



## **Sistemi Oscuranti**

**Persiane e Scuroni**

*Louvred shutter and Windows shutter*



**Sistemi oscuranti**

Ciascuno dei sistemi Sapa per l'edilizia è completo di soluzioni per la fabbricazione di sistemi oscuranti. Questo documento raccoglie tutte le tipologie di oscuranti proposte dai vari sistemi Sapa per serramenti. Per le distinte di taglio, le lavorazioni, gli accessori e le guarnizioni, non indicati nel presente opuscolo, consultare il catalogo specifico del sistema relativo.

**I profilati**

Sono estrusi in lega di alluminio primario da lavorazione plastica EN AW 6060 UNI-EN 573-3 sottoposti ad un processo di trattamento termico applicato secondo la Normativa UNI EN 755-2 (bonifica con tempra in aria alla pressa, seguita da invecchiamento artificiale) per ottenere lo stato fisico T5.

**Trattamenti superficiali:**

I trattamenti superficiali di ossidazione anodica, elettrocolorazione e di verniciatura eseguiti negli impianti di proprietà Sapa, sono nel rispetto di quanto previsto dalle normative richieste dai marchi Qualanod (per ossidazione) e Qualicoat (per la verniciatura).

**Attrezzature:**

Le attrezzature raccomandate (Comall e Tekna) sono state appositamente progettate e realizzate per le particolari caratteristiche del sistema e per l'applicazione specifica degli accessori a catalogo.

**Peso dei profilati:**

I pesi indicati sono puramente indicativi (peso teorico ricavato sullo spessore nominale del profilato); Le matrici di estrusione sono soggette ad un normale processo di usura che porta il peso dell'estruso da un minimo (matrice nuova) ad un massimo (matrice usurata al limite delle tolleranze dimensionali).

**Tolleranze dimensionali**

Per le tolleranze dimensionali si fa riferimento alla Normativa UNI EN 12020-2

**NB:**

**Il mancato impiego, anche parziale, dei prodotti originali, esclude qualsiasi possibilità di rivalsa nei confronti di Sapa.**

**Al fine di migliorare i propri prodotti, Sapa si riserva la facoltà di apportare, in qualsiasi momento e senza preavviso, le modifiche che riterrà opportuno. I dati riportati su questo catalogo sono indicativi e non impegnativi.**

**Shutters Systems**

*Each of Sapa building systems includes solutions for the manufacture of shutters systems.*

*This document contains all the types of shutter systems proposed by the Sapa frame systems.*

*For the cut lists, processing, accessories and weatherstrips, not listed in this pamphlet, consult the general catalogue of the interested system.*

**The section bars**

*They are extrusions in primary aluminium alloy from EN AW 6060 UNI -EN 573-3 plastic manufacturing, subjected to a thermic treatment process, applied according to UNI EN 755-2 Regulation (austempering through air tempering at the press, followed by artificial ageing) in order to achieve the T5 physical state.*

**Surface treatments:**

*The surface treatments of anodization, electrocoloration and painting carried out in Sapa Italy plants, respect the regulations required by the brands: Qualanod (for anodization) and Qualicoat (for painting).*

**Equipment:**

*The recommended equipment (Comall and Tekna) has been planned and realized on purpose according to the particular characteristics of the system and to the specific application of the catalogue accessories.*

**Weight**

*Any weight is shown just as an indication (theoretical weight made out of the nominal thickness of the section) The extrusion dies are subject to the natural wear and tear, therefore the section weight varies from a minimum when the dies is new, to a maximum weight when the die is at highest dimensional tolerances limits.*

**Dimensional allowance**

*As for the dimensional allowance it is to refer to UNI EN 12020-2 Regulation.*

**NB:**

**Sapa declines any responsibility in case of use or partial use of non original products.**

**With the aim of improving it's products, Sapa reserves the possibility to make changes to this document at any moment and with no advise. The data reported in this catalogue are indicative and not binding.**

Una corretta posa in opera, evita spesso il decadimento delle prestazioni ottenute in laboratorio, curare in maniera appropriata la posa valorizza tutto il processo produttivo dalla progettazione all'installazione.

Fare una pulizia periodica con prodotti neutri riduce notevolmente i rischi di corrosione ed allunga sicuramente la vita dell'infisso. Per una corretta installazione, manutenzione e pulizia dei serramenti, Vi raccomandiamo di consultare le prescrizioni riportate sulle seguenti note tecniche UNCSAAL:

UX42 - "Guida alla posa in opera dei serramenti"

UX10 - "La pulizia delle superfici di serramenti e facciate continue"

A correct installation, often avoids the decay of the performances obtained in the laboratory. Taking appropriate care of the installation increases the value of the whole production process from the planning to the installation.

Cleaning periodically with neutral products reduces remarkably the corrosion risk and extends surely the life of the frame.

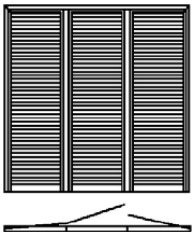
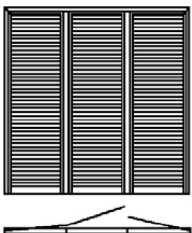
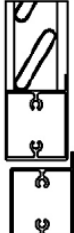
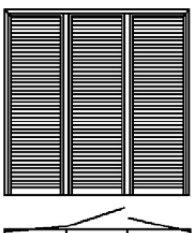
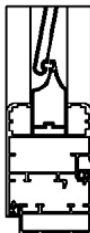
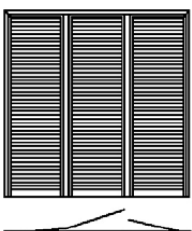
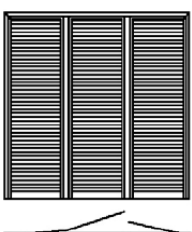
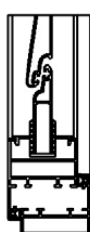
For a correct installation, maintenance and cleaning of the sections, we recommend you refer to the prescriptions quoted in the following technical notes of UNCSAAL UX42 and UX10



## LEGHE IN ALLUMINIO DA BONIFICA - PROFILATI ESTRUSI HEAT-TREATABLE ALUMINIUM ALLOYS - EXTRUSION SECTIONS

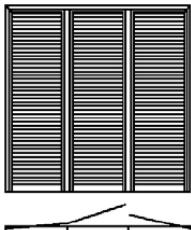
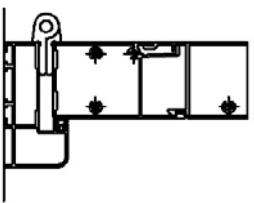
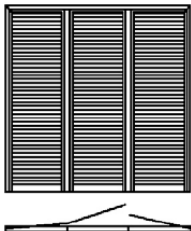
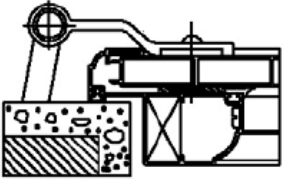
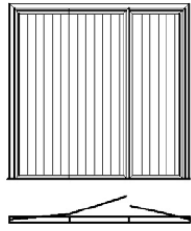
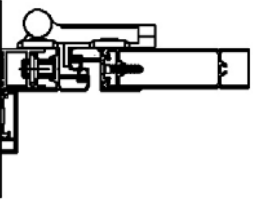
| Leghe / <i>Alloys</i>                                                      |                                                                                                                       |                      | 6060 UNI EN 573-3                    |     |        |     |                      |  |  |  |
|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|-----|--------|-----|----------------------|--|--|--|
| Composizione chimica normale / <i>Normal chemical compos</i>               |                                                                                                                       |                      | %                                    |     |        |     | Mg 0,4 Si 0,4 Fe 0,2 |  |  |  |
| Stato / <i>State</i>                                                       |                                                                                                                       |                      | 0                                    | T1  | T5     | T6  |                      |  |  |  |
| Caratteristiche<br>meccaniche<br><br><i>Mechanical<br/>Charatteristics</i> | Carico di rottura a trazione<br><i>Ultimate tensile stress</i>                                                        | R <sub>m</sub> N/mm² | 140 Max                              | 120 | 185    | 205 |                      |  |  |  |
|                                                                            | Carico al limite di snervamento<br><i>Yield point</i>                                                                 | R <sub>p</sub> N/mm² | 80 Max                               | 50  | 145    | 165 |                      |  |  |  |
|                                                                            | Allungamento<br><i>Elongation</i>                                                                                     | A %                  | 20                                   | 16  | 11     | 10  |                      |  |  |  |
| Caratteristiche<br>fisiche<br><br><i>Physical<br/>Charatteristics</i>      | Peso specifico<br><i>Specific weight</i>                                                                              | Kg/dm³               | 2,70                                 |     |        |     |                      |  |  |  |
|                                                                            | Conducibilità termica a 20°C<br><i>Heat conductivity at 20°C</i>                                                      | W/ (cm °K)           | ≈ 2,09                               |     | ≈ 1,75 |     |                      |  |  |  |
|                                                                            | Resistività elettrica a 20°C<br><i>Electrical resistivity at 20°C</i>                                                 | μΩ ·cm               | ≈ 3,14                               |     | ≈ 3,25 |     |                      |  |  |  |
|                                                                            | Coef. di dilatazione termica lineare da 20° a 200°C<br><i>Linear thermal expansion coefficient from 20° to 200° C</i> |                      | 24 ·10 <sup>-6</sup> K <sup>-1</sup> |     |        |     |                      |  |  |  |



| CERTIFICATI                      |                                                                                     | CERTIFICATES                                |                                                               |                                                                                       |                                                                                |
|----------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------|---------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
| Sistema<br><i>Sistems</i>        | Tipologia<br><i>Windows and doors</i>                                               | Dimensioni<br><i>Dimensions</i><br>L x H mm | Risultati prove<br><i>Test values</i><br>Vento<br><i>Wind</i> | Sezioni<br><i>Cross section</i>                                                       | Laboratorio<br><i>Testing Lab.</i><br>Certificato N°<br><i>Certificate Nr.</i> |
| Persiana<br>R/Naco               |    | 2100 x 2600                                 | Classe 6                                                      |    | PL.042                                                                         |
| Persiana<br>FB12                 |    | 2100 x 2600                                 | Classe 6                                                      |    | PL.043                                                                         |
| Persiana<br>Kosmica<br>"ovalina" |   | 2100 x 2600                                 | Classe 6                                                      |   | PL.045                                                                         |
| Persiana<br>UN55<br>Teknalsystem |  | 2100 x 2600                                 | Classe 6                                                      |  | PL.046                                                                         |
| Persiana<br>Liù MM<br>BBC        |  | 2100 x 2600                                 | Classe 6                                                      |  | PL.044                                                                         |

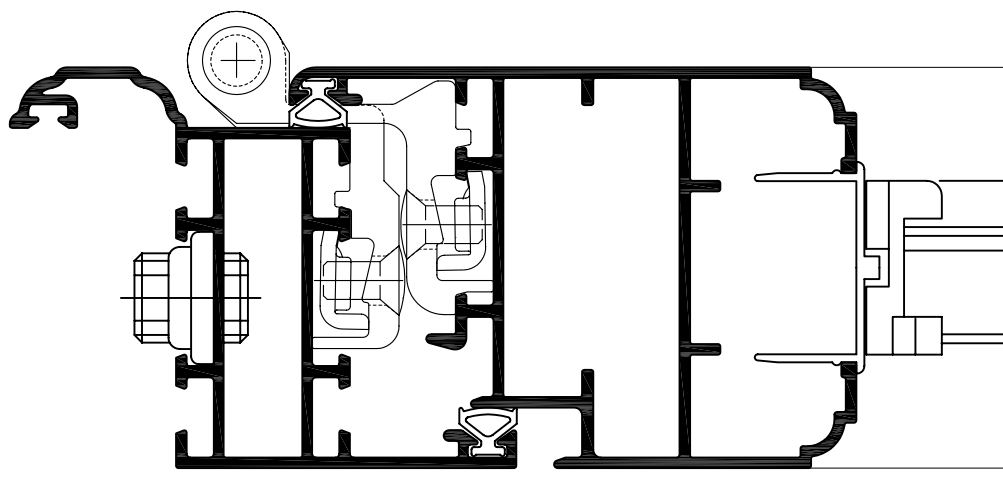
- Collaudi eseguiti secondo Normative UNI EN 1932:2002
- Classificazioni : Secondo la norma UNI EN 13659:2004

- Tests as UNI EN 1932:2002 standards
- Tests values UNI EN 13659:2004 standards

| CERTIFICATI               |                                                                                    | CERTIFICATES                                |                                                               |                                                                                      |                                                                                |
|---------------------------|------------------------------------------------------------------------------------|---------------------------------------------|---------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
| Sistema<br><i>Sistems</i> | Tipologia<br><i>Windows and doors</i>                                              | Dimensioni<br><i>Dimensions</i><br>L x H mm | Risultati prove<br><i>Test values</i><br>Vento<br><i>Wind</i> | Sezioni<br><i>Cross section</i>                                                      | Laboratorio<br><i>Testing Lab.</i><br>Certificato N°<br><i>Certificate Nr.</i> |
| Scurone Padova            |   | 2100 x 2600                                 | Classe 6                                                      |   | PL.041                                                                         |
| Scurone Romagna           |   | 2100 x 2600                                 | Classe 6                                                      |   | PL.040                                                                         |
| Scurone Venezia           |  | 2100 x 2600                                 | Classe 6                                                      |  | PL.039                                                                         |

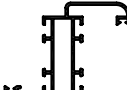
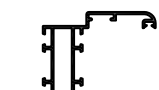
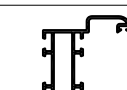
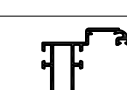
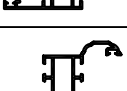
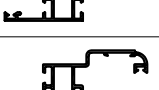
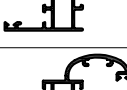
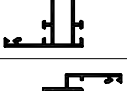
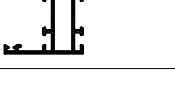
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- Tests as UNI EN 1932:2002 standards
- Tests values UNI EN 13659:2004 standards

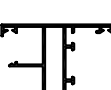
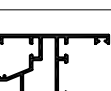


**Persiane**

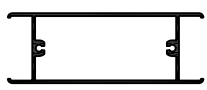
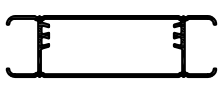
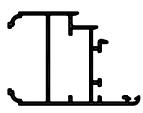
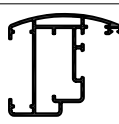
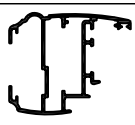
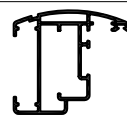
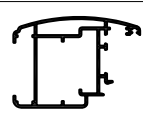
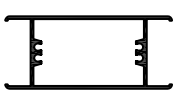
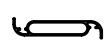
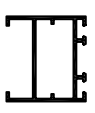
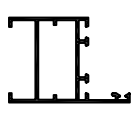
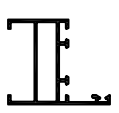
**ELENCO PROFILATI "TELAIO"**  
**LIST OF SECTIONS "FRAMES"**

| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800364               |    | 1,009                  | 424                          | 0,114                                                       | 9,99                  | 2,76                  | 13,80                 | 5,20                  |
| 800427               |    | 1,037                  | 446                          | 0,127                                                       | 15,87                 | 3,34                  | 14,59                 | 5,35                  |
| 800525               |    | 0,952                  | 401                          | 0,113                                                       | 9,24                  | 2,54                  | 12,59                 | 4,51                  |
| 800623               |    | 0,969                  | 399                          | 0,125                                                       | 12,92                 | 4,69                  | 9,49                  | 2,63                  |
| 800663               |    | 0,915                  | 381                          | 0,105                                                       | 11,75                 | 4,07                  | 7,30                  | 2,14                  |
| 800752               |    | 0,988                  | 417                          | 0,120                                                       | 13,53                 | 5,02                  | 14,59                 | 3,39                  |
| 800774               |   | 1,094                  | 445                          | 0,116                                                       | 18,06                 | 5,95                  | 10,70                 | 2,88                  |
| 900439               |  | 0,956                  | 400                          | 0,108                                                       | 13,28                 | 4,84                  | 6,99                  | 2,06                  |
| 900479               |  | 1,023                  | 424                          | 0,128                                                       | 11,85                 | 4,66                  | 18,84                 | 3,46                  |
| 900526               |  | 1,112                  | 463                          | 0,148                                                       | 12,89                 | 4,79                  | 34,30                 | 4,99                  |

**ELENCO PROFILATI "RIPORTO CENTRALE"**  
**LIST OF SECTIONS "ADDITIONAL CENTRAL WING"**

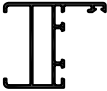
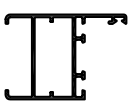
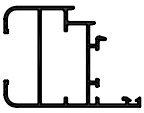
|        |                                                                                     |       |     |       |       |      |       |      |
|--------|-------------------------------------------------------------------------------------|-------|-----|-------|-------|------|-------|------|
| 800695 |  | 1,039 | 423 | 0,110 | 8,72  | 2,48 | 11,19 | 3,62 |
| 900250 |  | 0,956 | 398 | 0,110 | 10,23 | 3,44 | 8,03  | 2,29 |
| 900658 |  | 0,969 | 387 | 0,074 | 7,83  | 2,20 | 10,28 | 3,52 |

| Profilato<br>Section | Sezione<br>Cross section | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|--------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800182               |                          | 0,450                  | 173                          | 0,124                                                       | 0,25                  | 0,36                  | 5,49                  | 1,47                  |
| 800362               |                          | 1,021                  | 351                          | 0,142                                                       | 12,31                 | 4,93                  | 14,82                 | 3,63                  |
| 800365               |                          | 0,897                  | 325                          | 0,106                                                       | 8,80                  | 2,45                  | 10,34                 | 4,07                  |
| 800367               |                          | 0,181                  | 123                          | 0,040                                                       | 0,10                  | 0,10                  | 1,22                  | 0,67                  |
| 800383               |                          | 0,206                  | 139                          | 0,045                                                       | 0,11                  | 0,10                  | 1,57                  | 0,71                  |
| 800471               |                          | 1,064                  | 392                          | 0,154                                                       | 15,54                 | 5,11                  | 13,69                 | 3,35                  |
| 800473               |                          | 1,669                  | 430                          | 0,288                                                       | 114,61                | 16,61                 | 13,64                 | 7,51                  |
| 800474               |                          | 1,211                  | 324                          | 0,182                                                       | 26,49                 | 6,23                  | 8,89                  | 4,83                  |
| 800476               |                          | 0,279                  | 150                          | 0,038                                                       | 0,46                  | 0,45                  | 0,74                  | 0,59                  |
| 800495               |                          | 1,108                  | 420                          | 0,117                                                       | 14,95                 | 3,58                  | 16,25                 | 5,49                  |
| 800522               |                          | 0,882                  | 352                          | 0,119                                                       | 10,03                 | 3,99                  | 7,25                  | 2,10                  |
| 800537               |                          | 1,305                  | 370                          | 0,223                                                       | 43,14                 | 8,30                  | 8,26                  | 5,01                  |
| 800543               |                          | 1,104                  | 417                          | 0,142                                                       | 14,54                 | 3,50                  | 15,76                 | 5,28                  |
| 800577               |                          | 1,137                  | 433                          | 0,116                                                       | 15,07                 | 3,59                  | 16,40                 | 5,55                  |
| 800619               |                          | 1,591                  | 398                          | 0,268                                                       | 99,93                 | 15,37                 | 16,53                 | 8,27                  |

| Profilato<br>Section | Sezione<br>Cross section  | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|------------------------------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800630               |                           | 1,434                  | 362                          | 0,244                                                       | 64,98                 | 11,60                 | 14,44                 | 7,22                  |
| 800632               |                           | 1,523                  | 398                          | 0,252                                                       | 76,71                 | 12,78                 | 12,06                 | 6,62                  |
| 800645               |                           | 1,066                  | 394                          | 0,122                                                       | 13,20                 | 3,27                  | 15,95                 | 5,37                  |
| 800709               |                           | 0,275                  | 157                          | 0,025                                                       | 0,26                  | 0,34                  | 1,29                  | 0,70                  |
| 800743               |                           | 0,356                  | 189                          | 0,054                                                       | 0,62                  | 0,35                  | 2,37                  | 0,87                  |
| 800747               |                           | 1,266                  | 377                          | 0,141                                                       | 20,81                 | 5,94                  | 13,24                 | 3,56                  |
| 800750               |                          | 1,296                  | 432                          | 0,168                                                       | 21,43                 | 6,31                  | 16,07                 | 4,04                  |
| 800769               |                         | 1,274                  | 379                          | 0,142                                                       | 20,86                 | 6,30                  | 13,33                 | 3,11                  |
| 800773               |                         | 1,515                  | 421                          | 0,185                                                       | 25,59                 | 7,47                  | 28,24                 | 6,21                  |
| 800783               |                         | 0,383                  | 181                          | 0,041                                                       | 0,57                  | 0,44                  | 1,79                  | 0,90                  |
| 800811               |                         | 1,277                  | 322                          | 0,188                                                       | 36,89                 | 8,02                  | 12,13                 | 6,07                  |
| 900392               |                         | 0,413                  | 180                          | 0,124                                                       | 0,22                  | 0,32                  | 5,26                  | 1,75                  |
| 900395               |                         | 0,813                  | 265                          | 0,094                                                       | 9,03                  | 4,01                  | 4,87                  | 2,00                  |
| 900396               |                         | 0,931                  | 328                          | 0,121                                                       | 10,73                 | 4,26                  | 8,63                  | 2,41                  |
| 900399               |                         | 0,786                  | 309                          | 0,101                                                       | 8,74                  | 3,41                  | 4,70                  | 1,52                  |

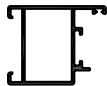
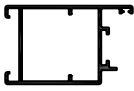
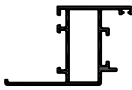
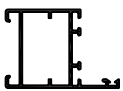
**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Persiana R** 40  
SYSTEM

| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 900409               |    | 1,361                  | 354                          | 0,204                                                       | 41,93                 | 9,11                  | 16,41                 | 7,29                  |
| 900410               |    | 0,367                  | 208                          | 0,042                                                       | 1,62                  | 0,94                  | 1,95                  | 0,74                  |
| 900618               |    | 0,779                  | 307                          | 0,096                                                       | 8,60                  | 3,36                  | 4,49                  | 1,46                  |
| 900619               |    | 0,925                  | 327                          | 0,120                                                       | 10,59                 | 4,22                  | 8,32                  | 2,33                  |
| 900620               |    | 0,809                  | 263                          | 0,084                                                       | 8,93                  | 3,97                  | 4,75                  | 1,94                  |
| 900621               |    | 1,234                  | 321                          | 0,190                                                       | 36,20                 | 7,87                  | 12,04                 | 6,02                  |
| 900627               |  | 0,431                  | 165                          | 0,044                                                       | 1,97                  | 1,00                  | 1,84                  | 0,76                  |
| 900672               |  | 1,114                  | 419                          | 0,116                                                       | 14,85                 | 3,56                  | 16,97                 | 5,89                  |
| 1313178              |  | 0,307                  | 165                          | 0,051                                                       | 0,22                  | 0,28                  | 1,63                  | 0,93                  |

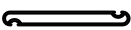
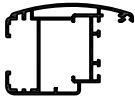
**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Persiana R** 40 SYSTEM **FB** 12 SYSTEM

|         |                                                                                     |       |     |       |       |      |       |      |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|-------|------|-------|------|
| 800369  |  | 0,930 | 289 | 0,129 | 10,25 | 4,22 | 8,66  | 2,82 |
| 800371  |  | 1,101 | 323 | 0,159 | 13,17 | 5,50 | 19,64 | 5,05 |
| 800372  |  | 0,956 | 328 | 0,122 | 10,33 | 4,43 | 8,59  | 1,99 |
| 800377  |  | 0,403 | 200 | 0,041 | 0,79  | 0,55 | 4,03  | 1,79 |
| 1121203 |  | 0,972 | 339 | 0,127 | 11,15 | 4,45 | 10,81 | 2,86 |

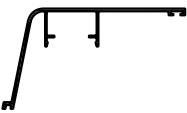
# ELENCO PROFILATI LIST OF SECTIONS

# Persiana R<sup>40</sup> SYSTEM Kosmica

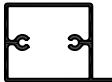
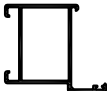
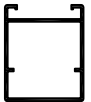
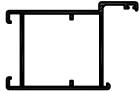
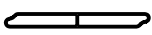
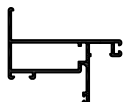
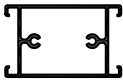
| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800360               |    | 1,239                  | 430                          | 0,163                                                       | 17,07                 | 3,93                  | 18,92                 | 6,49                  |
| 800368               |    | 1,296                  | 442                          | 0,150                                                       | 17,44                 | 4,38                  | 18,57                 | 6,31                  |
| 800378               |    | 0,504                  | 162                          | 0,150                                                       | 0,19                  | 0,47                  | 8,96                  | 2,48                  |
| 800386               |    | 1,150                  | 288                          | 0,270                                                       | 54,41                 | 8,53                  | 3,00                  | 2,69                  |
| 800388               |    | 1,693                  | 467                          | 0,276                                                       | 90,22                 | 15,04                 | 16,12                 | 8,06                  |
| 800696               |    | 1,598                  | 474                          | 0,185                                                       | 28,31                 | 8,44                  | 31,61                 | 6,60                  |
| 800781               |  | 0,595                  | 170                          | 0,163                                                       | 0,51                  | 0,83                  | 9,52                  | 2,79                  |

# ELENCO PROFILATI LIST OF SECTIONS

# Persiana Scorrevole

|        |                                                                                     |       |     |       |       |      |       |      |
|--------|-------------------------------------------------------------------------------------|-------|-----|-------|-------|------|-------|------|
| 201035 |  | 0,165 | 69  | 0,027 | 0,17  | 0,14 | 0,06  | 0,09 |
| 800763 |  | 1,130 | 460 | 0,171 | 48,44 | 7,67 | 15,38 | 2,56 |
| 800764 |  | 0,866 | 292 | 0,000 | 5,92  | 1,67 | 8,34  | 2,98 |
| 800765 |  | 0,343 | 141 | 0,050 | 0,52  | 0,49 | 0,77  | 0,77 |
| 800803 |  | 0,826 | 304 | 0,105 | 2,75  | 1,04 | 10,56 | 3,45 |



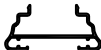
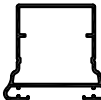
| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 1121118              |    | 0,380                  | 131                          | 0,131                                                       | 4,68                  | 1,56                  | 0,25                  | 0,50                  |
| 1121130              |    | 1,088                  | 213                          | 0,202                                                       | 15,52                 | 4,37                  | 10,18                 | 4,35                  |
| 1121131              |    | 0,437                  | 139                          | 0,139                                                       | 0,22                  | 0,48                  | 6,02                  | 1,85                  |
| 1121132              |    | 1,686                  | 317                          | 0,261                                                       | 91,36                 | 14,92                 | 19,84                 | 8,62                  |
| 1121133              |    | 0,891                  | 277                          | 0,125                                                       | 11,56                 | 4,45                  | 8,43                  | 2,53                  |
| 1121135              |    | 0,727                  | 205                          | 0,135                                                       | 8,09                  | 3,60                  | 4,82                  | 2,42                  |
| 1121136              |  | 0,906                  | 240                          | 0,166                                                       | 11,08                 | 4,92                  | 12,71                 | 4,53                  |
| 1121137              |  | 1,077                  | 317                          | 0,144                                                       | 14,76                 | 5,80                  | 19,47                 | 4,68                  |
| 1121164              |  | 0,218                  | 111                          | 0,044                                                       | 0,44                  | 0,35                  | 0,12                  | 0,15                  |
| 1121165              |  | 0,257                  | 139                          | 0,014                                                       | 2,01                  | 0,75                  | 0,12                  | 0,09                  |
| 1121167              |  | 0,621                  | 189                          | 0,189                                                       | 0,31                  | 0,69                  | 15,65                 | 3,48                  |
| 1121204              |  | 0,837                  | 244                          | 0,099                                                       | 7,95                  | 3,56                  | 3,27                  | 1,79                  |
| 1121205              |  | 1,047                  | 453                          | 0,086                                                       | 5,56                  | 1,85                  | 18,68                 | 4,80                  |
| 1121206              |  | 0,726                  | 213                          | 0,122                                                       | 8,23                  | 3,60                  | 4,97                  | 2,46                  |
| 1121208              |  | 1,306                  | 312                          | 0,170                                                       | 27,19                 | 7,55                  | 13,55                 | 6,06                  |

# ELENCO PROFILATI

## LIST OF SECTIONS

# Persiana FB 12

## SYSTEM

| Profilato<br>Section | Sezione<br>Cross section                                                          | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-----------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 1121209              |  | 0,604                  | 310                          | 0,085                                                       | 1,25                  | 0,70                  | 9,14                  | 3,06                  |
| 1121211              |  | 0,117                  | 89                           | 0,030                                                       | 0,02                  | 0,03                  | 0,51                  | 0,33                  |
| 1121212              |  | 2,062                  | 456                          | 0,316                                                       | 182,75                | 25,38                 | 26,38                 | 11,80                 |
| 1121213              |  | 1,055                  | 288                          | 0,142                                                       | 15,10                 | 5,04                  | 15,39                 | 5,15                  |

# ELENCO PROFILATI

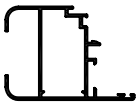
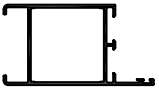
## LIST OF SECTIONS

# Persiana Complanare

|        |                                                                                     |       |     |       |       |      |       |      |
|--------|-------------------------------------------------------------------------------------|-------|-----|-------|-------|------|-------|------|
| 800481 |  | 1,042 | 297 | 0,150 | 11,61 | 4,35 | 18,52 | 4,67 |
| 800482 |  | 0,678 | 187 | 0,120 | 3,89  | 2,18 | 9,03  | 3,22 |
| 800483 |  | 1,170 | 314 | 0,160 | 23,98 | 5,91 | 10,44 | 5,22 |
| 800484 |  | 0,779 | 226 | 0,155 | 9,37  | 4,16 | 7,67  | 2,75 |
| 800573 |  | 0,504 | 143 | 0,080 | 2,16  | 1,32 | 2,35  | 1,33 |
| 800574 |  | 1,051 | 296 | 0,145 | 11,46 | 4,33 | 18,91 | 4,78 |

## ELENCO PROFILATI LIST OF SECTIONS

## Persiana Teknowindow

| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800474               |    | 1,211                  | 324                          | 0,182                                                       | 26,49                 | 6,23                  | 8,89                  | 4,83                  |
| 800476               |    | 0,279                  | 150                          | 0,038                                                       | 0,46                  | 0,45                  | 0,74                  | 0,59                  |
| 1F11116              |    | 1,105                  | 395                          | 0,145                                                       | 16,86                 | 5,62                  | 14,34                 | 3,40                  |
| 1F11207              |    | 0,910                  | 315                          | 0,125                                                       | 10,74                 | 4,19                  | 6,88                  | 1,97                  |
| 1F11208              |    | 1,169                  | 365                          | 0,175                                                       | 23,07                 | 4,90                  | 15,57                 | 6,21                  |
| 1F11210              |    | 1,299                  | 322                          | 0,204                                                       | 37,40                 | 8,13                  | 12,69                 | 6,34                  |
| 1F51201              |  | 0,383                  | 204                          | 0,056                                                       | 0,64                  | 0,36                  | 2,51                  | 0,94                  |
| 1F51202              |  | 0,423                  | 207                          | 0,025                                                       | 0,42                  | 0,30                  | 3,67                  | 1,53                  |

## ELENCO PROFILATI LIST OF SECTIONS

## Lamelle Standard

|         |                                                                                     |       |     |       |      |      |      |      |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|------|------|
| 1121115 |  | 0,292 | 111 | 0,111 | 0,19 | 0,38 | 2,55 | 1,02 |
| 200981  |  | 0,378 | 112 | 0,112 | 0,23 | 0,46 | 3,23 | 1,29 |

## ELENCO PROFILATI LIST OF SECTIONS

## Lamelle BBC

|        |                                                                                     |       |     |       |      |      |       |      |
|--------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|-------|------|
| 800544 |  | 0,564 | 180 | 0,140 | 0,60 | 0,62 | 10,21 | 2,78 |
| 800545 |  | 0,440 | 211 | 0,118 | 4,36 | 1,41 | 0,35  | 0,51 |

**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Lamelle Naco**

| Profilato<br>Section | Sezione<br>Cross section                                                          | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-----------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800419               |  | 0,447                  | 196                          | 0,105                                                       | 0,36                  | 0,53                  | 4,46                  | 1,48                  |
| 1313173              |  | 0,532                  | 195                          | 0,180                                                       | 0,72                  | 0,64                  | 9,55                  | 2,62                  |

**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Lamelle Teknalsystem**

|         |                                                                                     |       |     |       |      |      |      |      |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|------|------|
| 800578  |    | 0,381 | 194 | 0,114 | 2,98 | 1,10 | 0,33 | 0,49 |
| 1312802 |    | 0,525 | 190 | 0,130 | 0,47 | 0,49 | 8,07 | 2,29 |
| 1313078 |    | 0,397 | 180 | 0,101 | 0,34 | 0,45 | 3,38 | 1,21 |
| 1313080 |  | 0,534 | 193 | 0,130 | 0,48 | 0,49 | 8,09 | 2,29 |
| 1313081 |  | 0,370 | 214 | 0,050 | 0,58 | 0,42 | 1,44 | 0,72 |

**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Doghe**

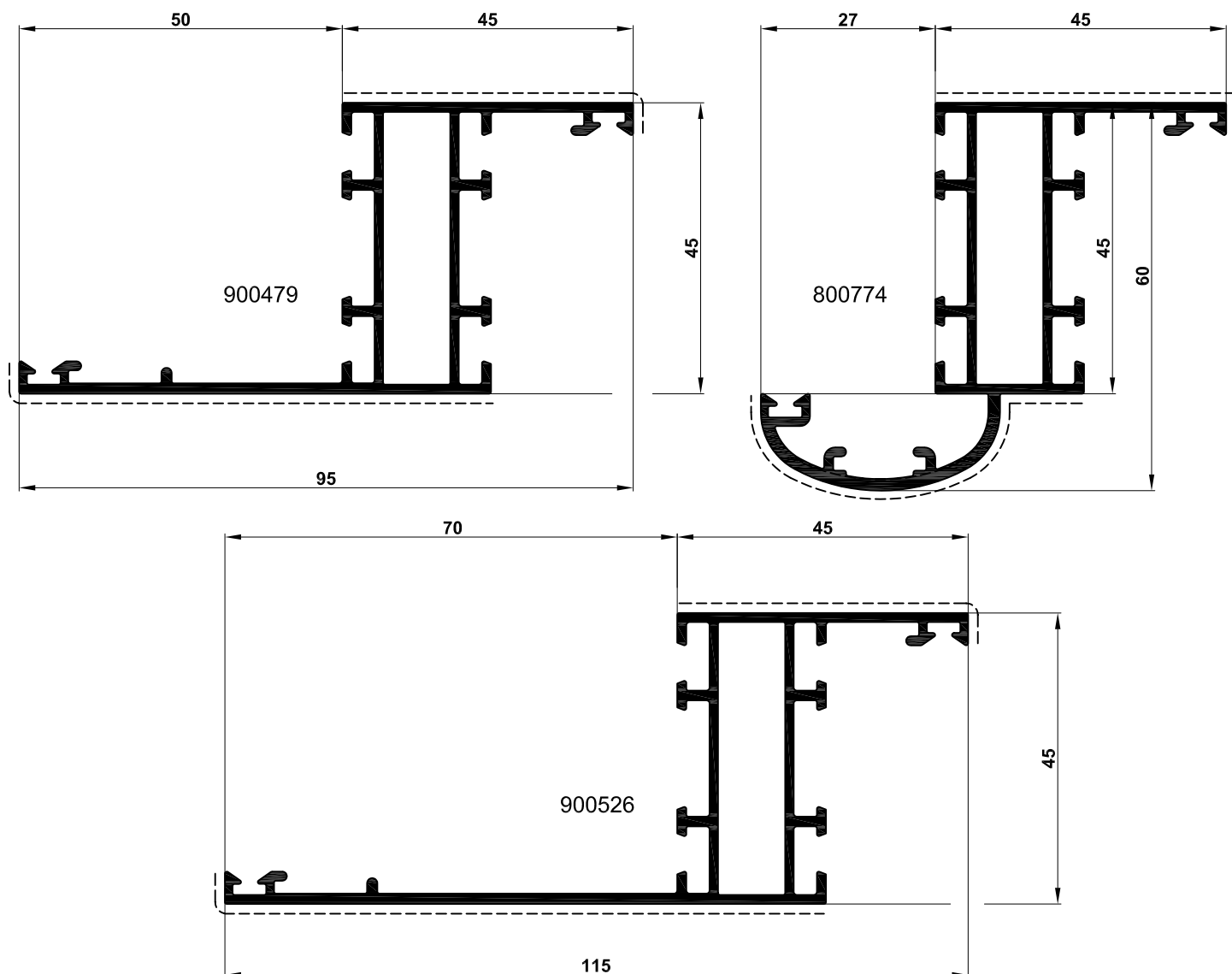
|         |                                                                                     |       |     |       |      |      |       |      |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|-------|------|
| 1294070 |  | 0,881 | 293 | 0,240 | 0,40 | 0,93 | 44,08 | 6,92 |
| 1311848 |  | 0,982 | 317 | 0,200 | 2,60 | 2,67 | 34,24 | 6,57 |
| 800411  |  | 1,058 | 308 | 0,178 | 2,46 | 2,46 | 37,50 | 7,60 |

**ELENCO PROFILATI**  
**LIST OF SECTIONS**

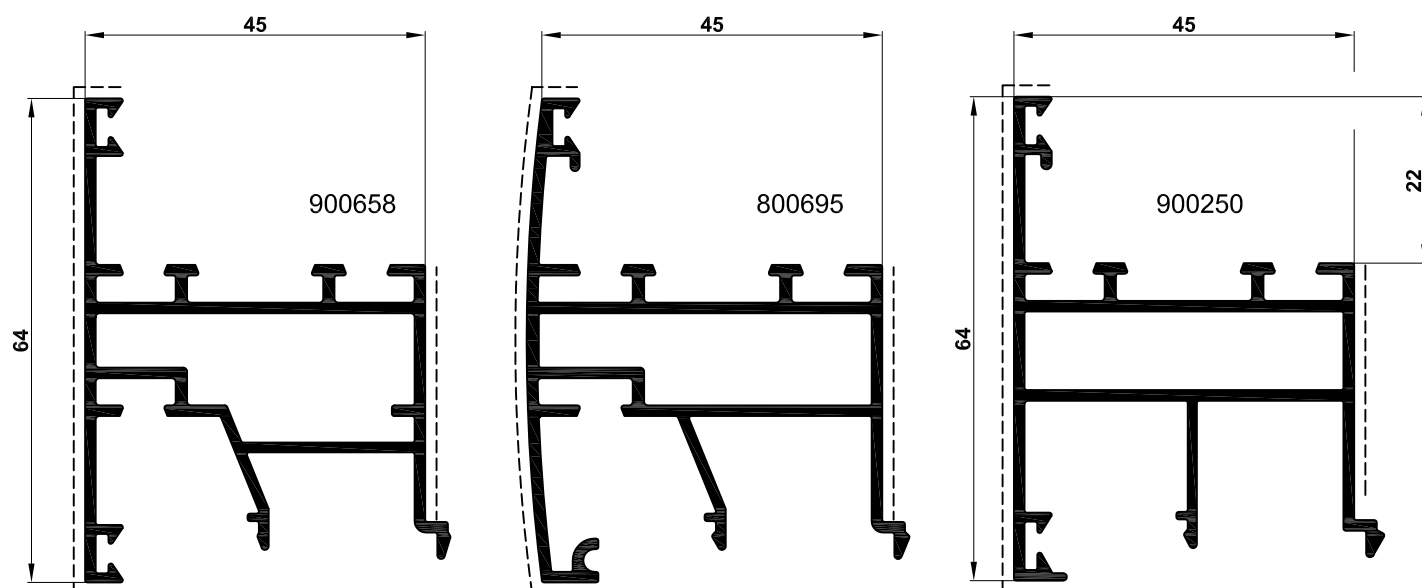
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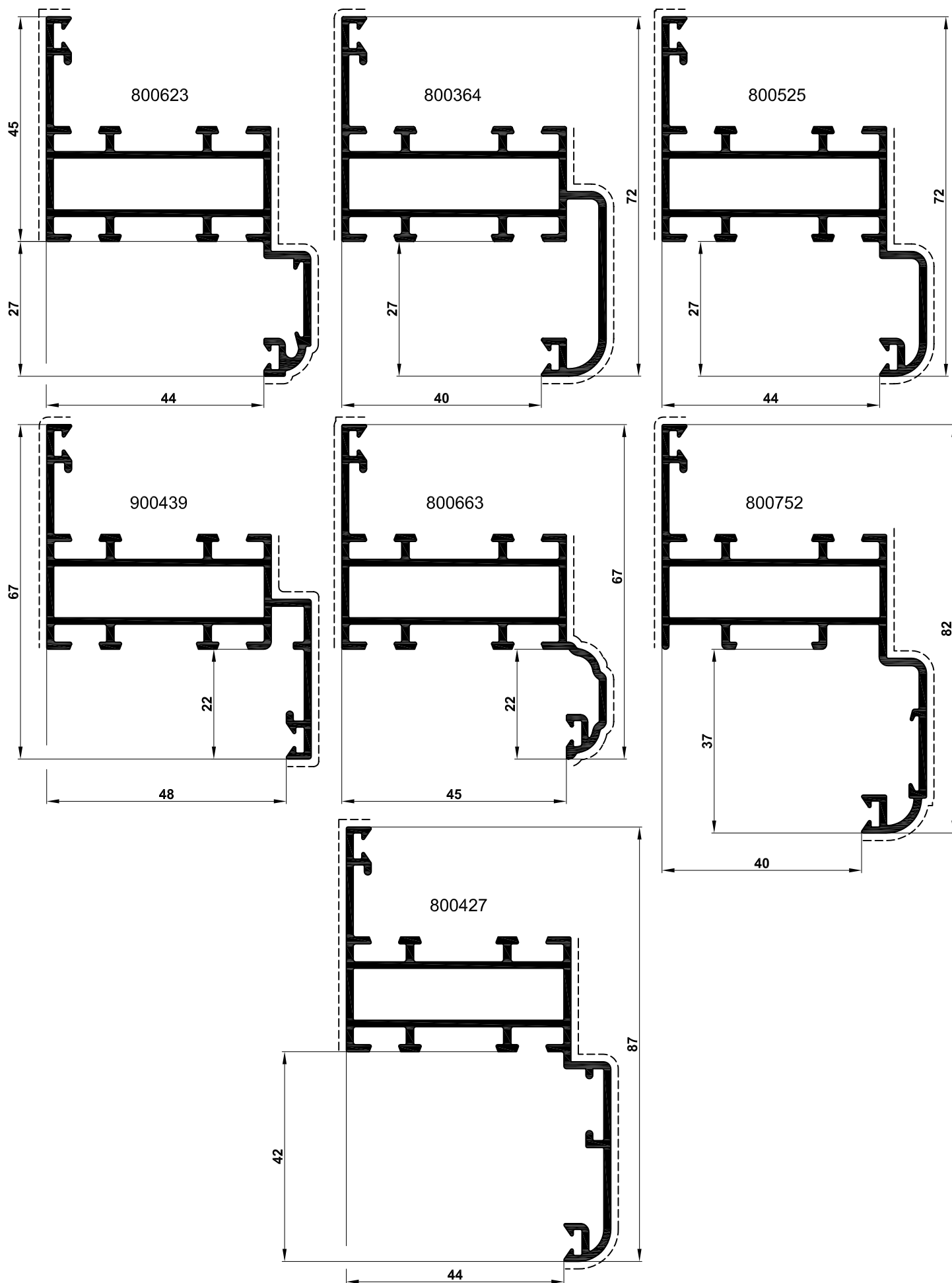
|         |                                                                                     |       |     |       |      |      |       |      |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|-------|------|
| R62C118 |  | 1,494 | 409 | 0,210 | 5,71 | 4,64 | 43,40 | 8,12 |
|---------|-------------------------------------------------------------------------------------|-------|-----|-------|------|------|-------|------|

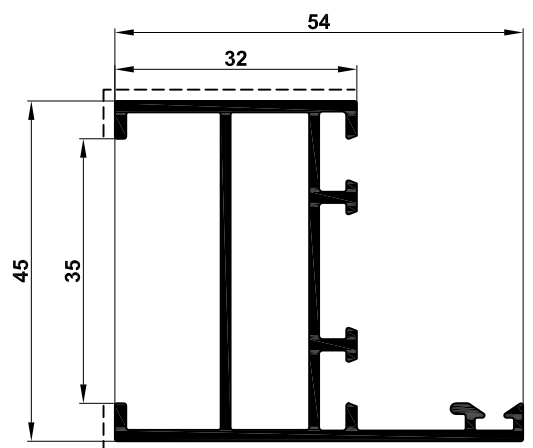
**PER PROFILATI, ACCESSORI E GUARNIZIONI NON INDICATI CONSULTARE CATALOGO DEL SISTEMA**  
**FOR SECTIONS, WEATHERSTRIPS AND ACCESSORIES NOT INDICATED SEE CATALOGUE OF SYSTEMS**



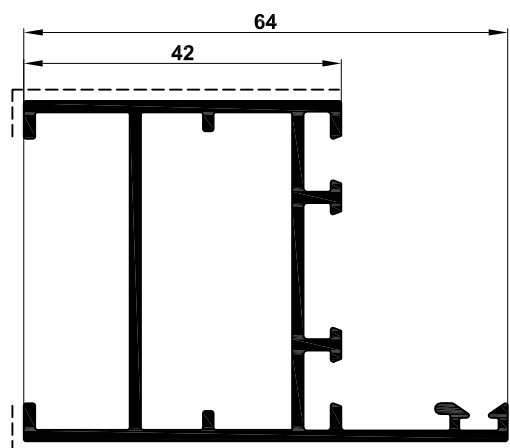
**RIPORTO CENTRALE**  
ADDITIONAL CENTRAL WING



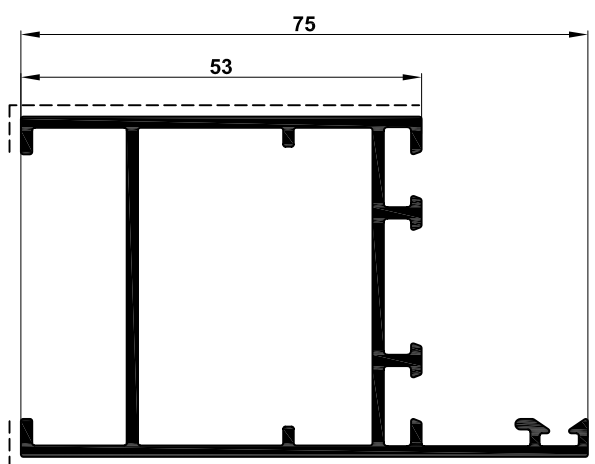




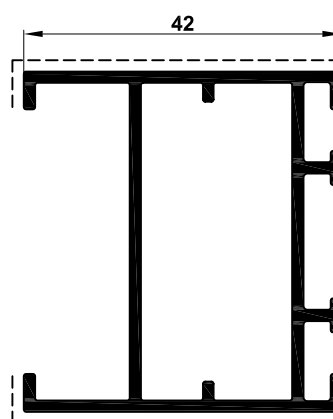
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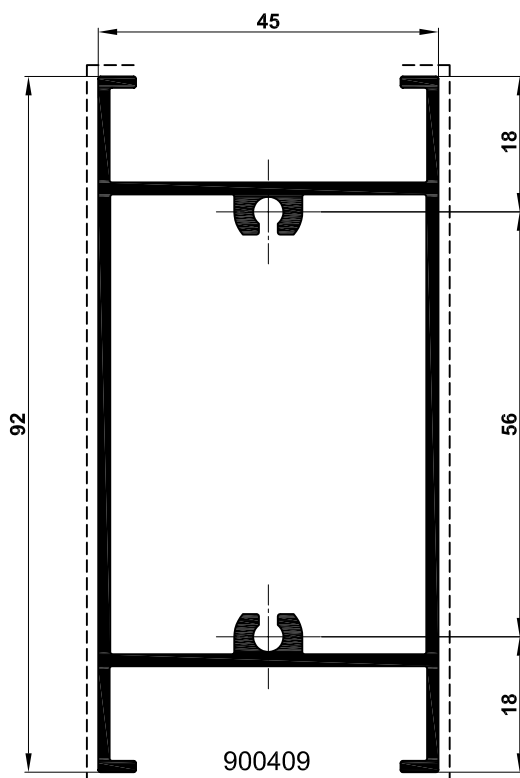
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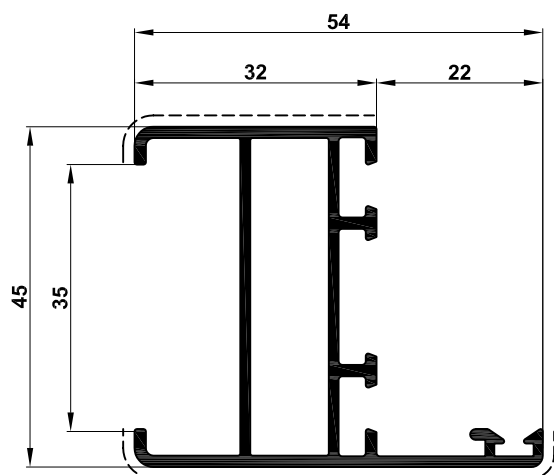
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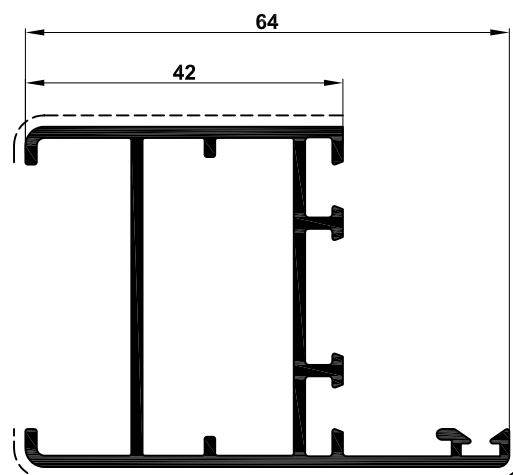
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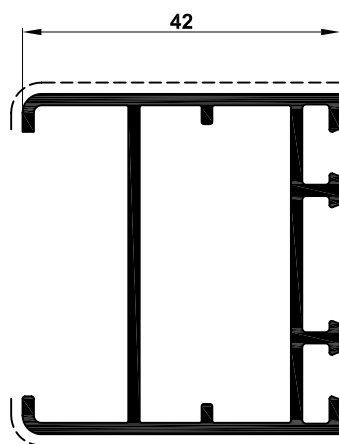
900409



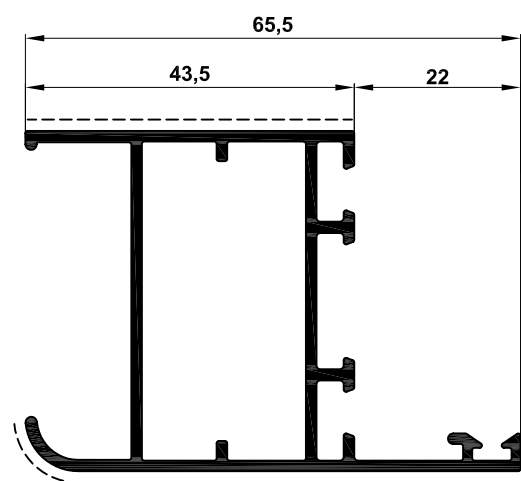
900618



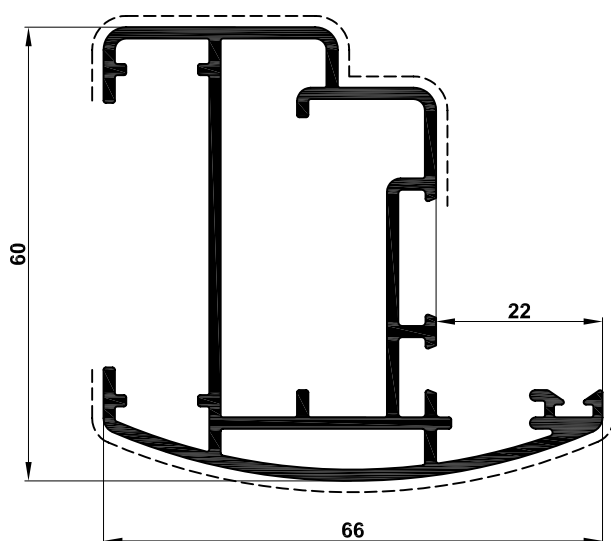
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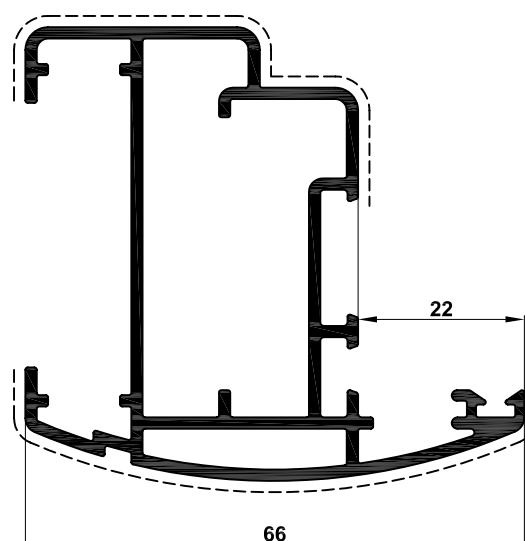
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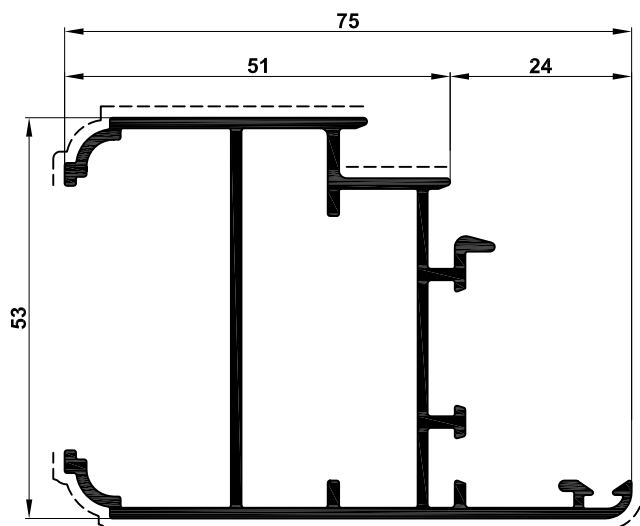


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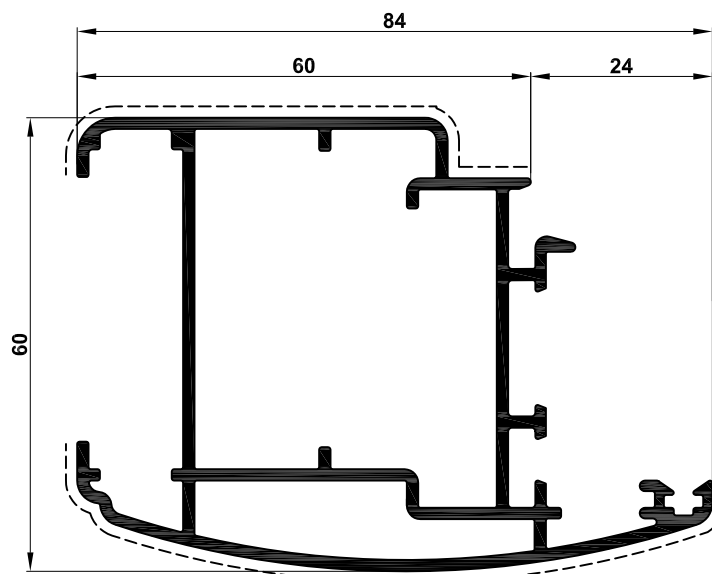


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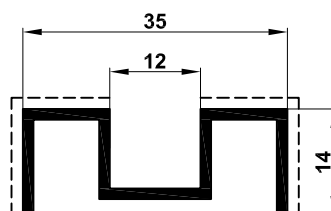


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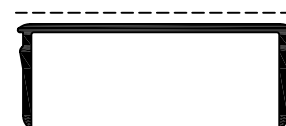
**PROFILATI COMPLEMENTARI PER "CAVA" 35mm**  
**SECTIONS COMPLEMENTARY FOR "GROOVE" 35mm**



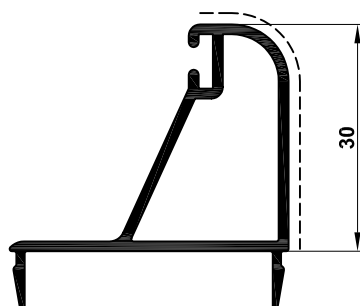
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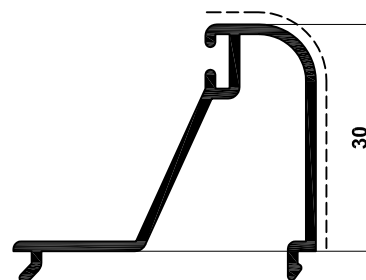
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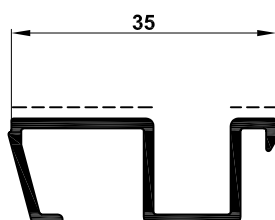
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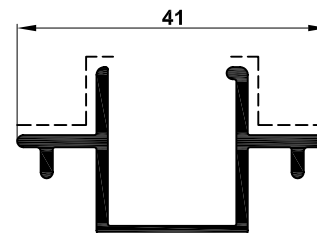
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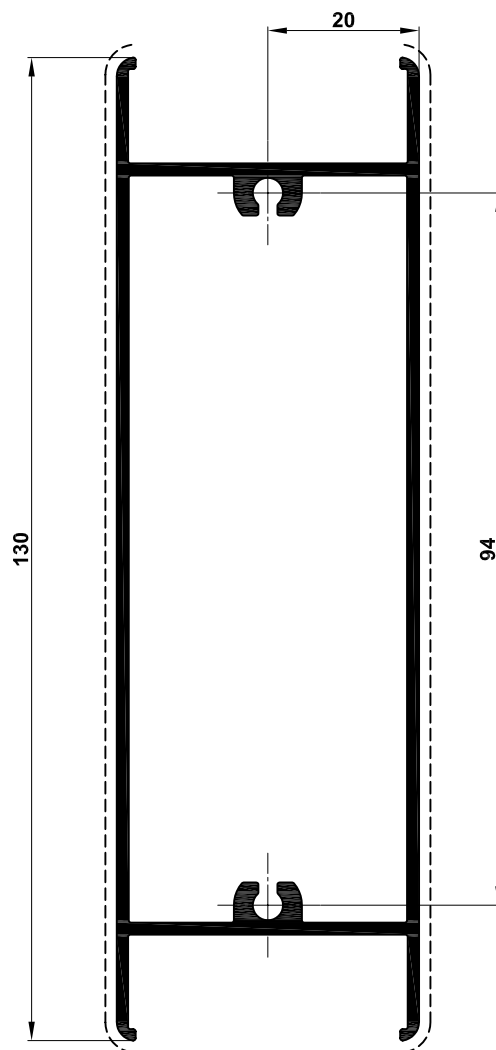
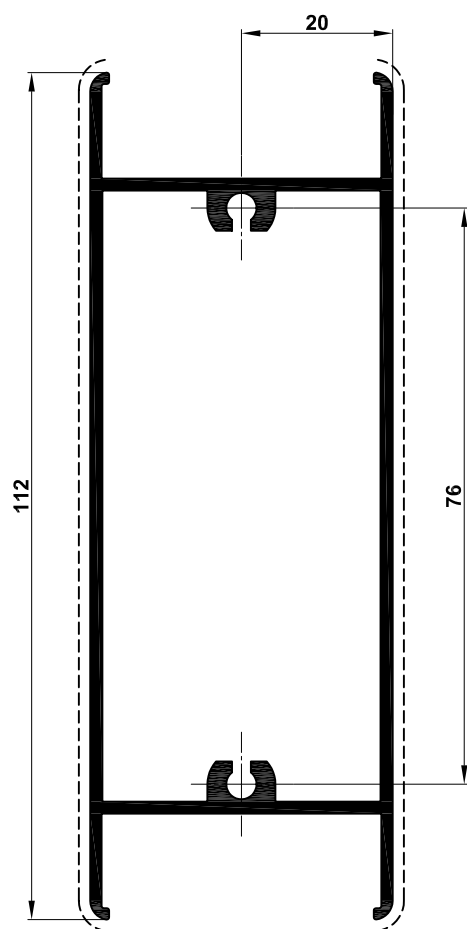
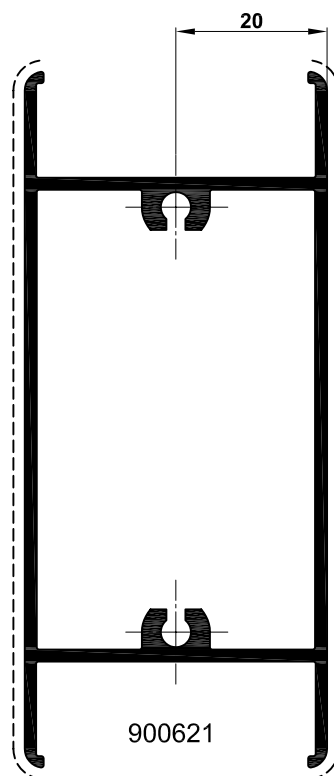
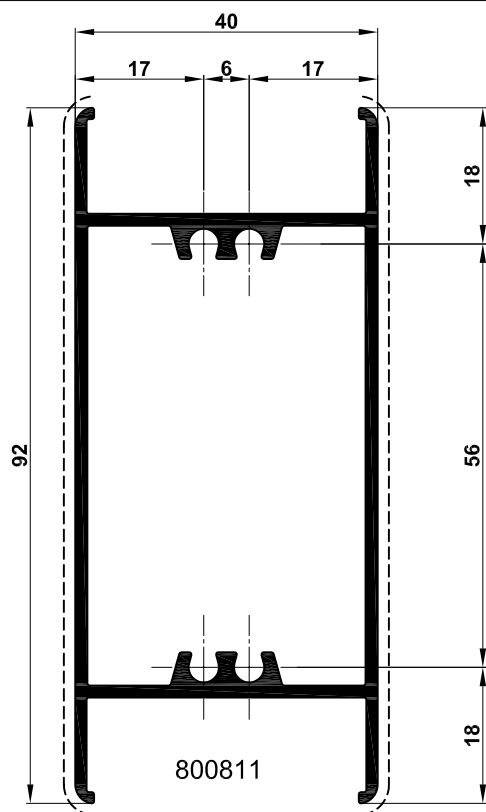
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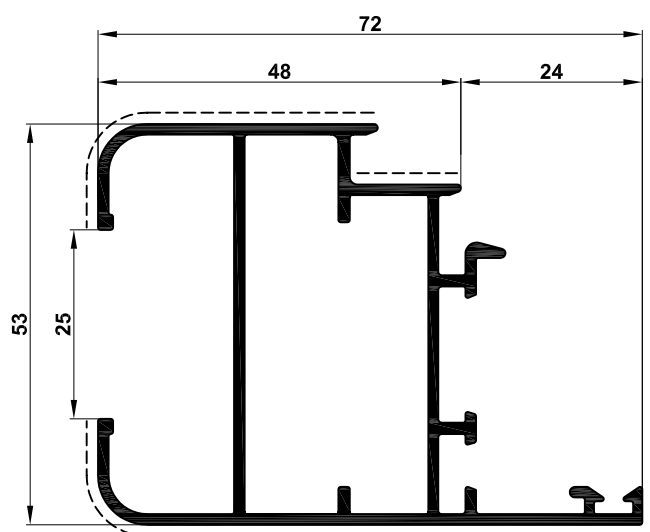


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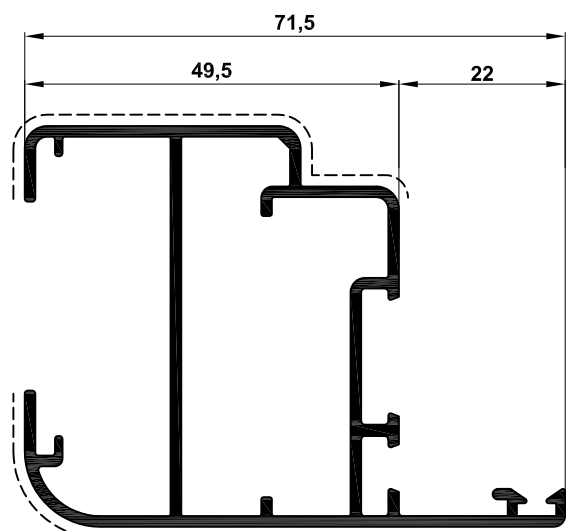


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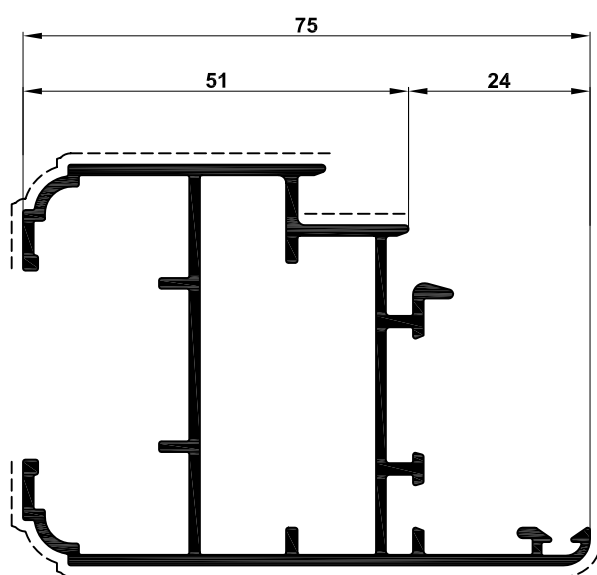
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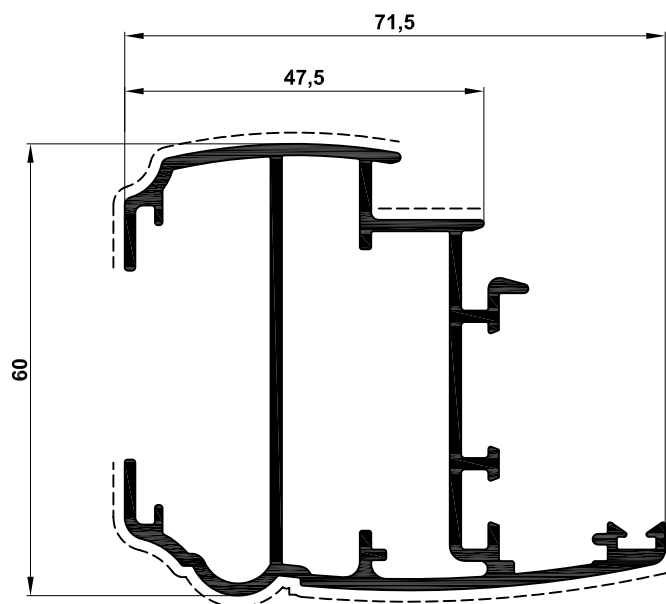
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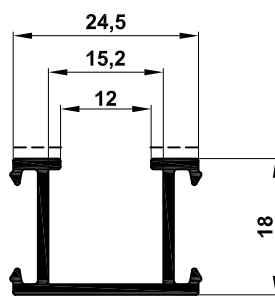
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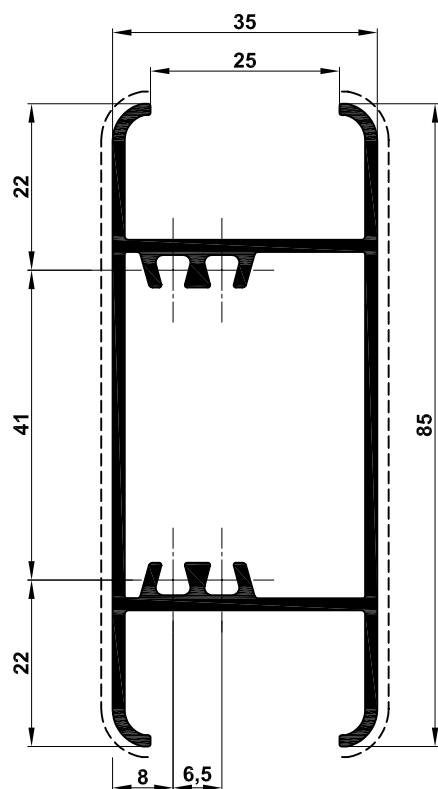
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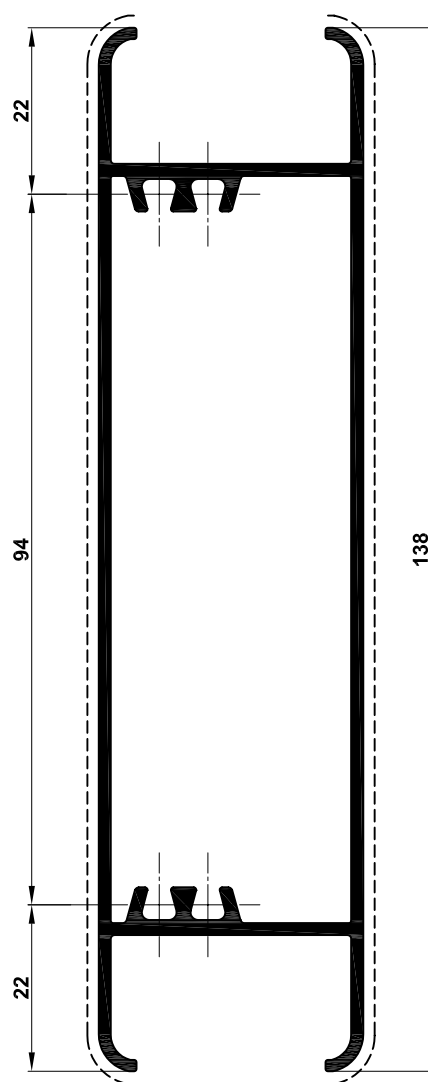
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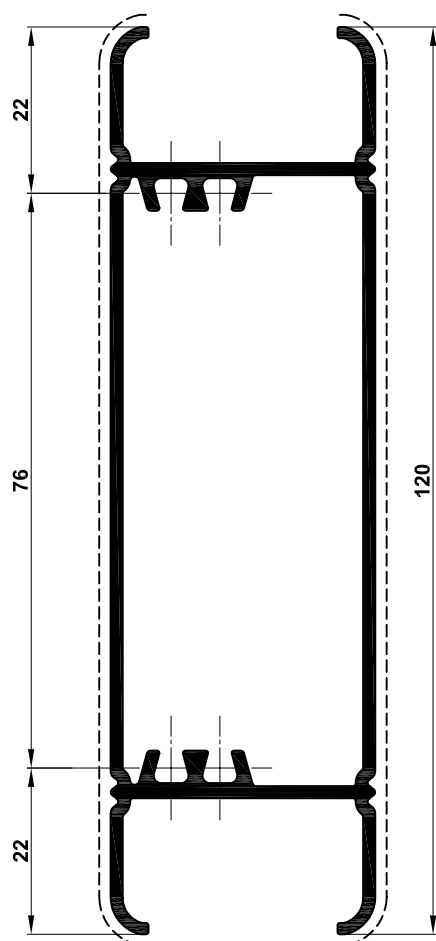
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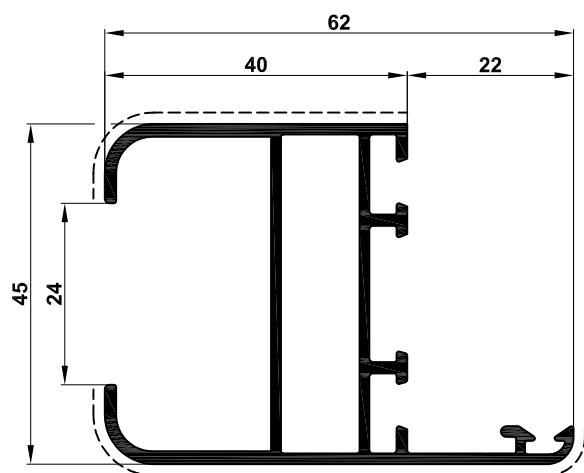
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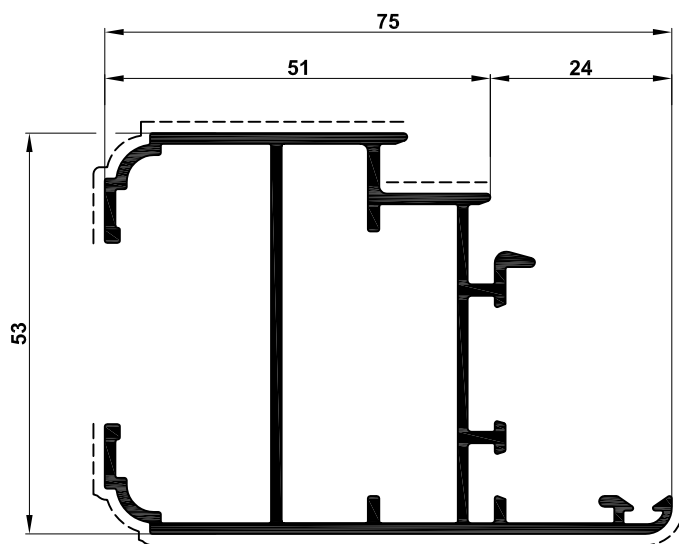
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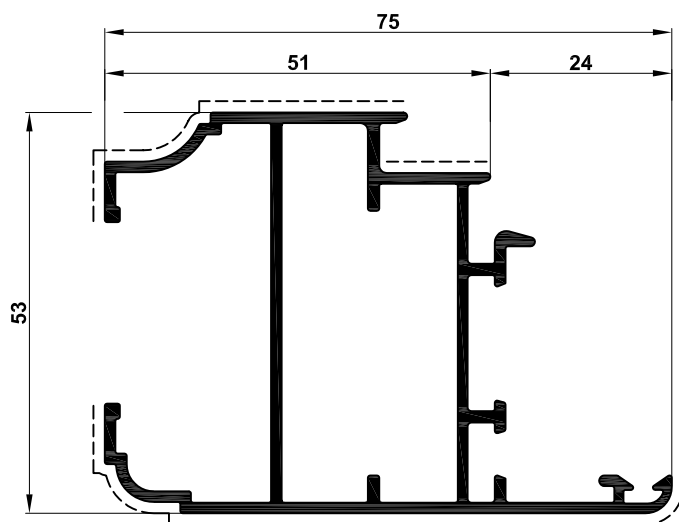
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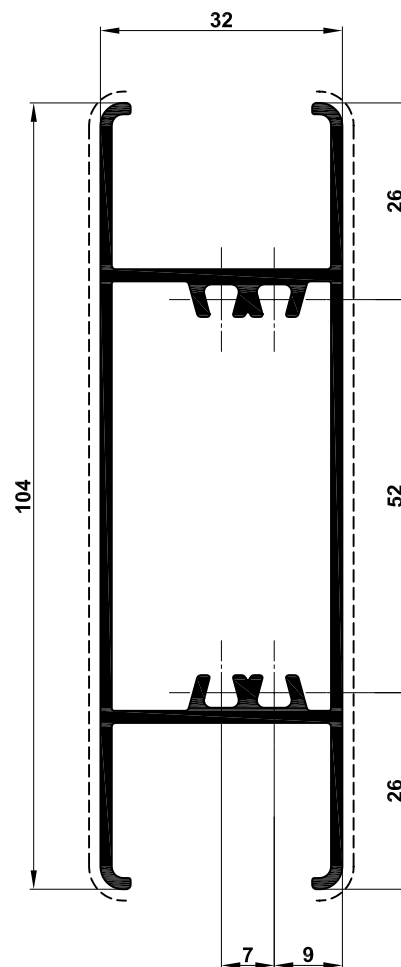
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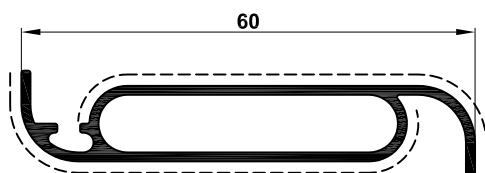
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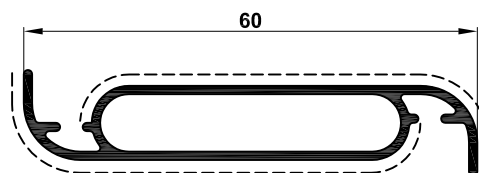
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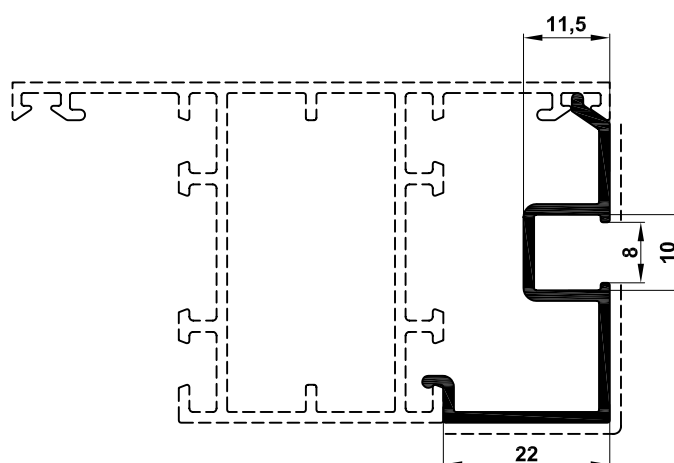


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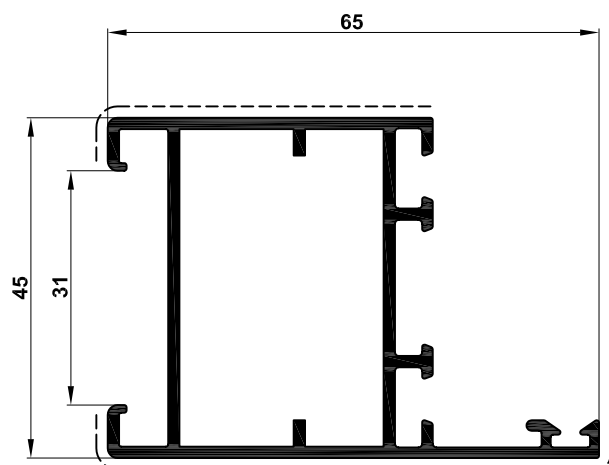


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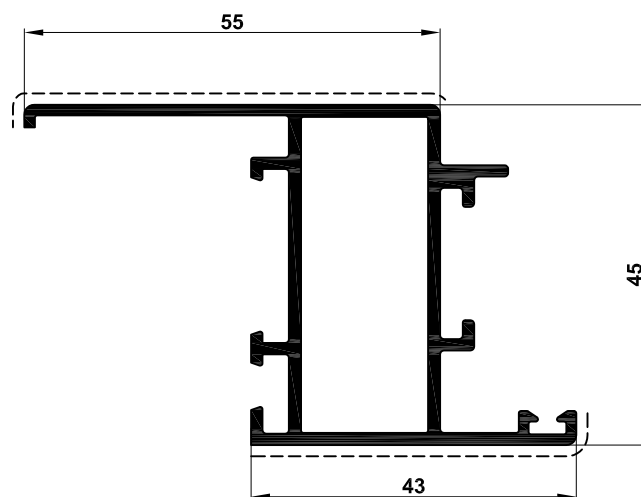
**PER ABBINAMENTI CON PERSIANA FISSA**  
**TO COMBINE WITH FIXED LOUVRED SHUTTER**



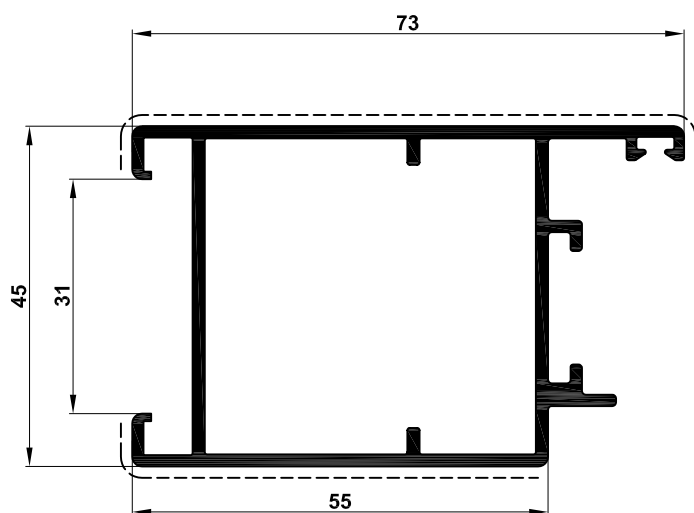
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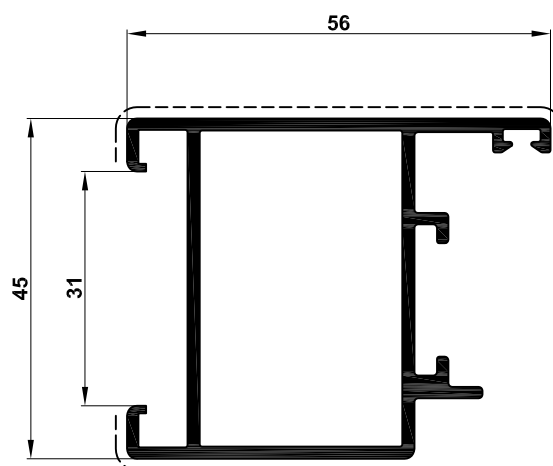
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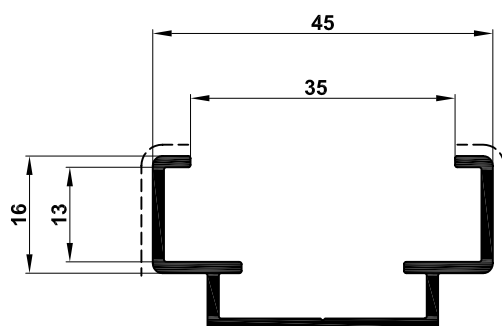
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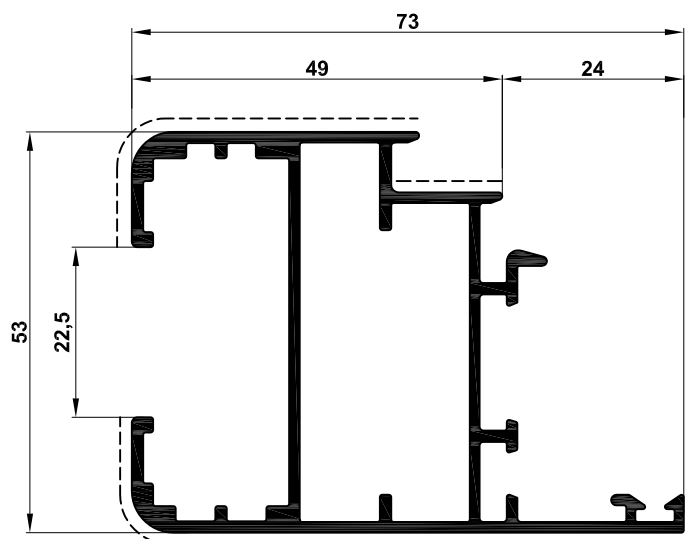
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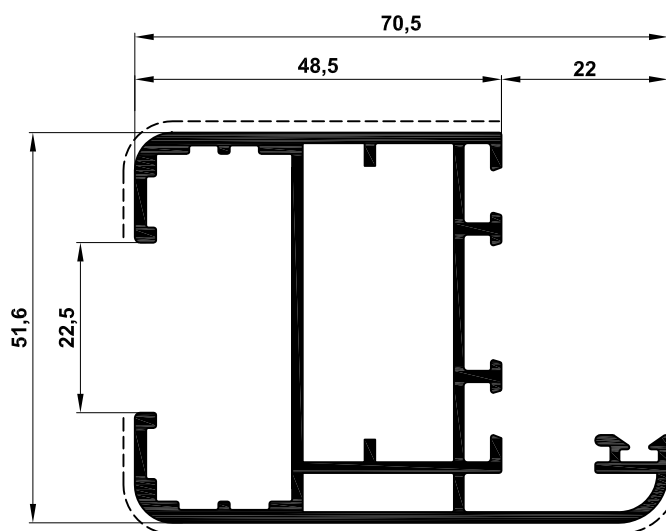
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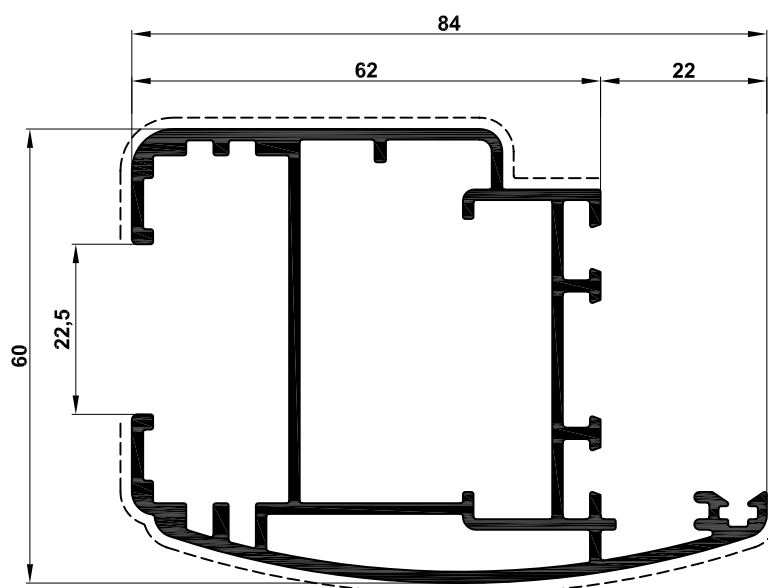
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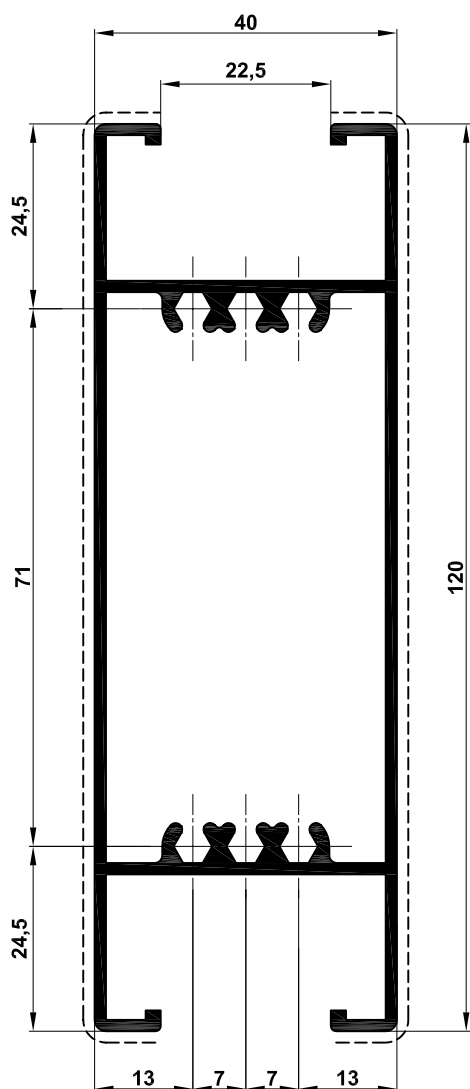


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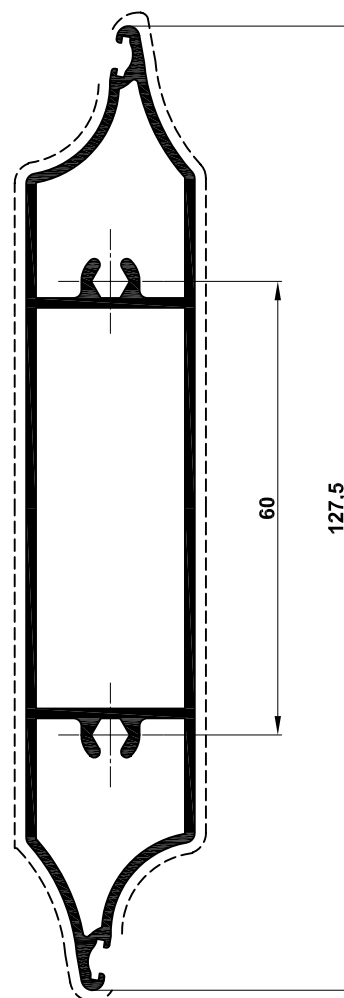


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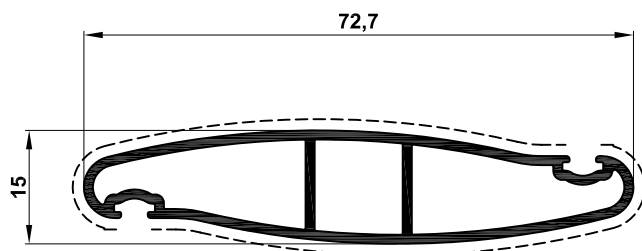




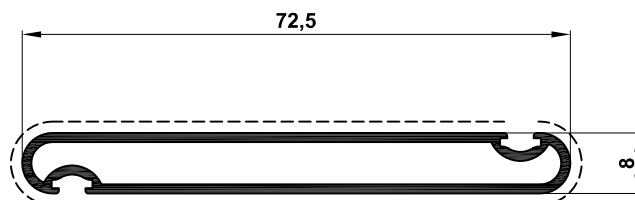
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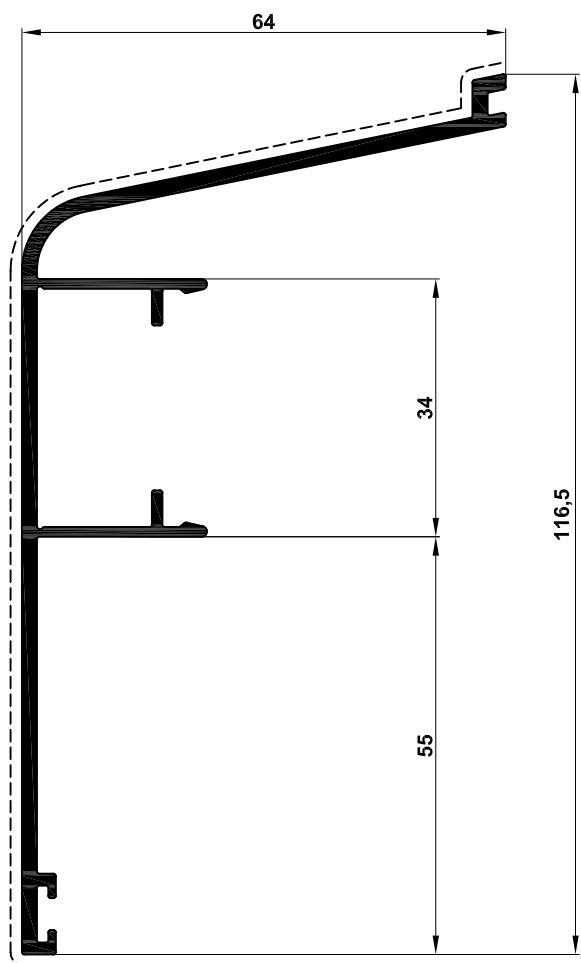
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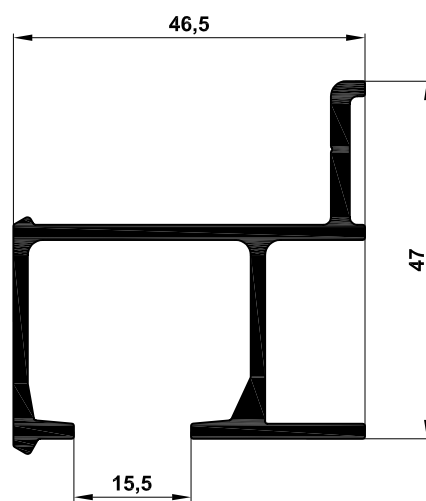
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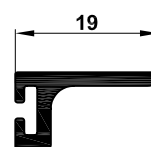
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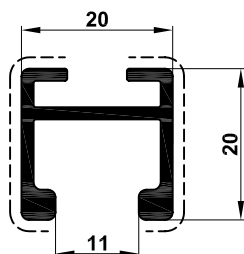
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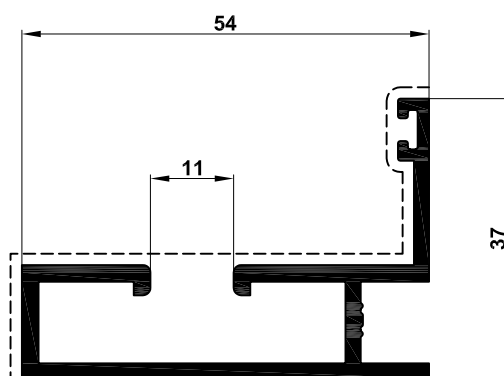
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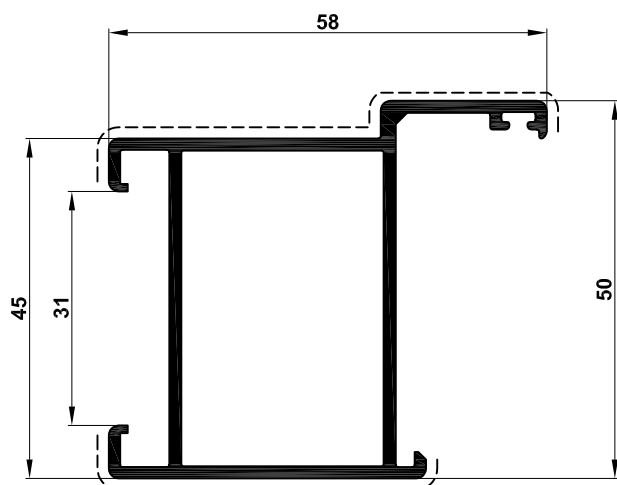
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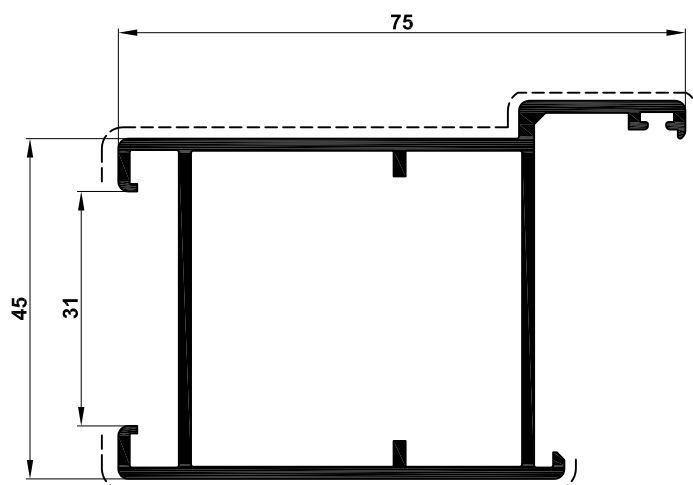
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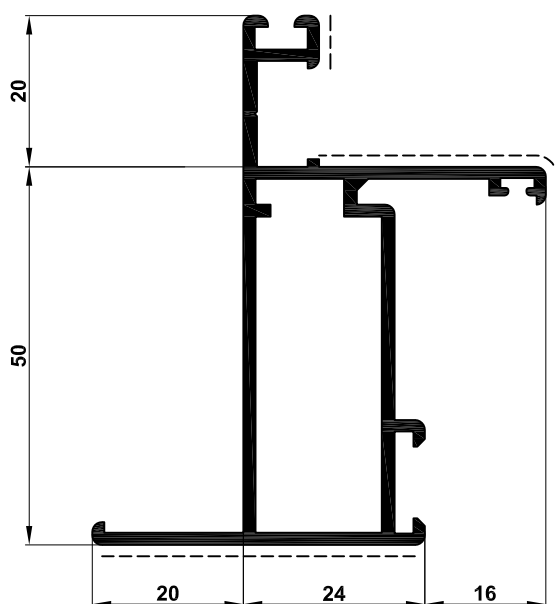
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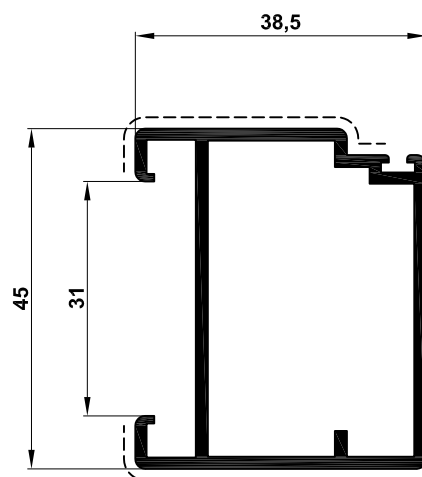
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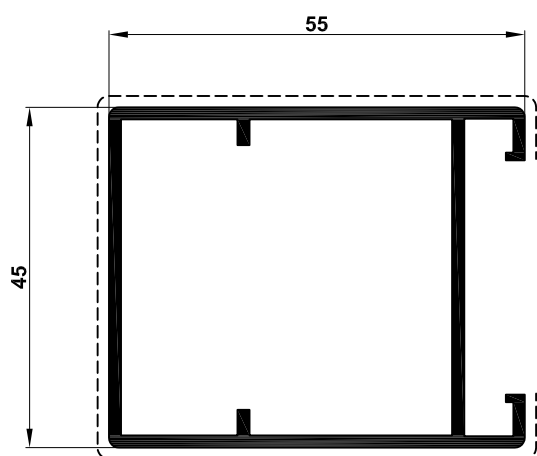
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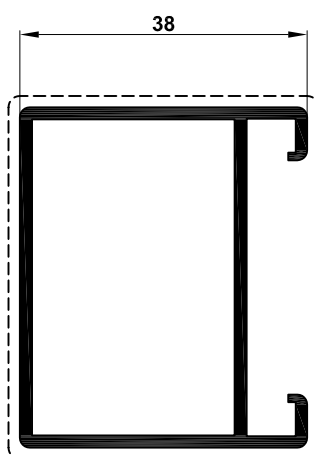
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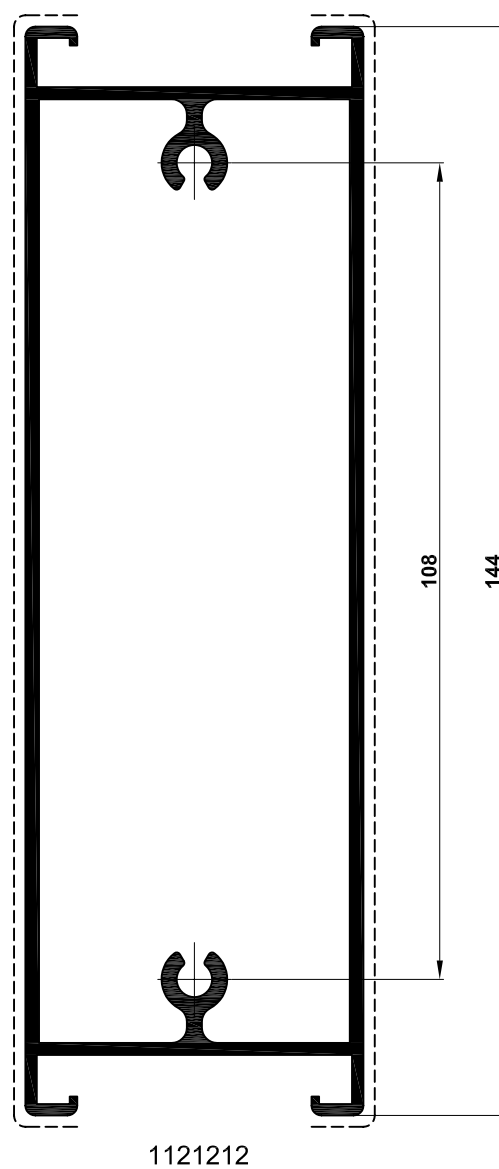
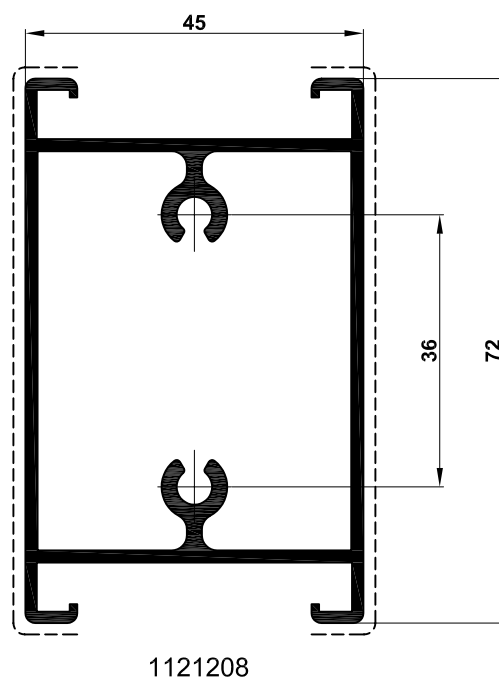
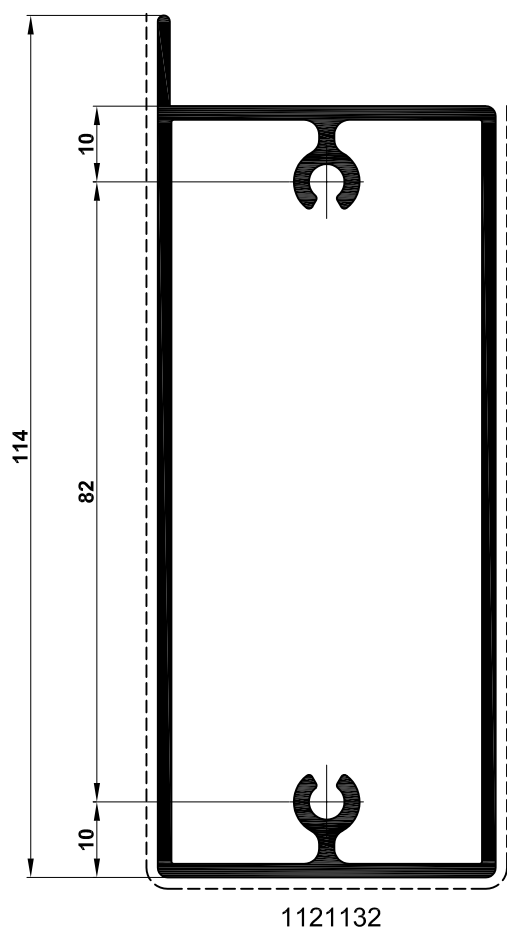
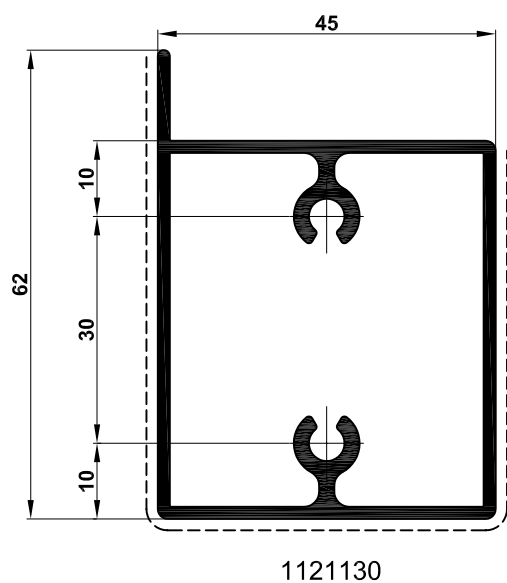
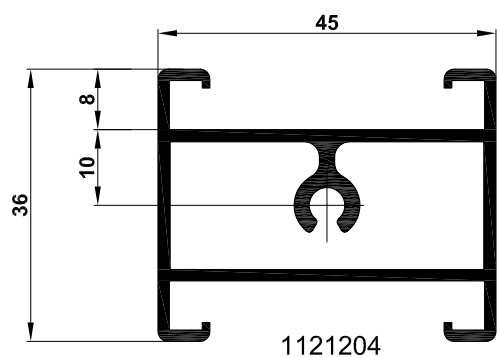
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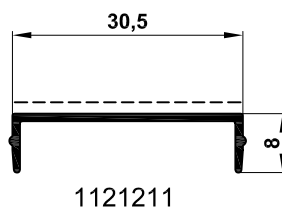
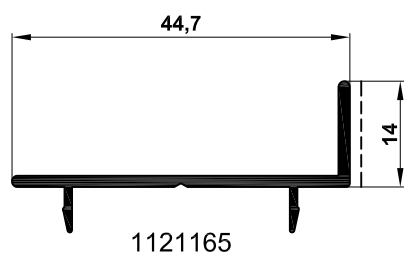
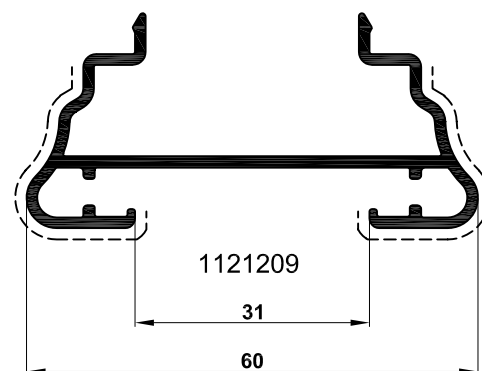
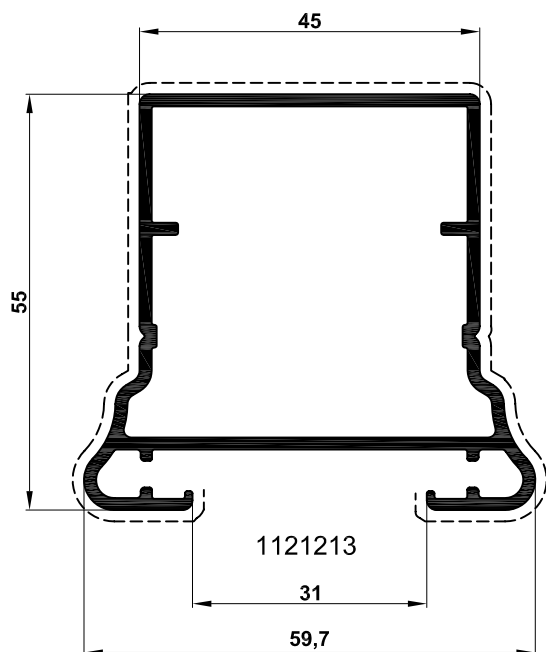


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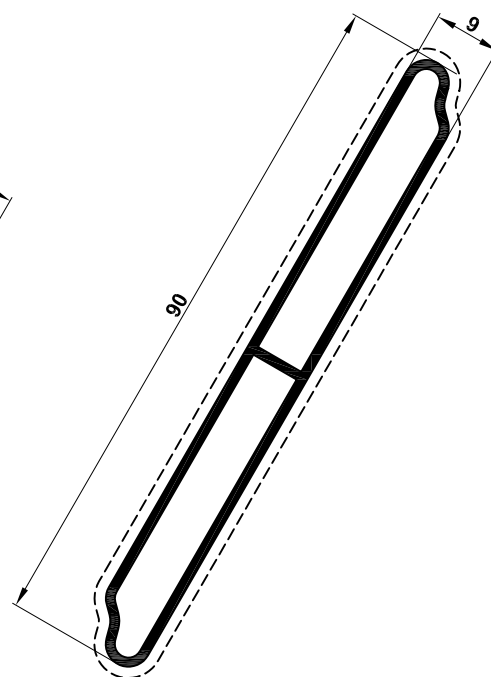
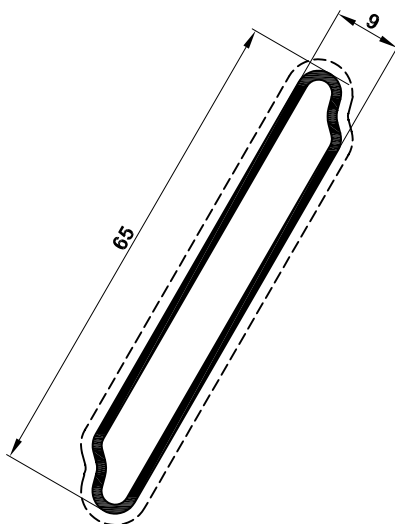
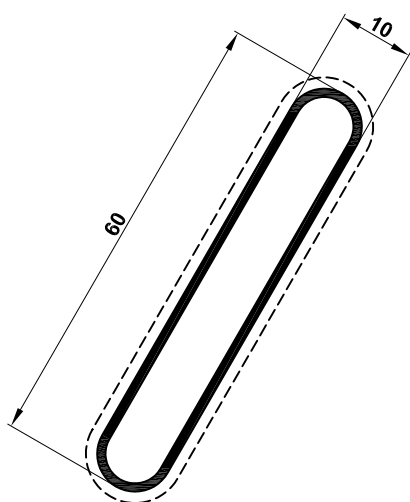
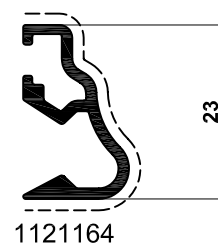


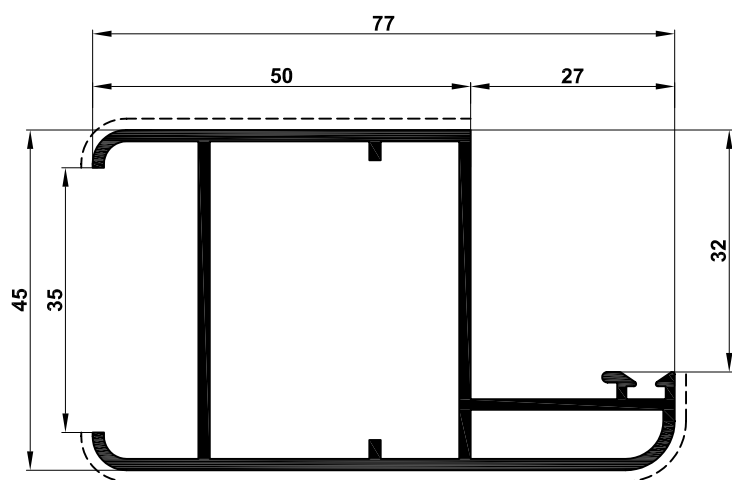
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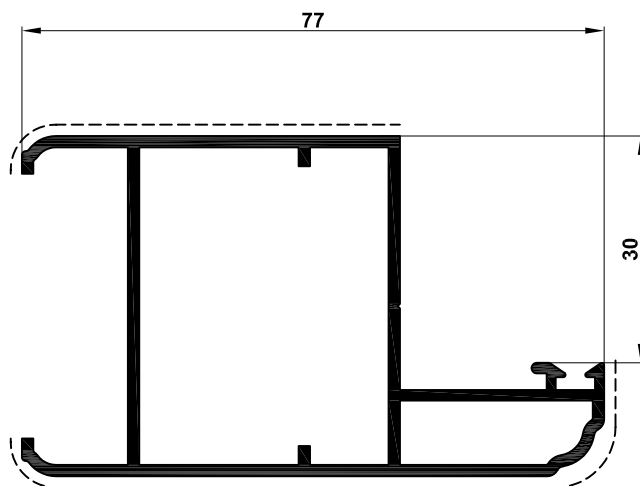


DA UTILIZZARE CON ACCESSORIO  
PEREGO COD FBA67

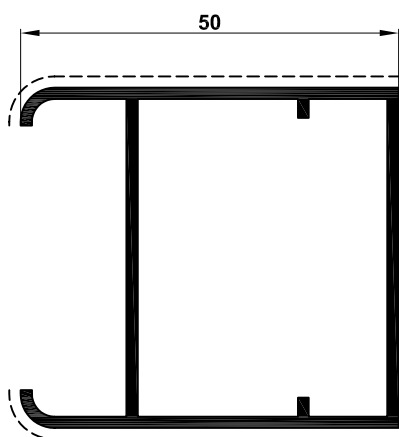




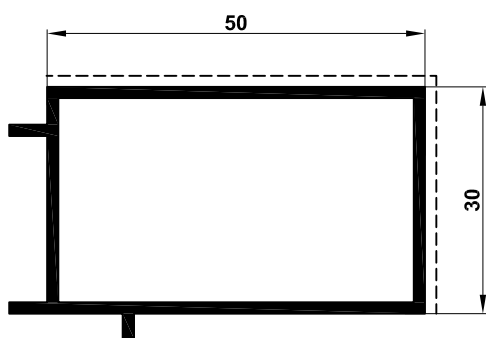
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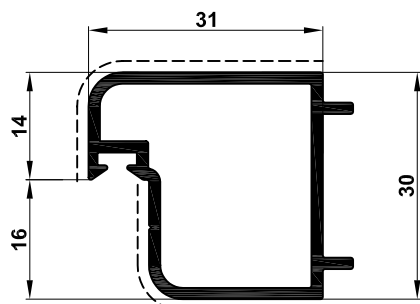
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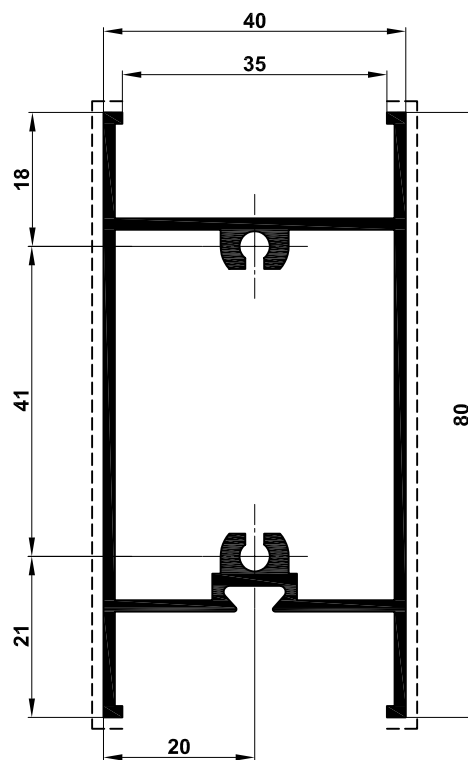
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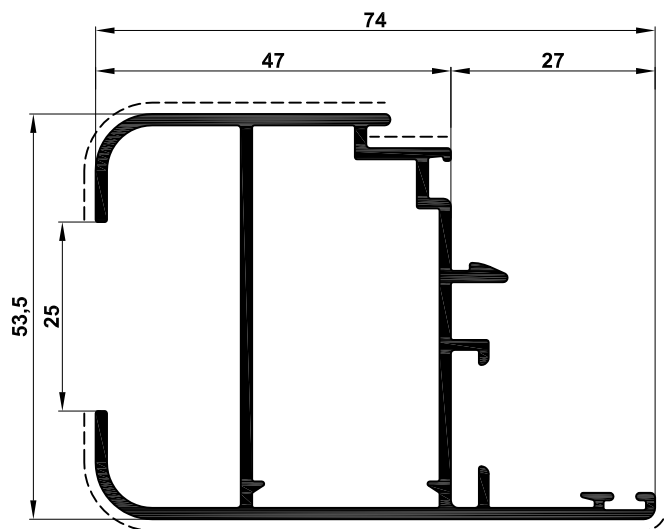
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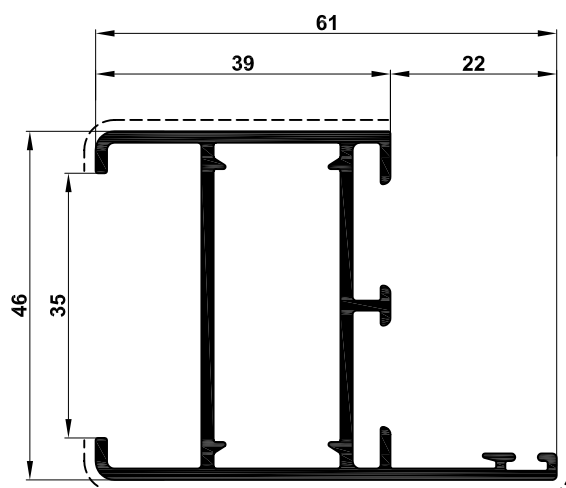
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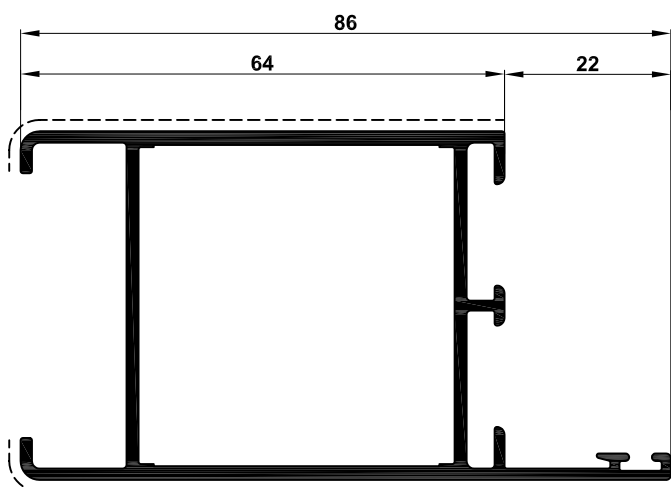
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1F11116

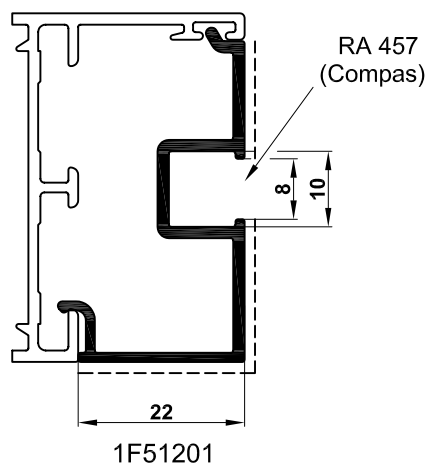


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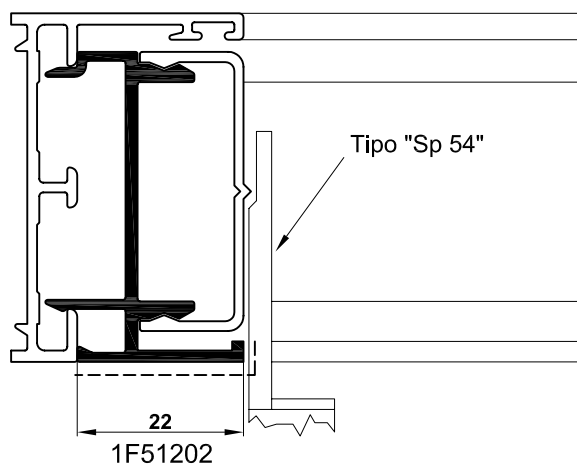
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**PER ABBINAMENTO CON PERSIANA FISSA**  
*TO COMBINE WITH FIXED LOUVRED SHUTTER*

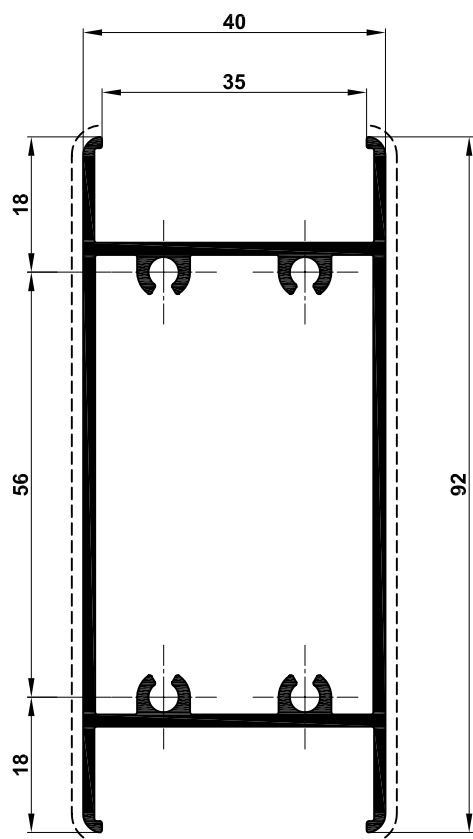


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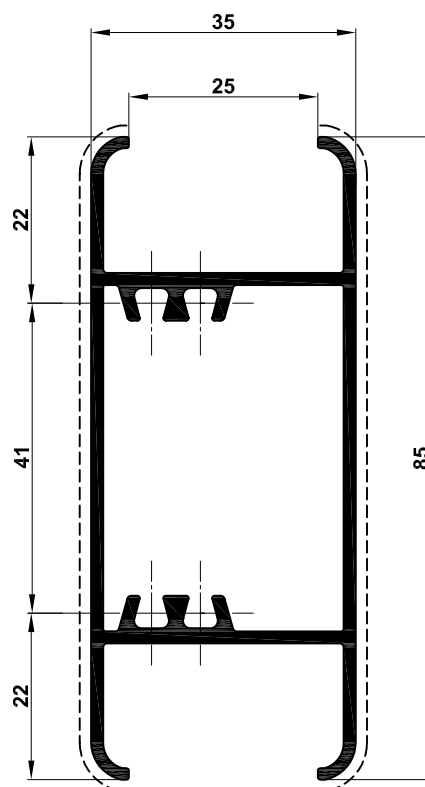
**PER ABBINAMENTO CON PERSIANA MOBILE "NACO"**  
*TO COMBINE WITH MOBILE LOUVRED SHUTTER "NACO"*



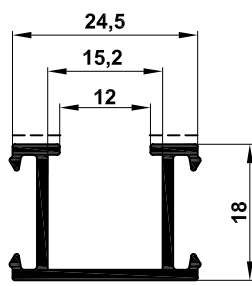
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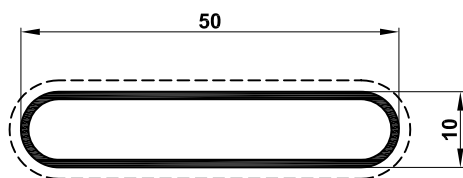


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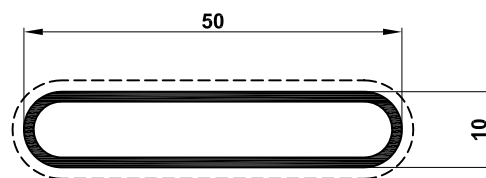


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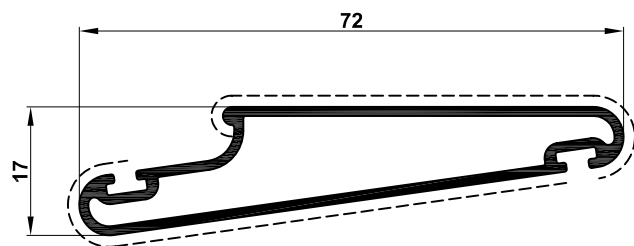


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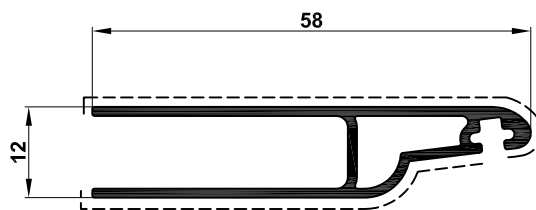


200981

**LAMELLE E COMPENSATORI BBC**  
BBC BLADE AND COMPENSATOR

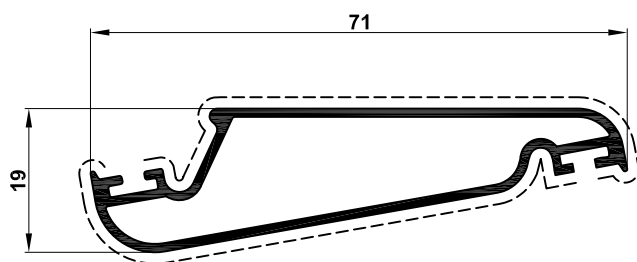


800544

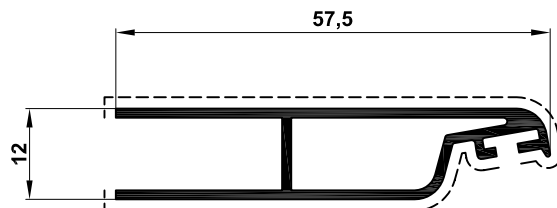


800545

**LAMELLE E COMPENSATORI NACO**  
NACO BLADE AND COMPENSATOR

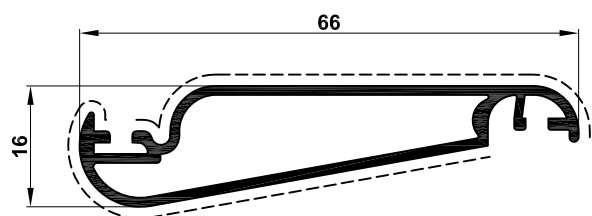


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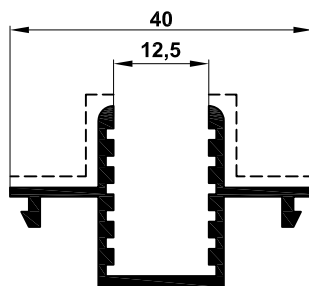


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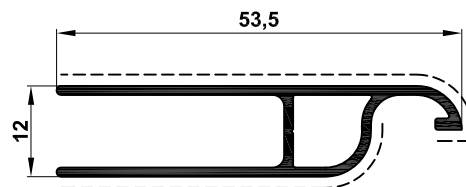
**LAMELLE E COMPENSATORI TEKNALSYSTEM**  
TEKNALSYSTEM BLADE AND COMPENSATOR



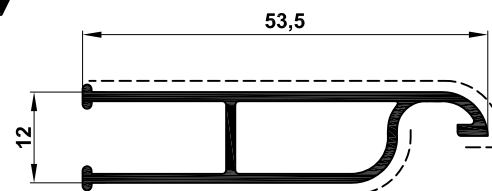
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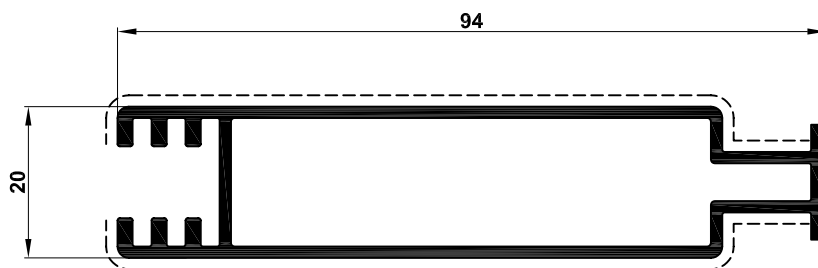
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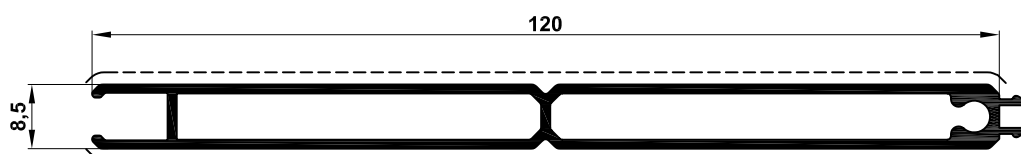
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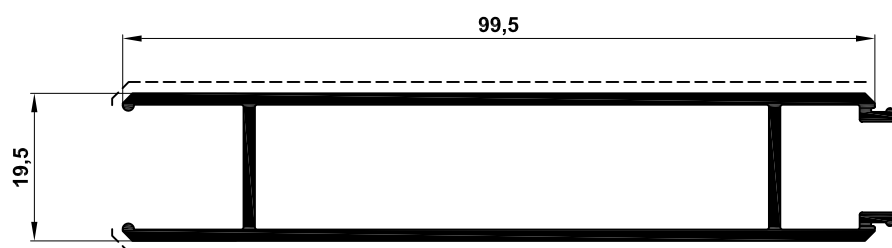
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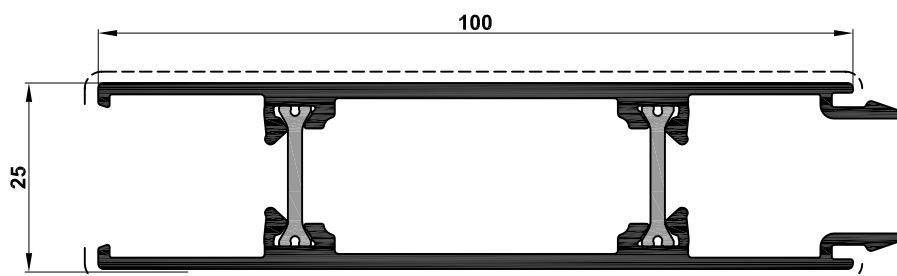


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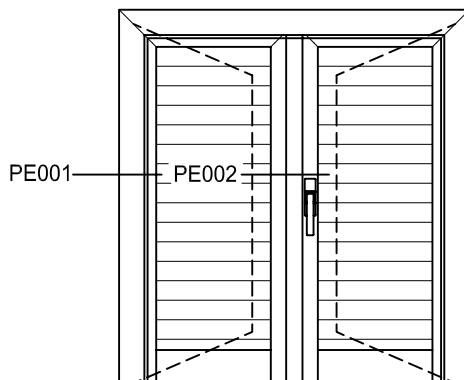
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**DOGHE TT**  
STAVES WITH THERMAL BRAKE

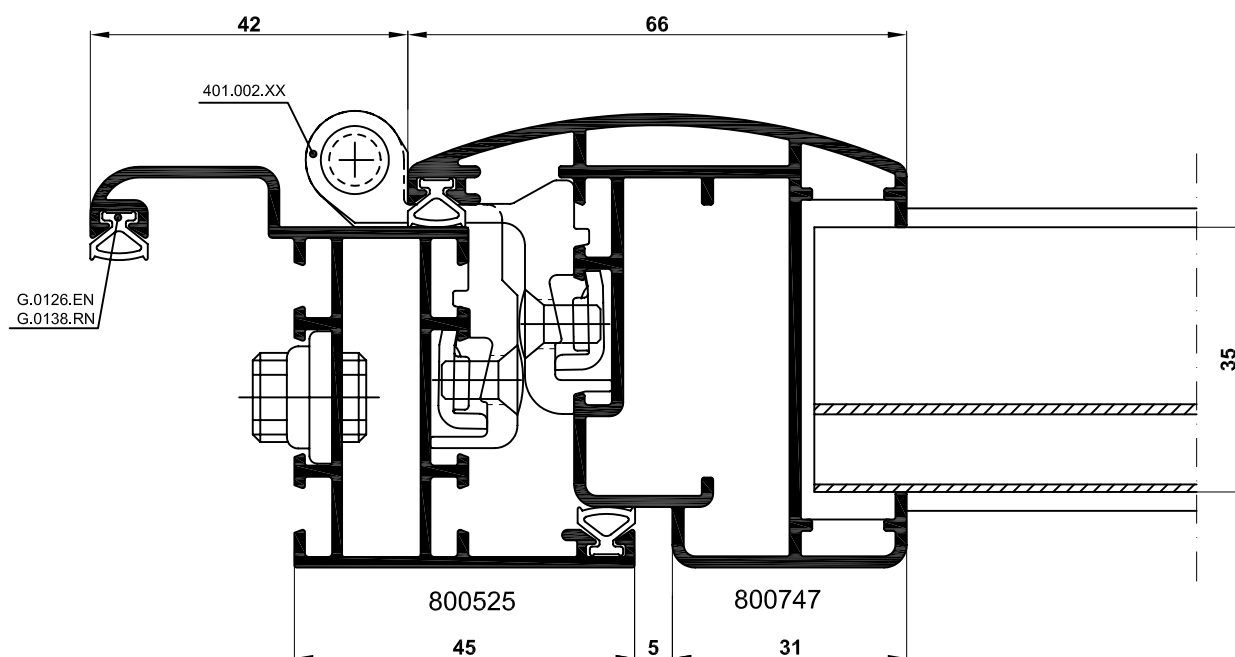


R62C118

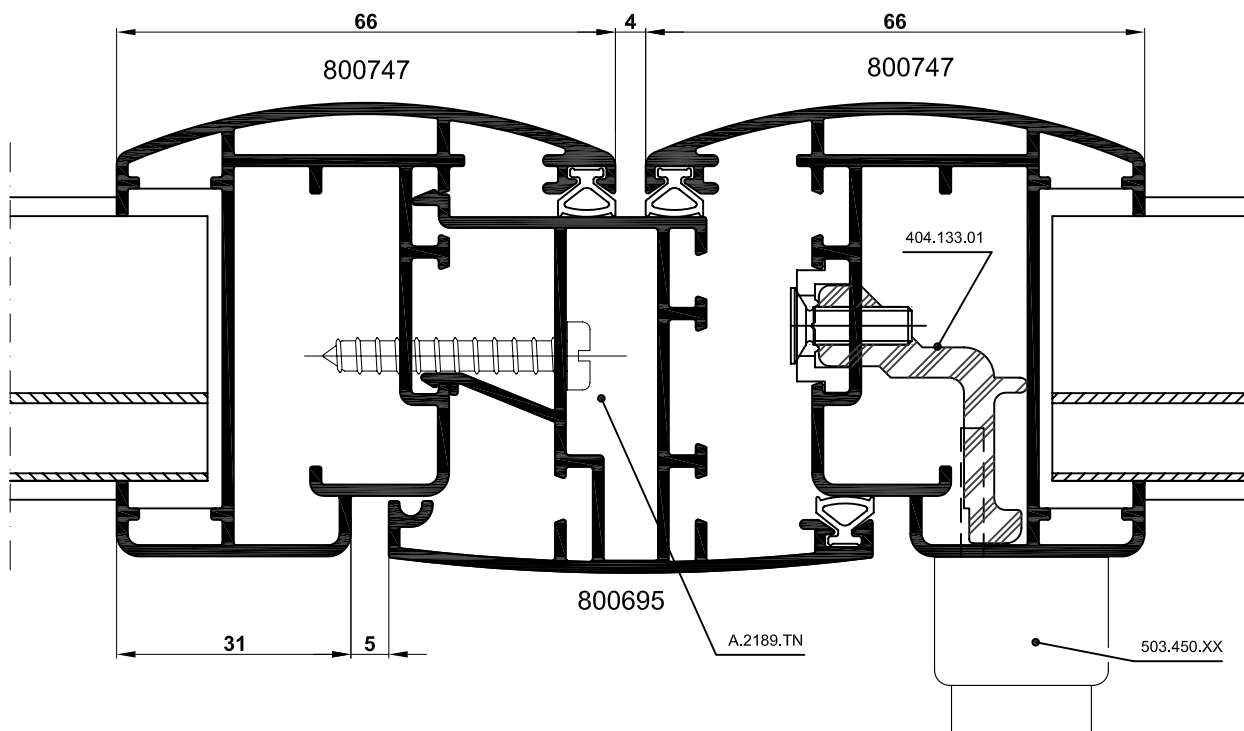
Per profilati, accessori e guarnizioni non indicati,  
 consultare catalogo specifico del sistema relativo.  
 For the sections, accessories and weatherstrips  
 not indicated, consult catalogue interested system.

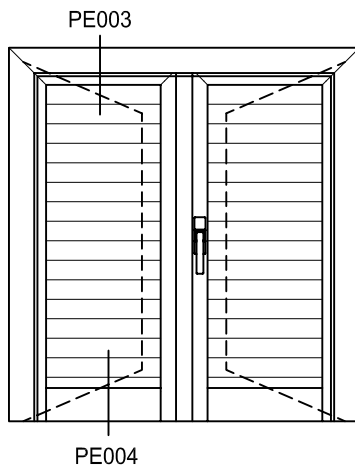


SEZ. PE001



SEZ. PE002

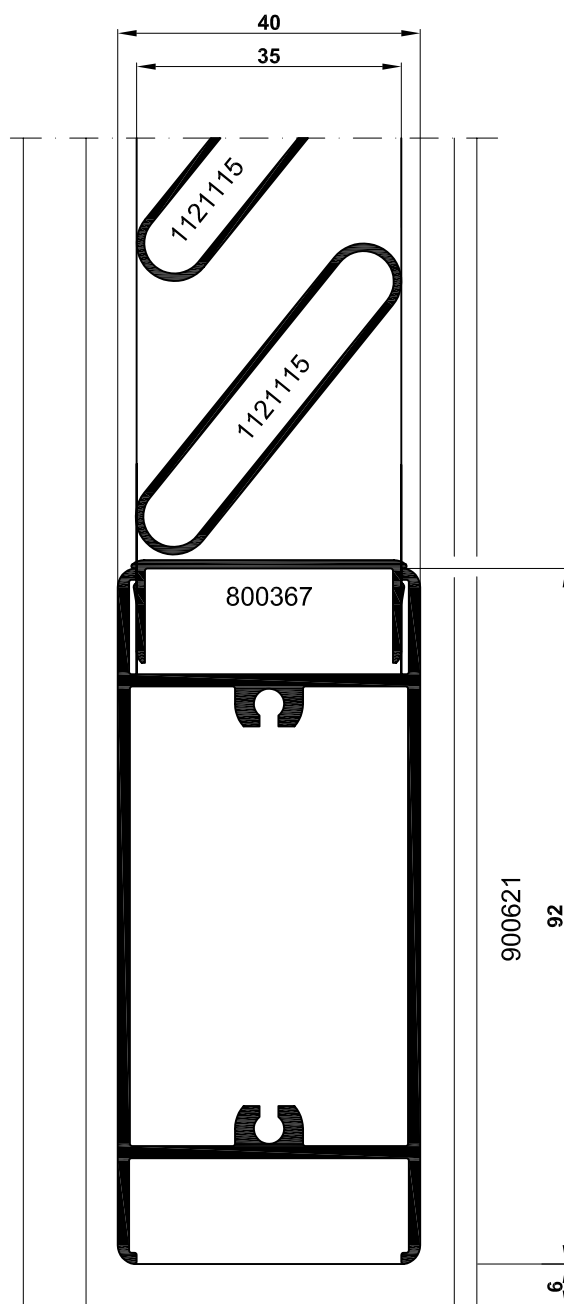
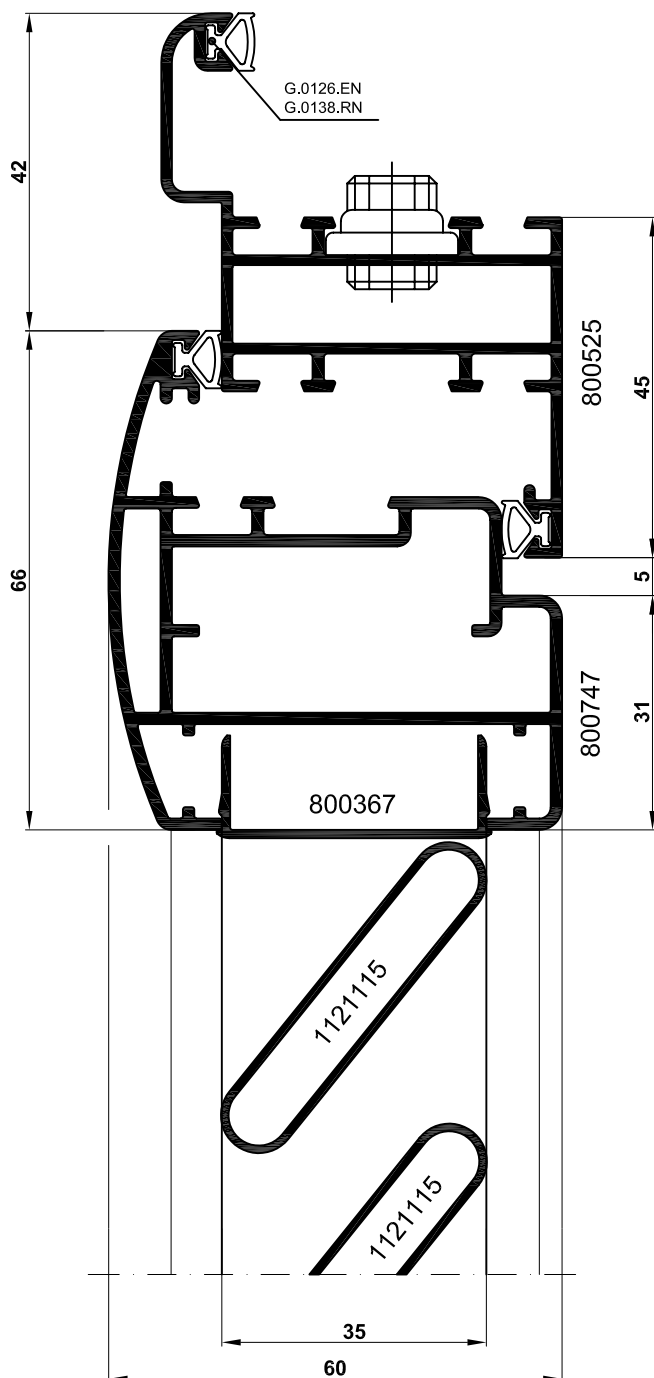




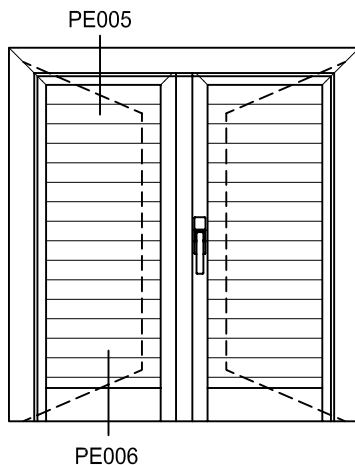
Per profilati, accessori e guarnizioni non indicati,  
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 For the sections, accessories and weatherstrips  
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SEZ. PE003

SEZ. PE004

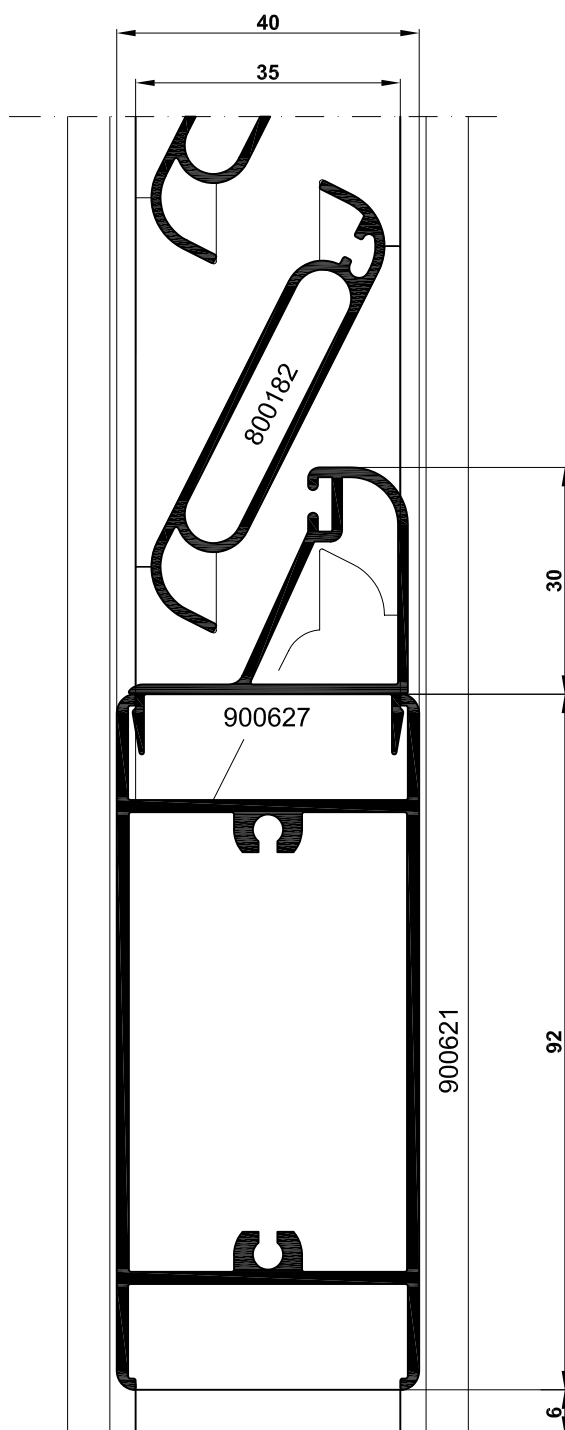
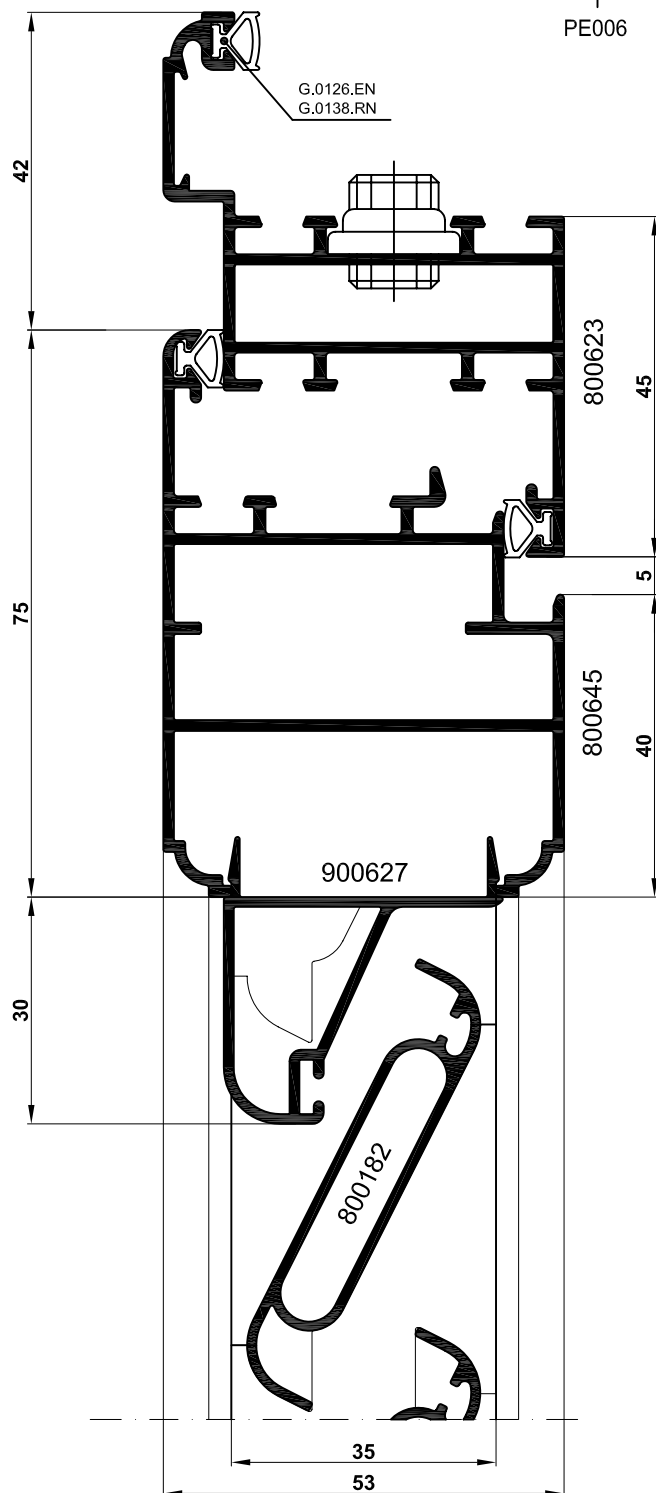


Per profilati, accessori e guarnizioni non indicati,  
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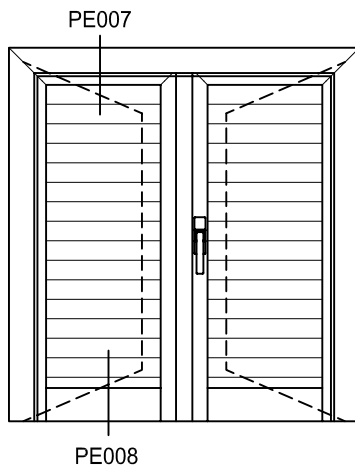


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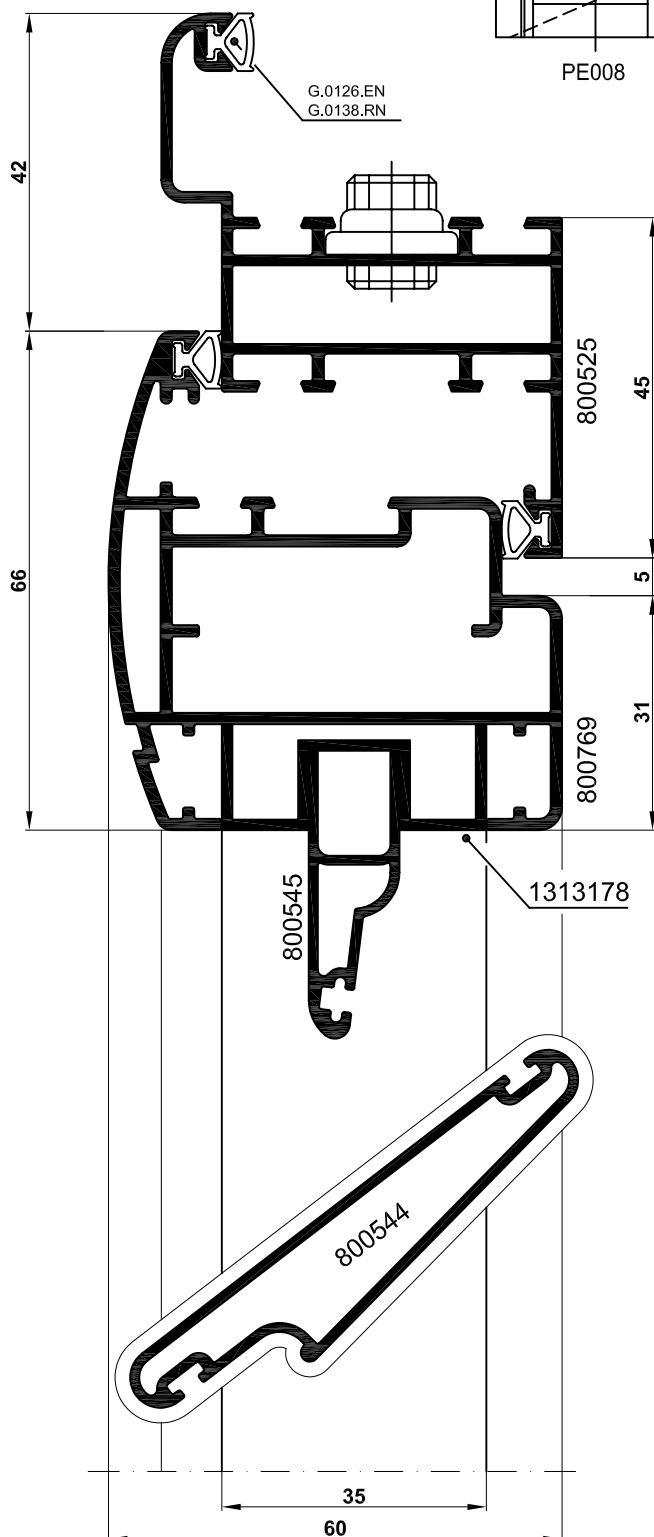
SEZ. PE006



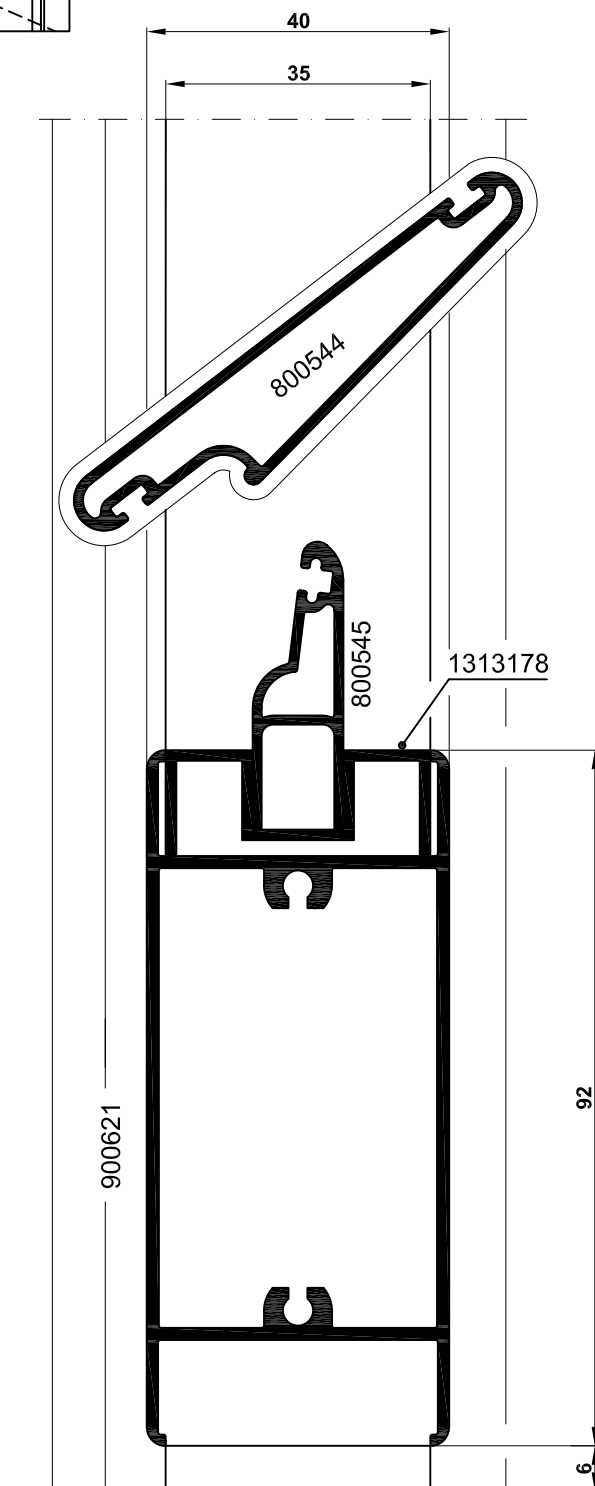
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 For the sections, accessories and weatherstrips  
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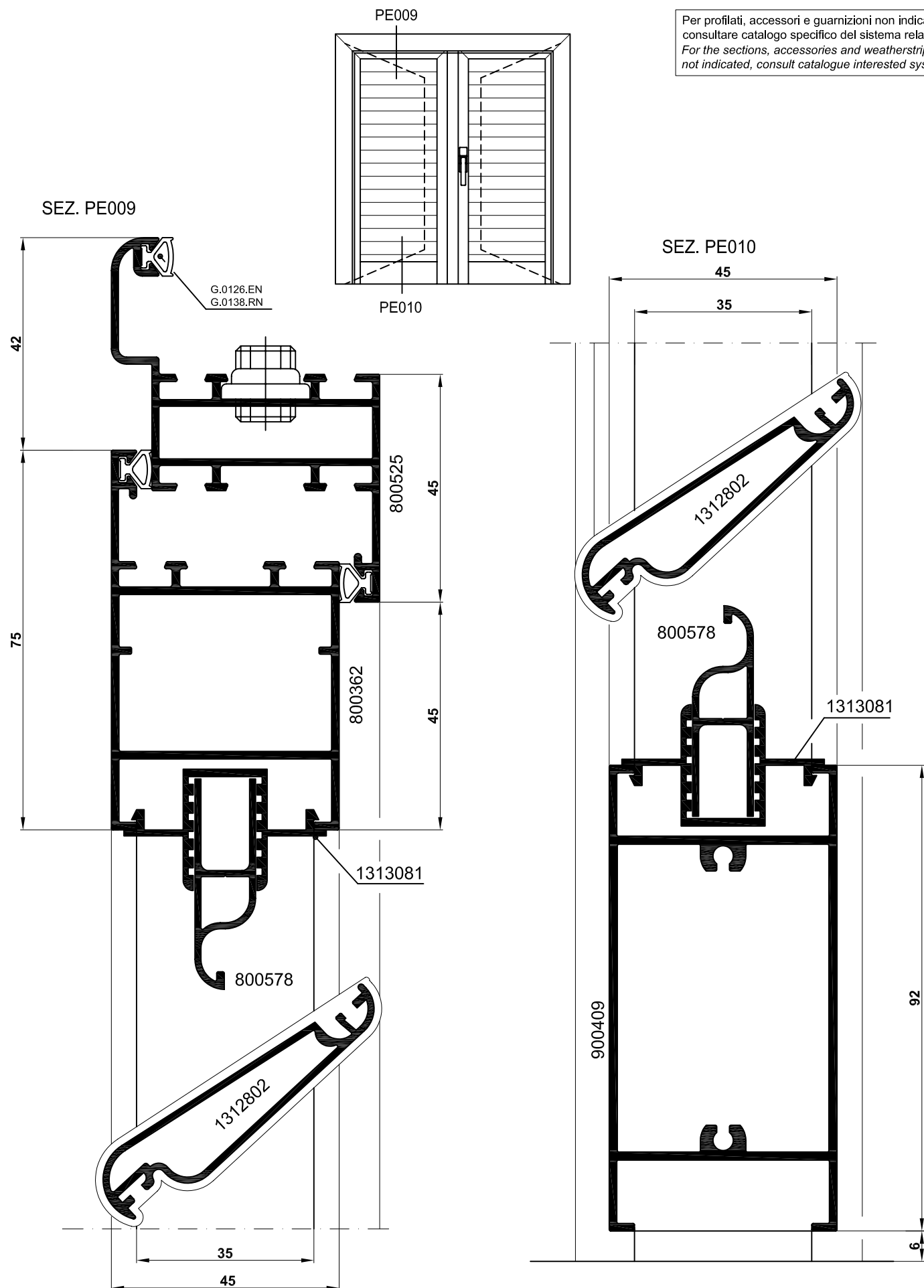
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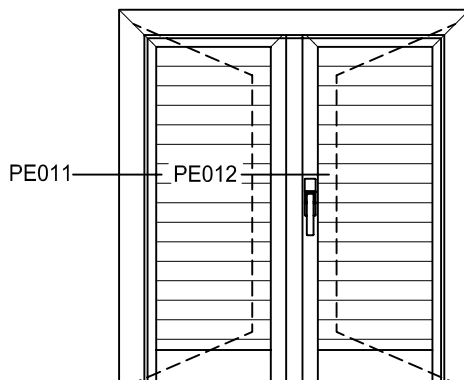
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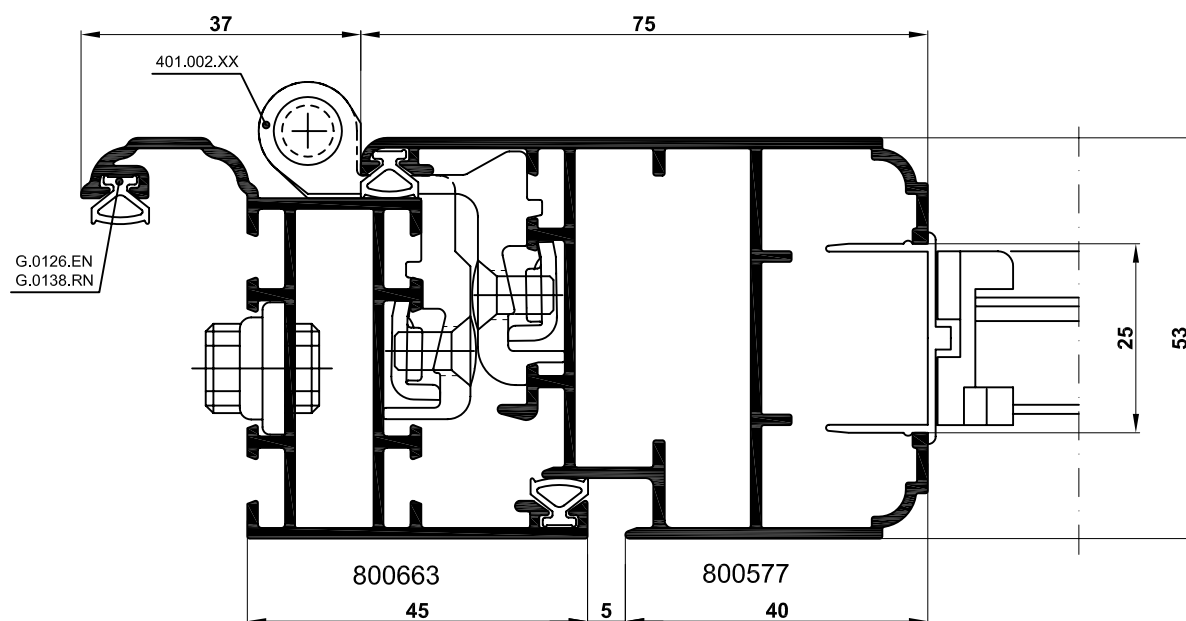
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For the sections, accessories and weatherstrips  
not indicated, consult catalogue interested system.



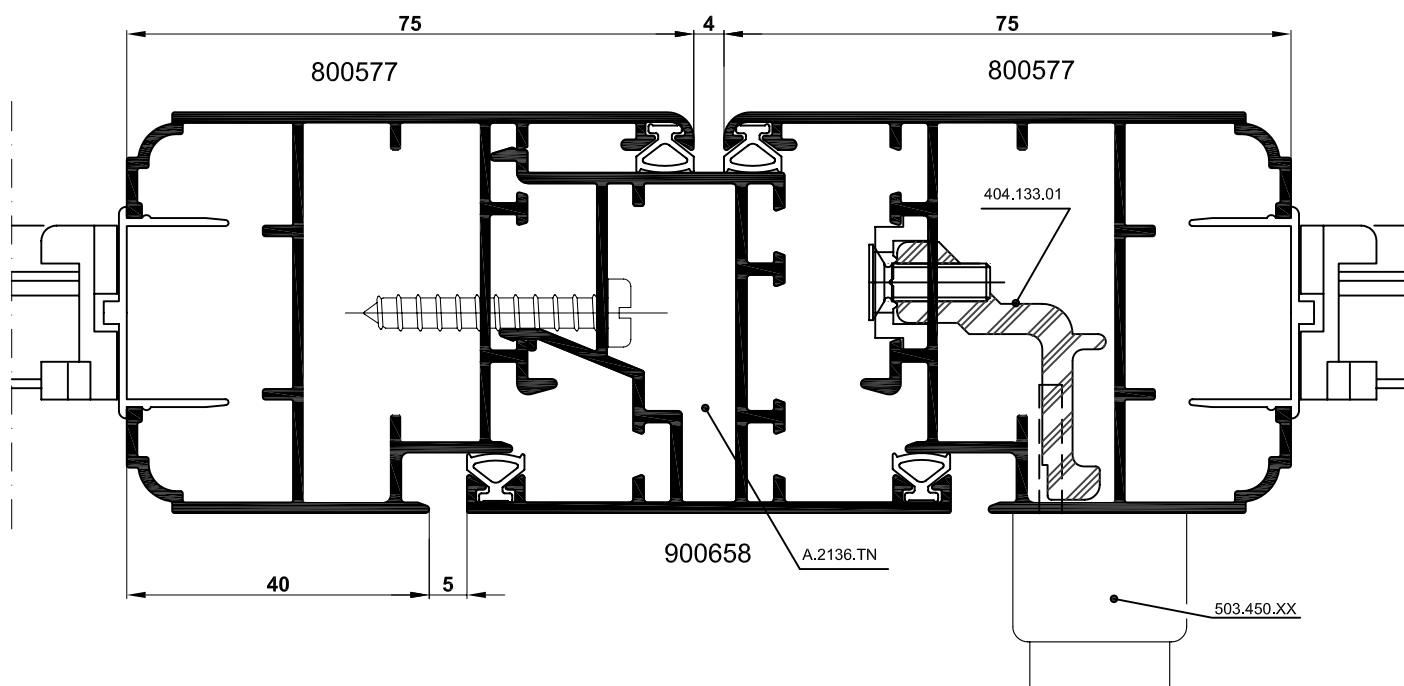
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SEZ. PE011



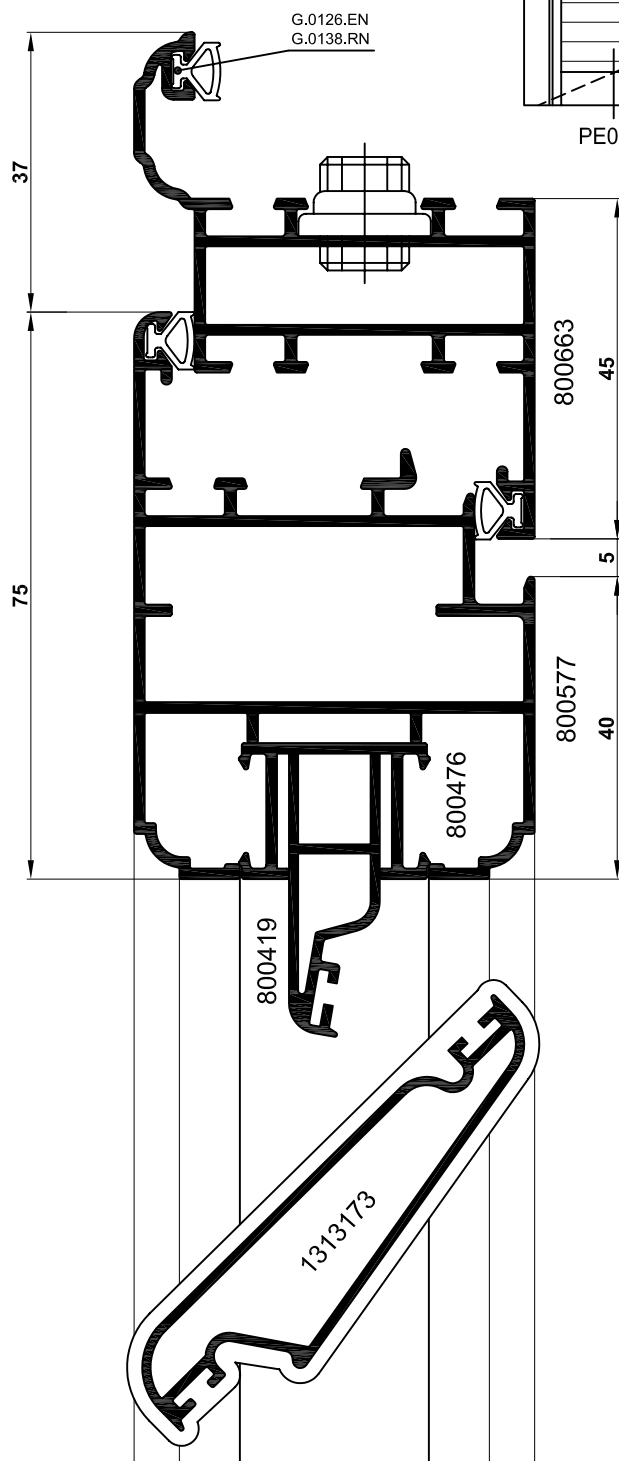
SEZ. PE012



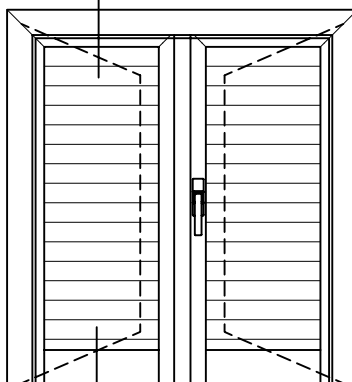


Per profilati, accessori e guarnizioni non indicati,  
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 For the sections, accessories and weatherstrips  
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SEZ. PE013

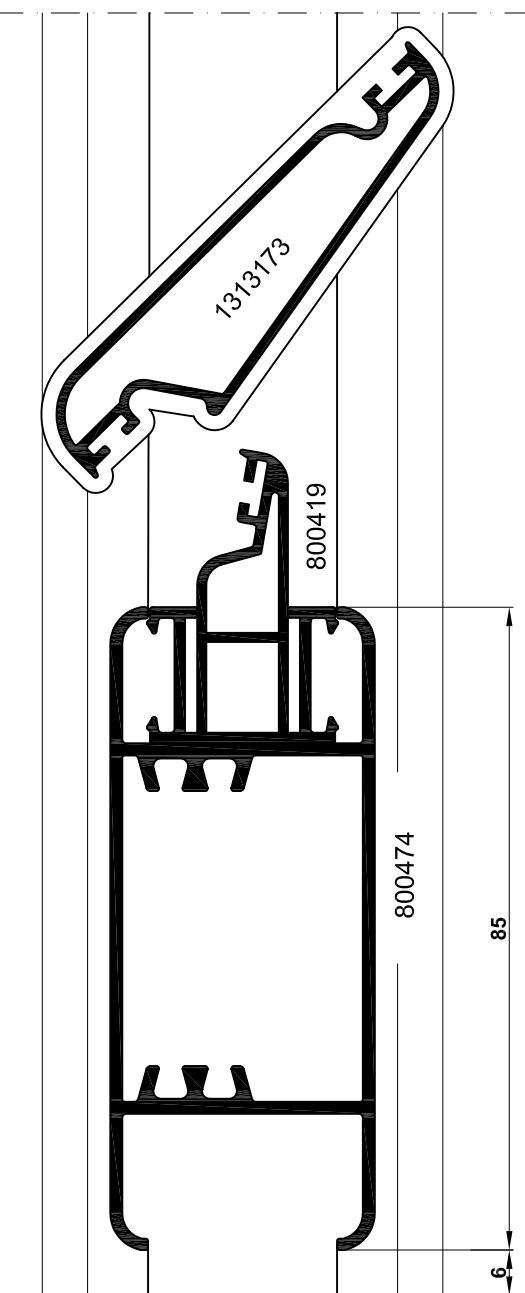


PE013

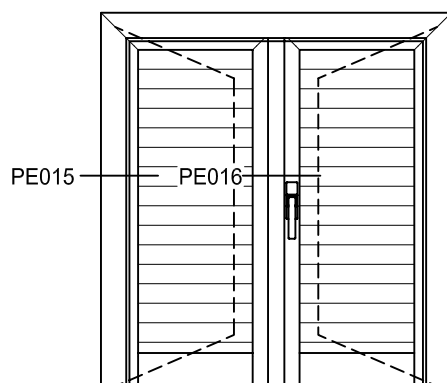


PE014

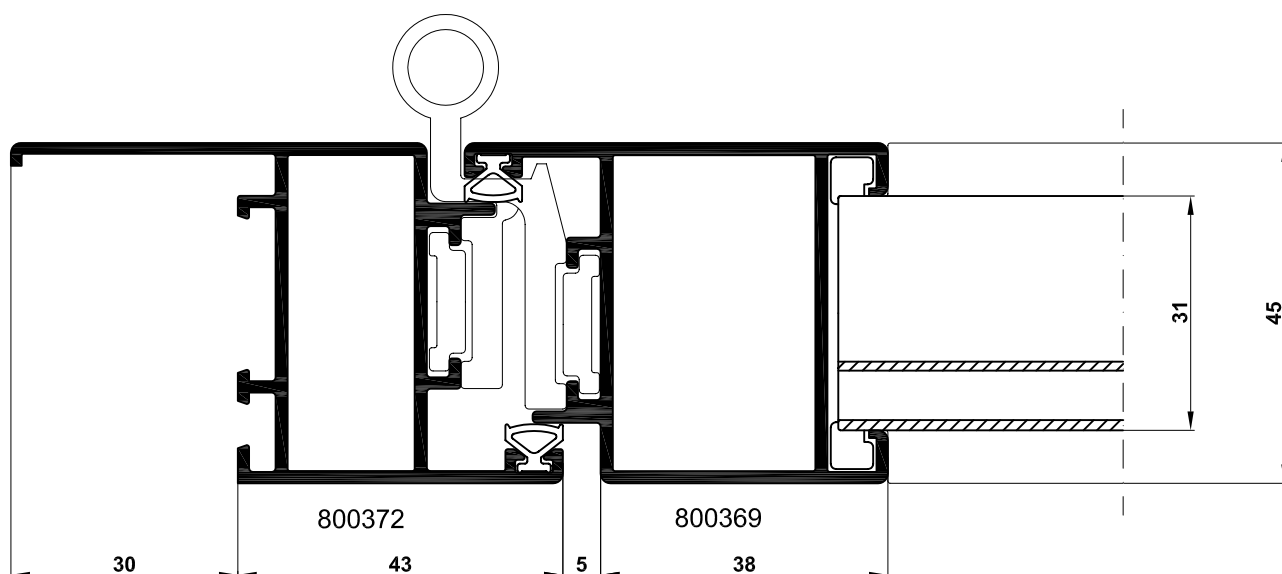
SEZ. PE014



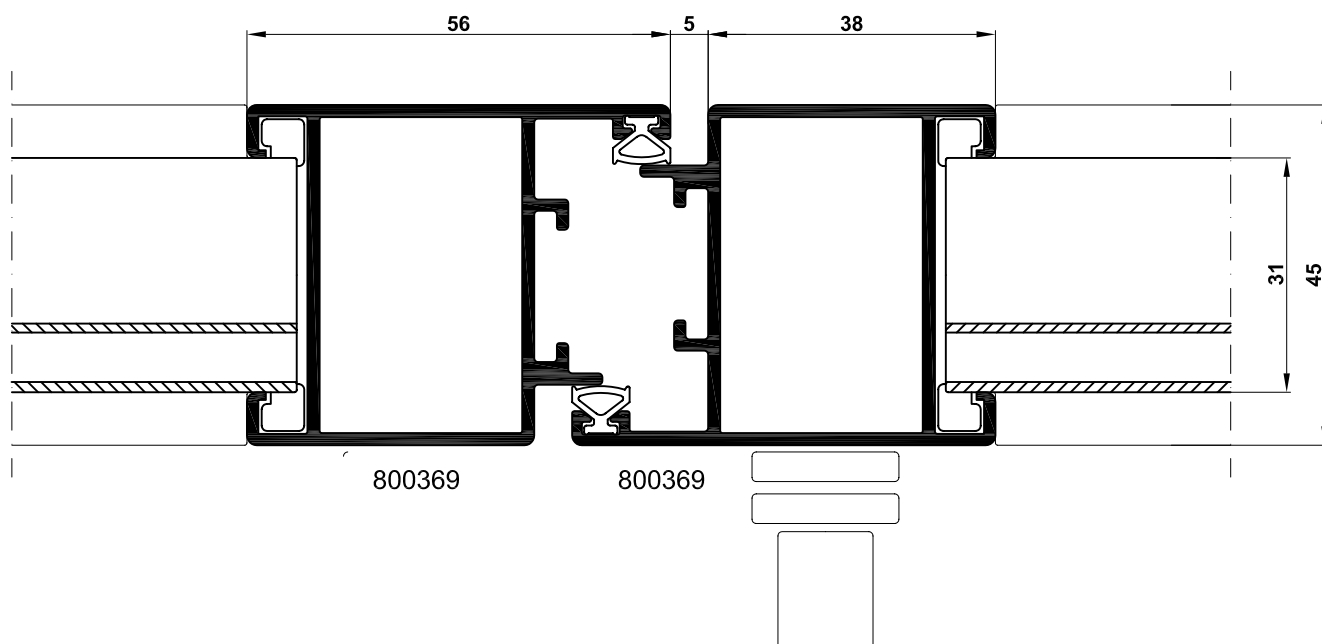
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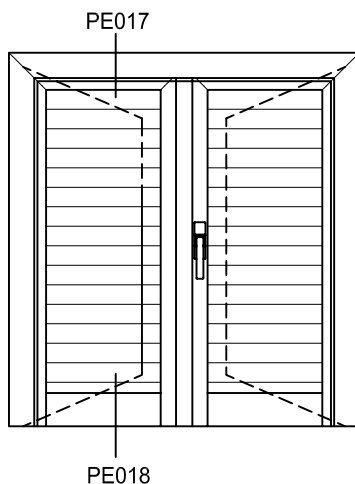


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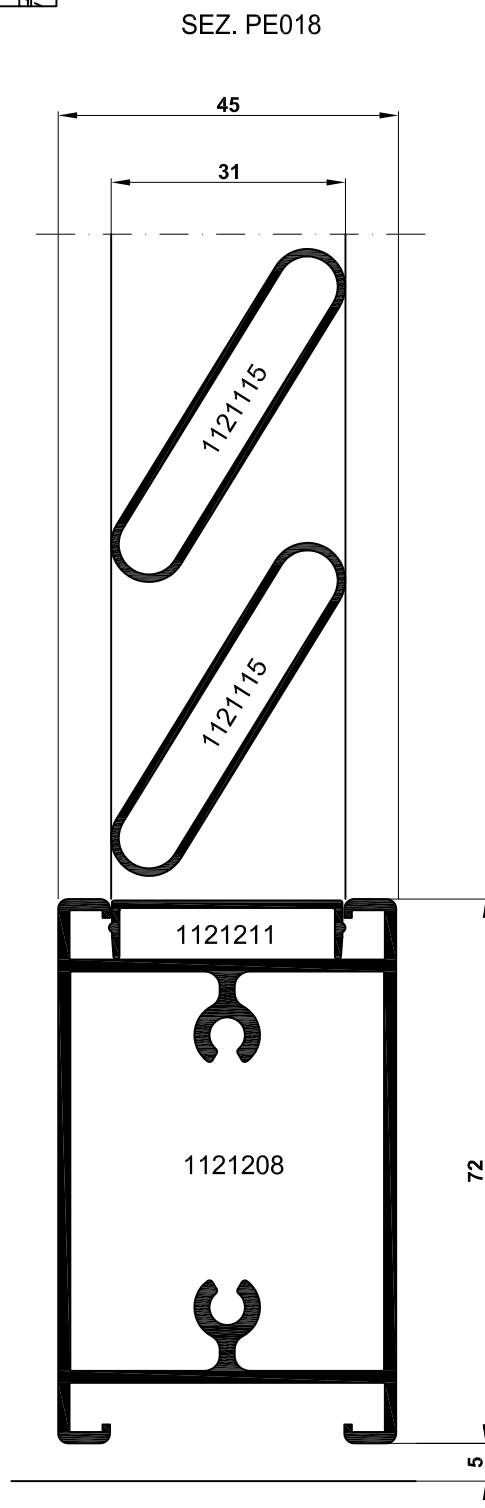
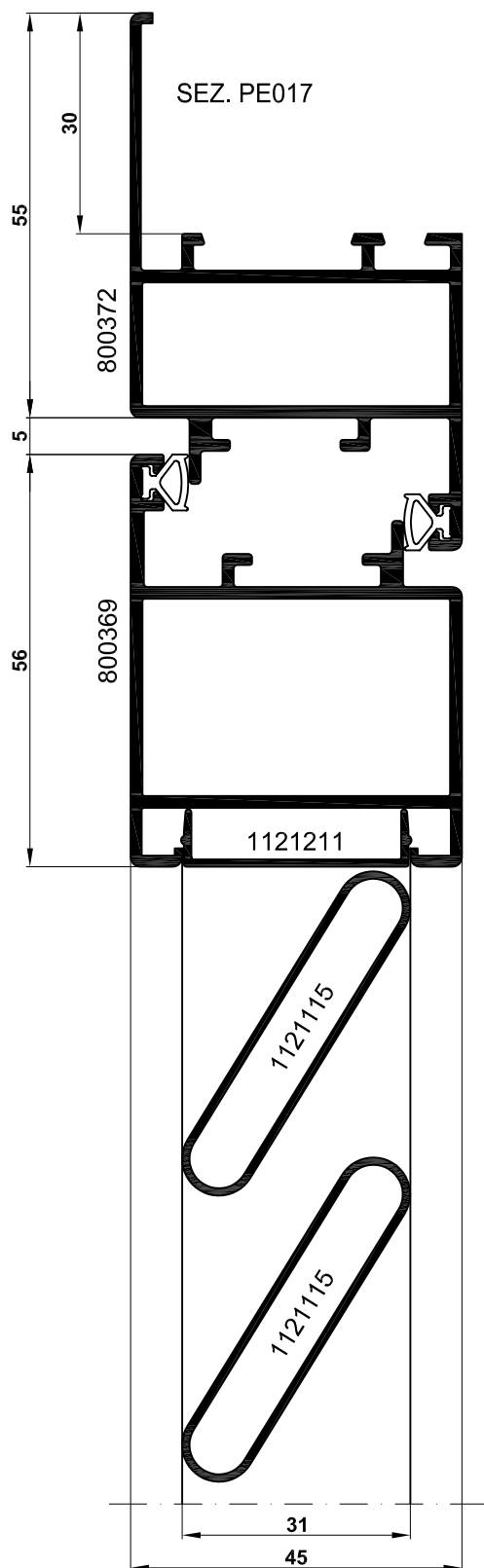


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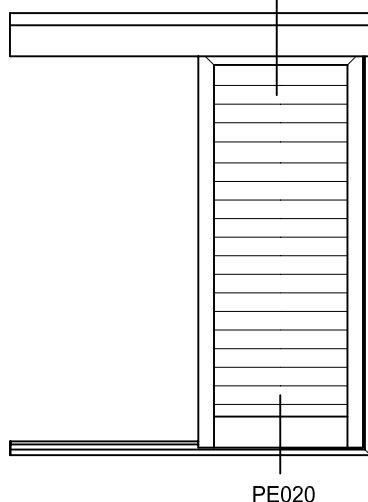


Per profilati, accessori e guarnizioni non indicati,  
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 For the sections, accessories and weatherstrips  
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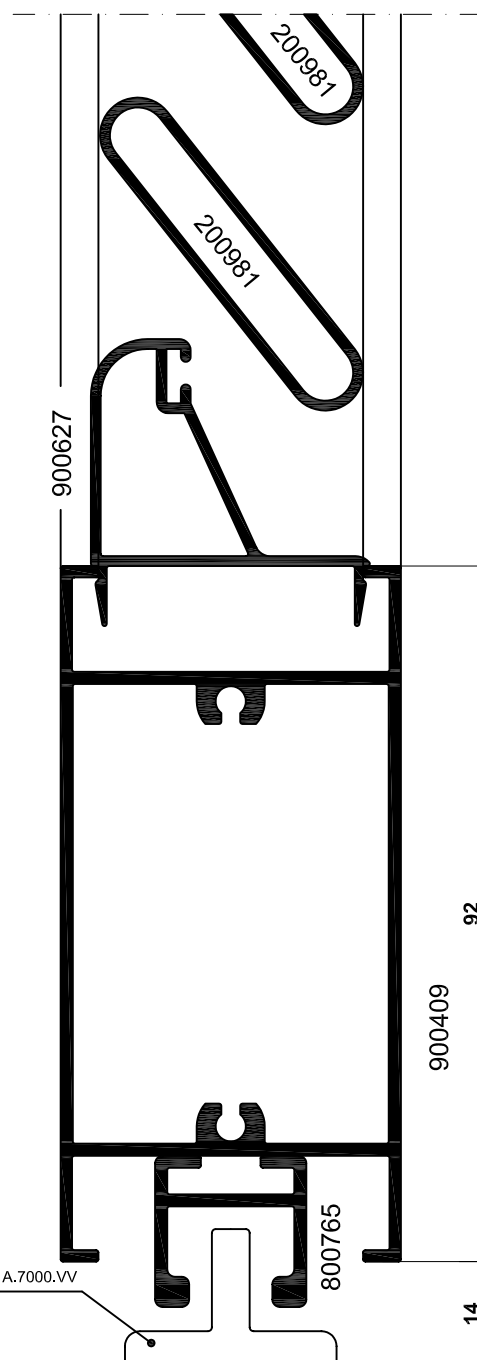
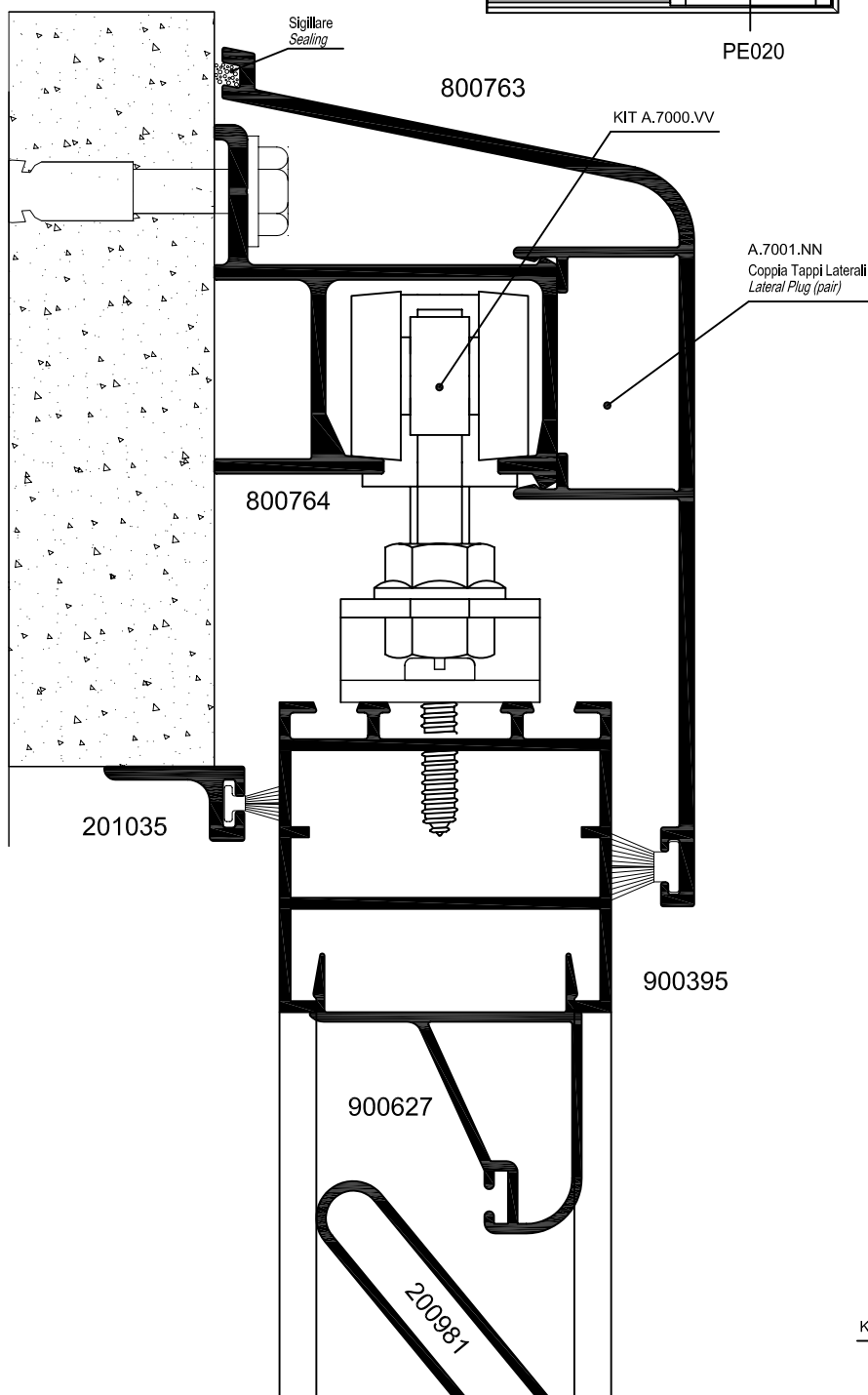
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PE019

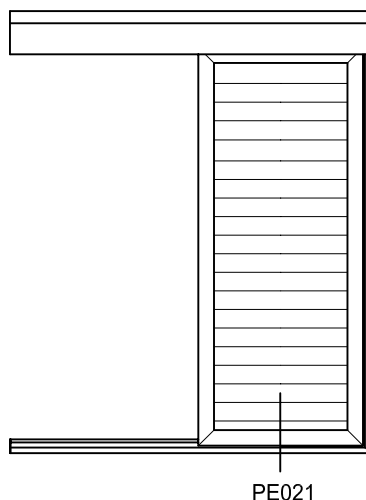


SEZ. PE019

SEZ. PE020

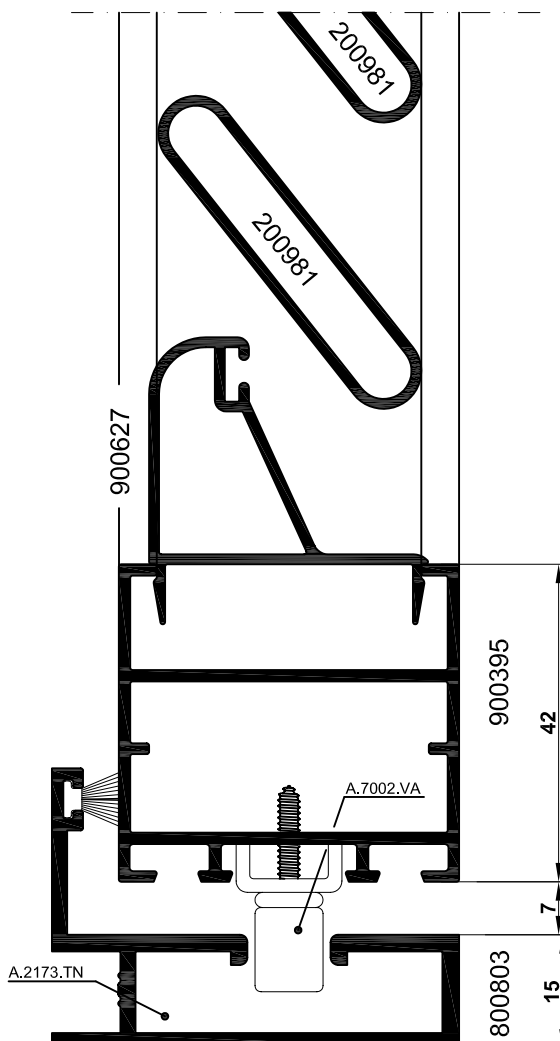


Per profilati, accessori e guarnizioni non indicati,  
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 For the sections, accessories and weatherstrips  
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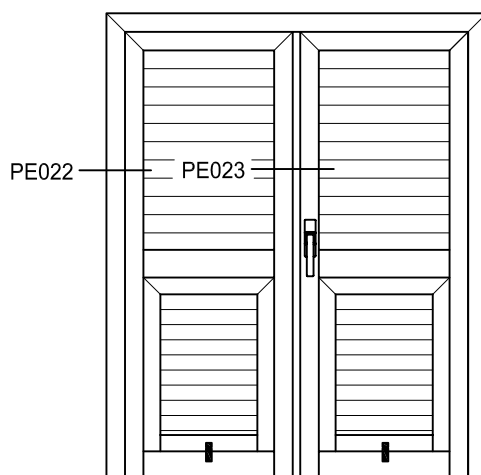


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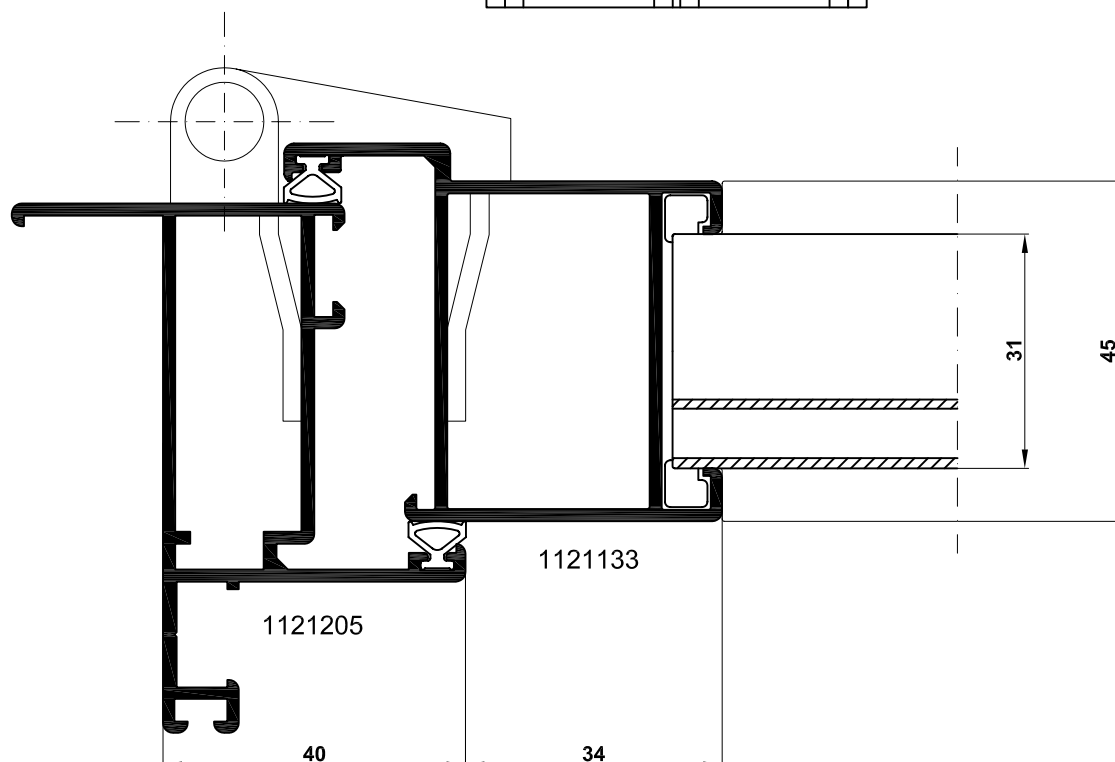
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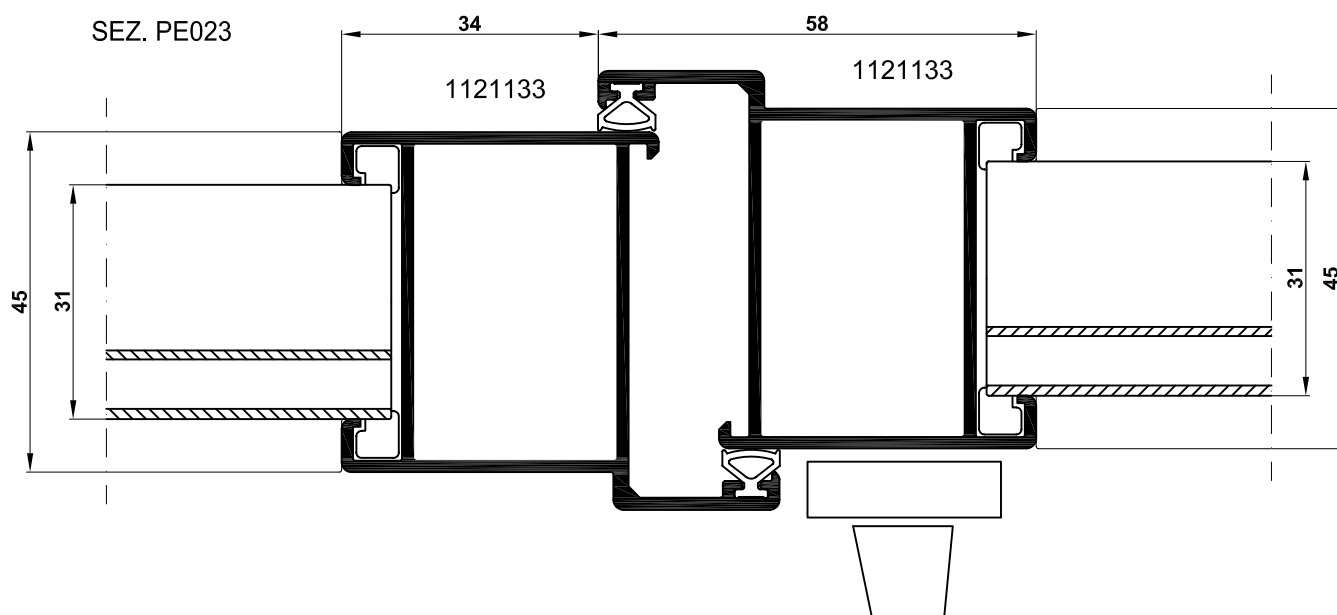
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SEZ. PE022

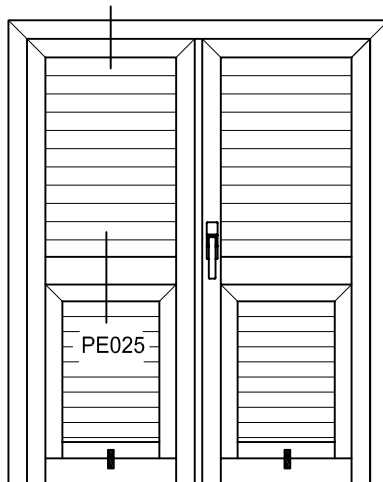


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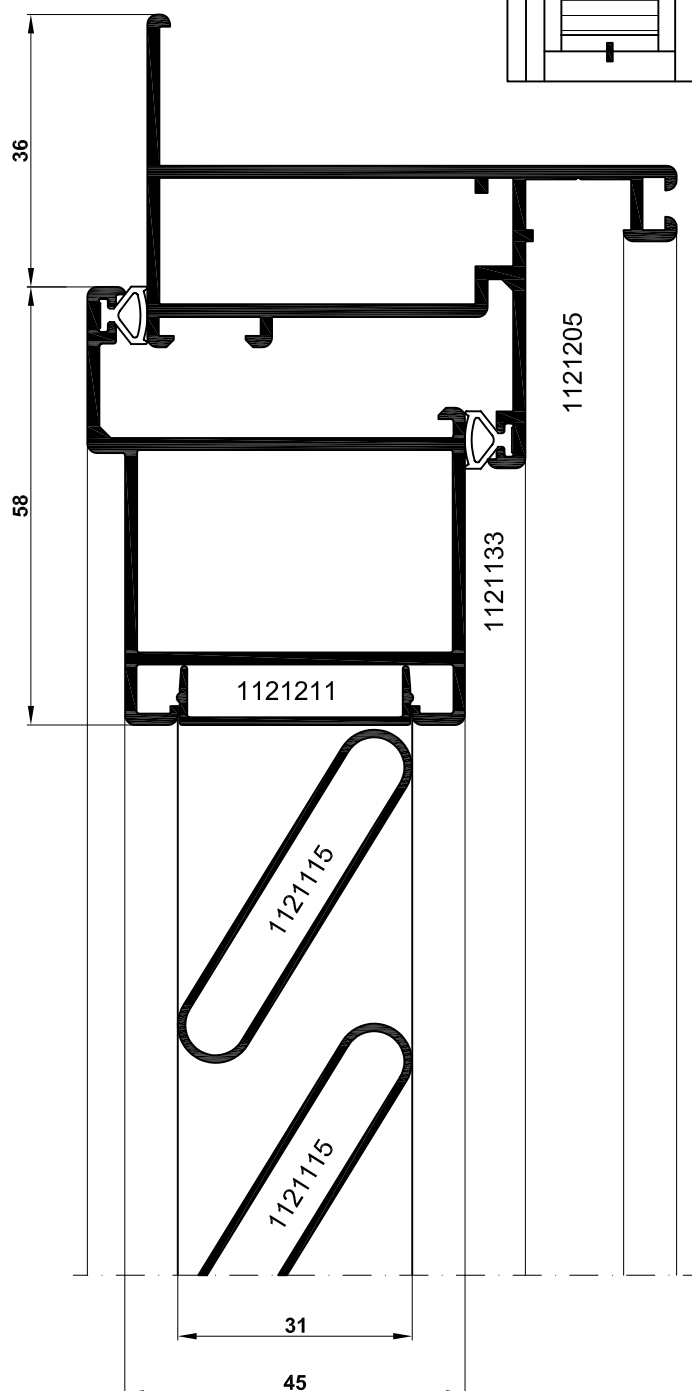


Per profilati, accessori e guarnizioni non indicati,  
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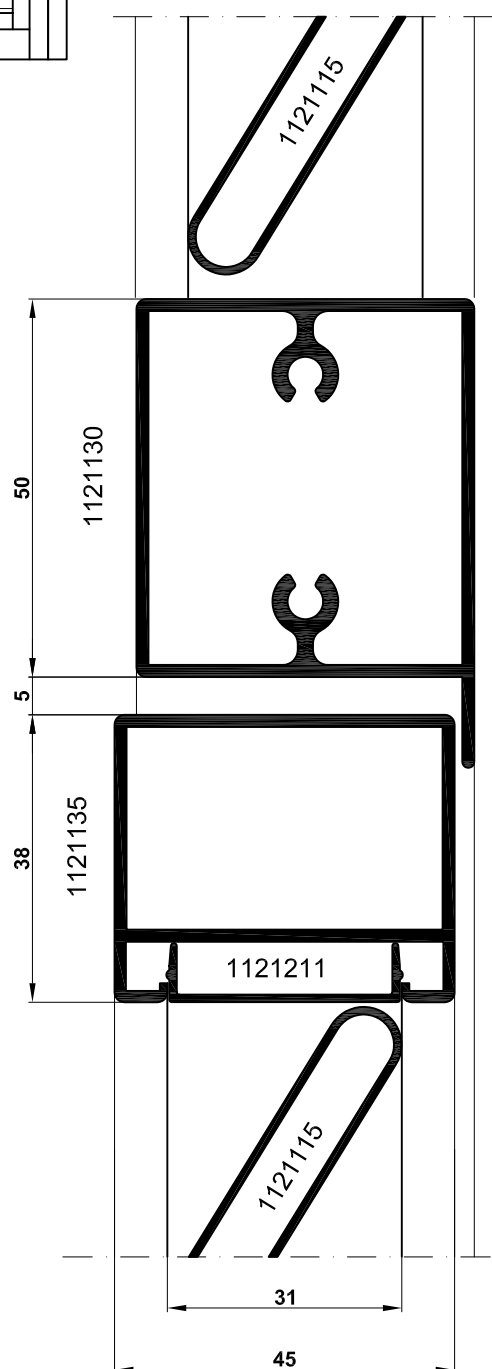
PE024



SEZ. PE024

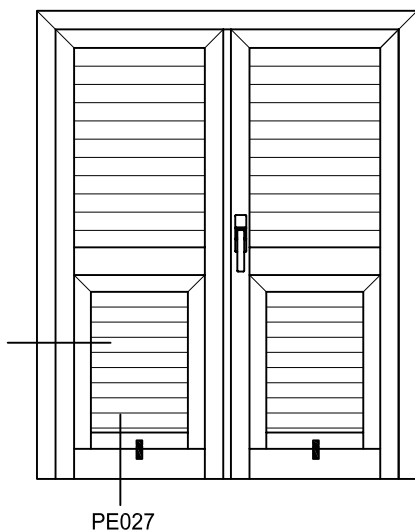


SEZ. PE025



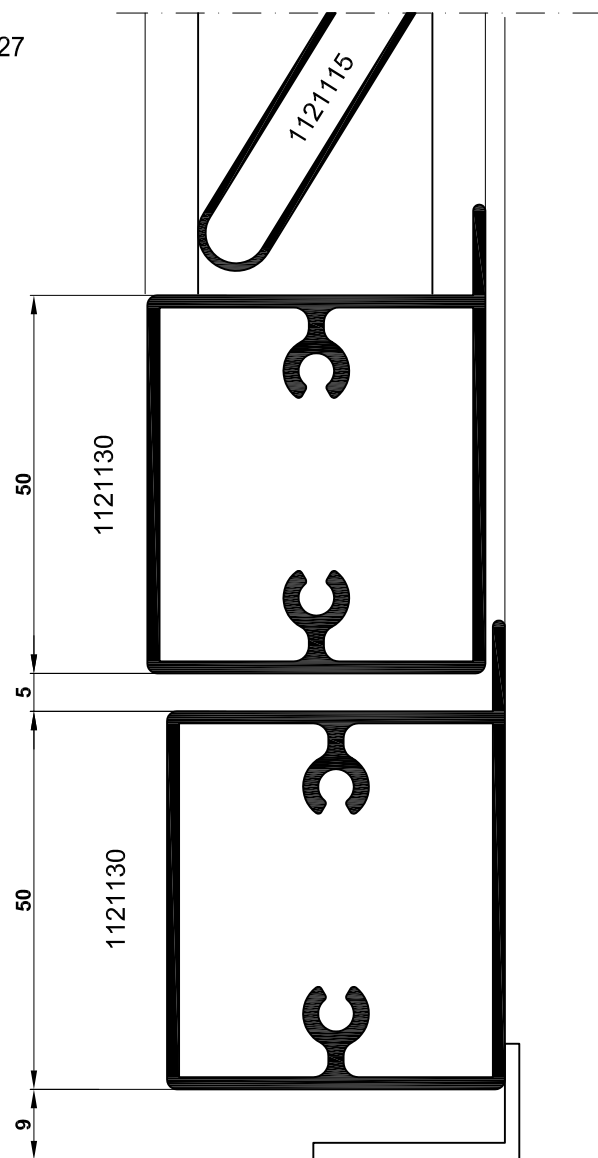
SEZ. PE027

PE026

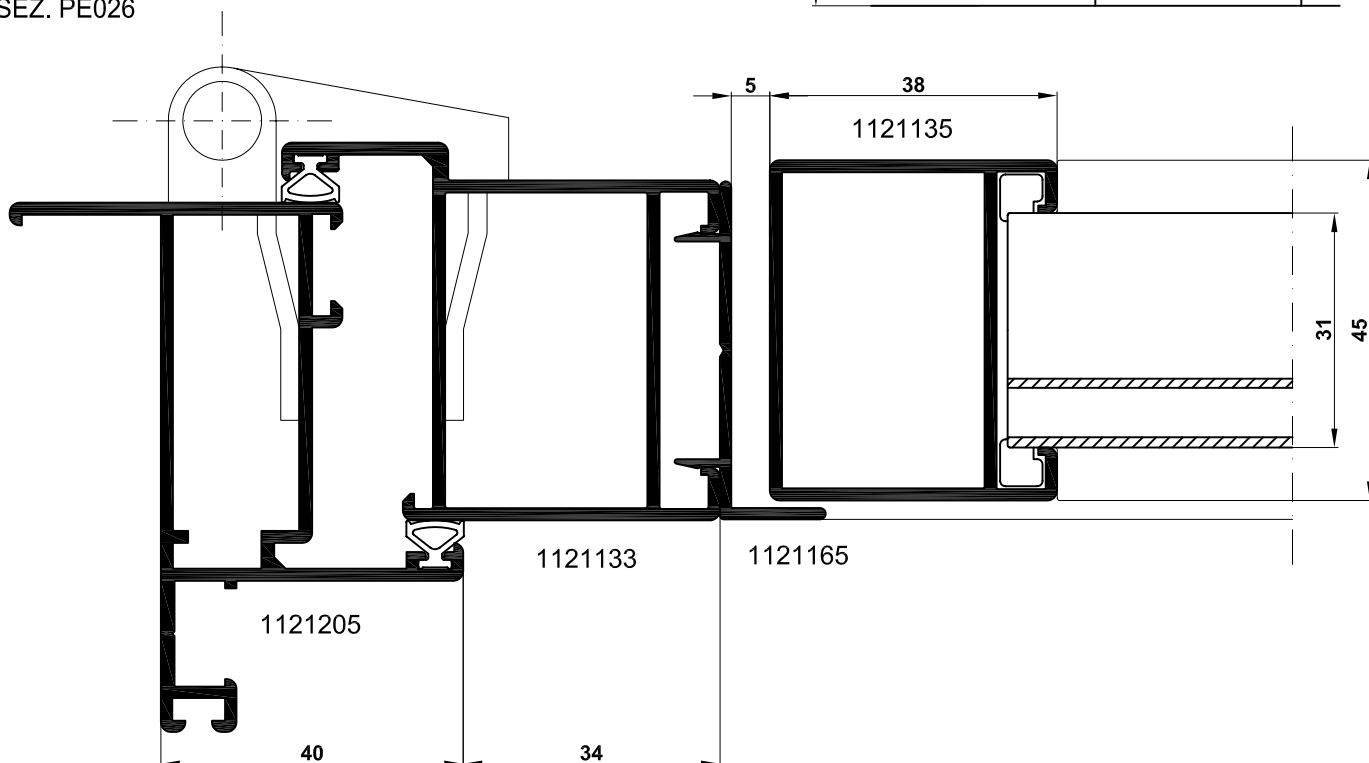


PE027

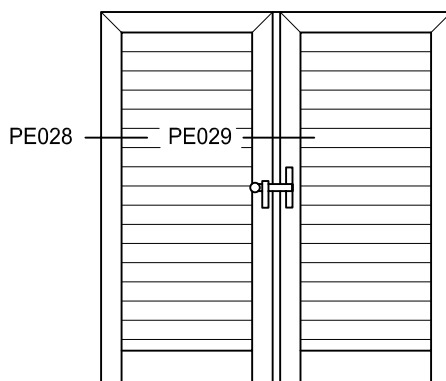
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 For the sections, accessories and weatherstrips  
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SEZ. PE026



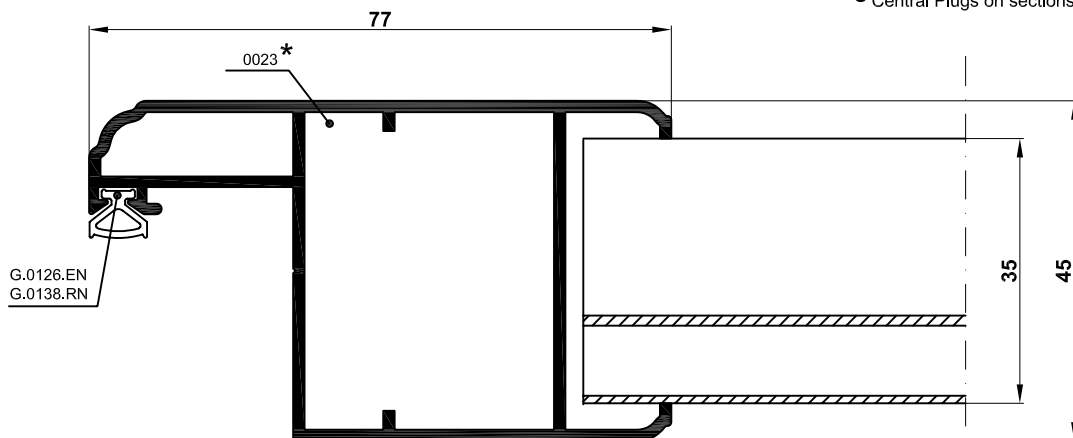




Per profilati, accessori e guarnizioni non indicati, consultare catalogo specifico del sistema relativo.  
 For the sections, accessories and weatherstrips not indicated, consult catalogue interested system.

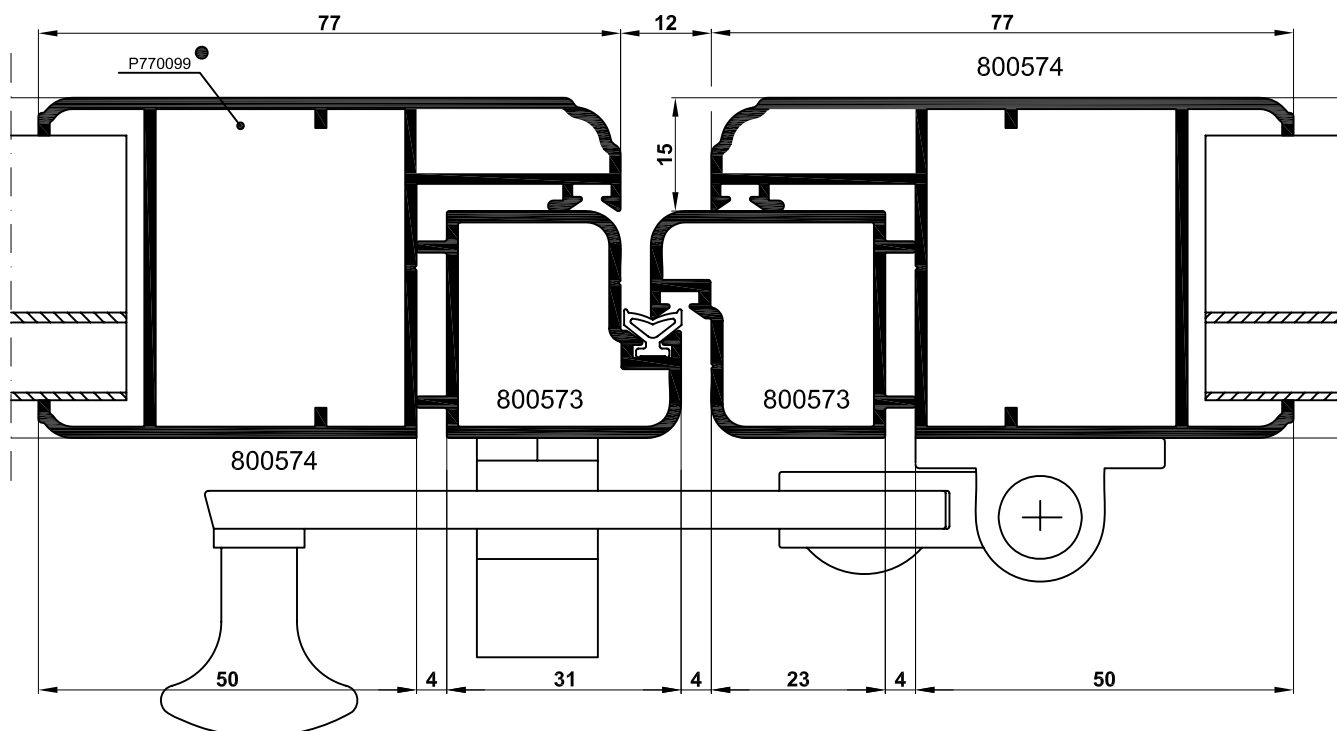
SEZ. PE028

- \* Tappo su profilato 800574
- \* Plug on section 800574
- Tappi centrali su profilati 800573-800574
- Central Plugs on sections 800573-800574



SEZ. PE029

800574

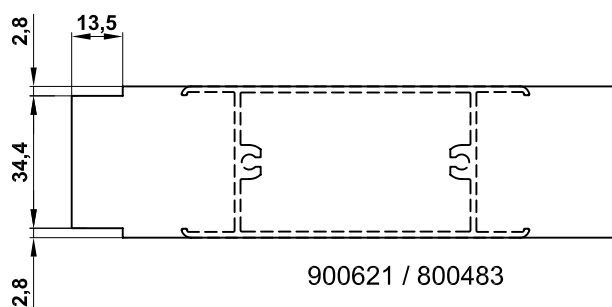
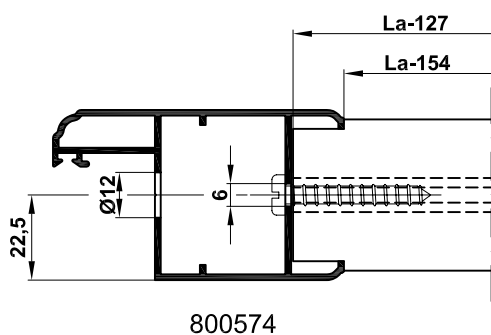
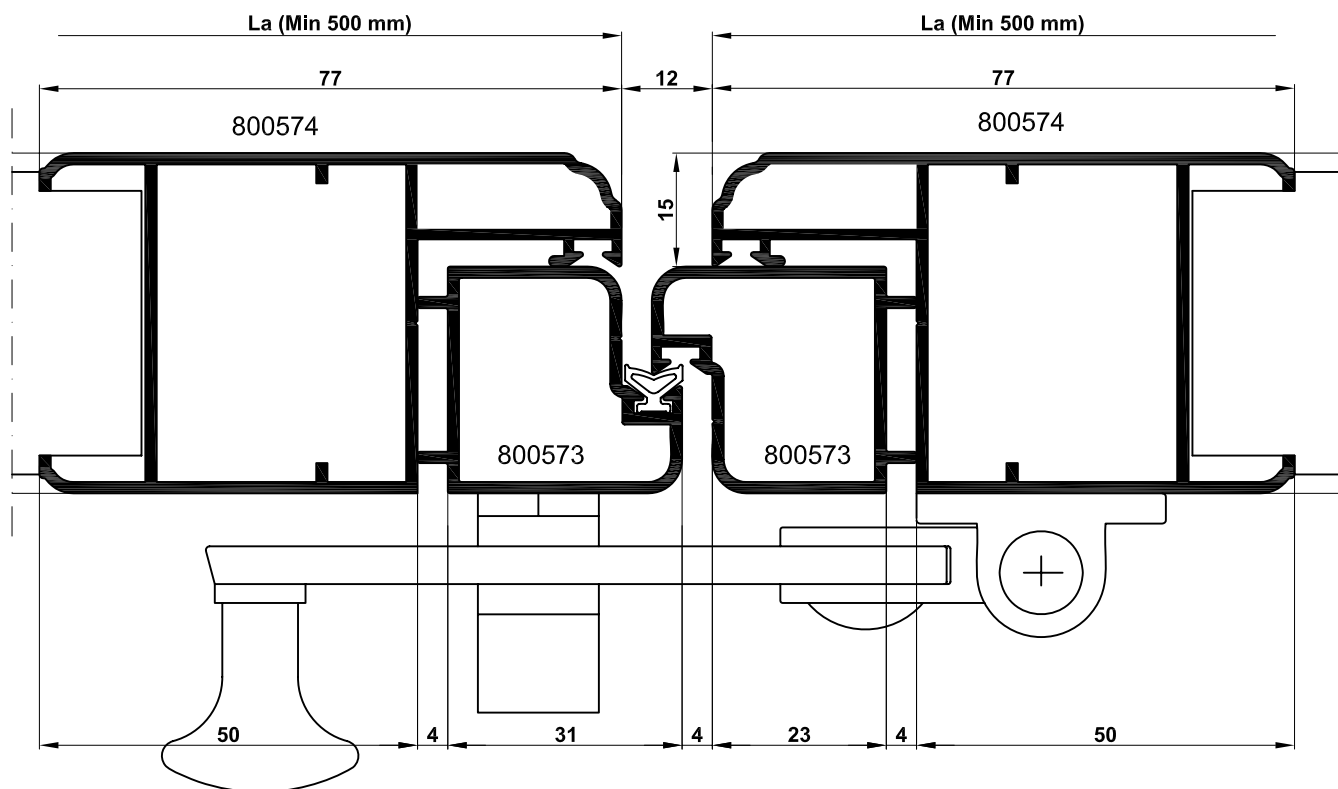


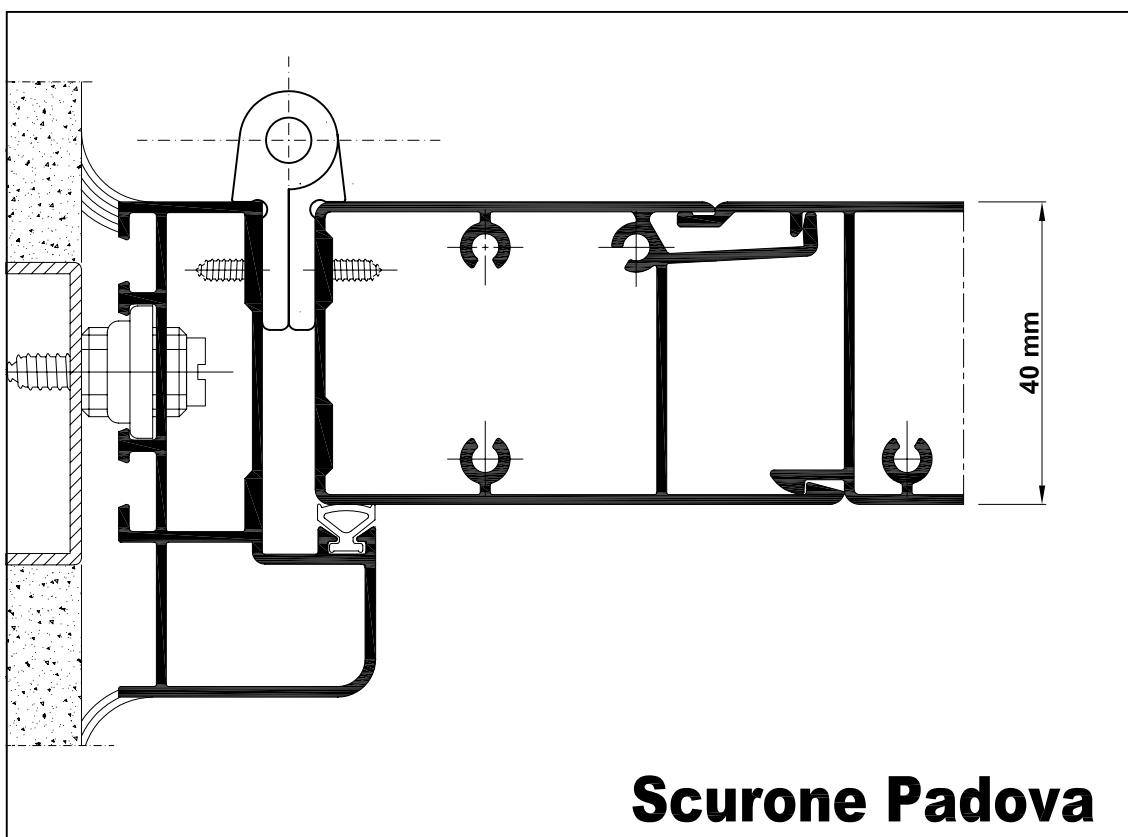
| ACCESSORI E GUARNIZIONI |                                                                                         | ACCESSORIES AND WEATHERSTRIPS |                                                                                      |
|-------------------------|-----------------------------------------------------------------------------------------|-------------------------------|--------------------------------------------------------------------------------------|
| Codice<br>Code          | Descrizione<br>Description                                                              | Codice<br>Code                | Descrizione<br>Description                                                           |
| 402.411.01              | Squadretta avvitare su profilato 800574<br>Corner joint to be screwed on section 800574 | 1963 *                        | Distanziale per profilato 900621, non intestato<br>Spacer for 900621, not buttet     |
| 1116 *                  | Supporto per lamella fissa 50x10<br>Support for fized shutter blade 50x10               | P770099 ●                     | Tappi centrali su profilati 800573-800574<br>Central plugs on sections 800573-800574 |
| 0023 *                  | Tappo su profilato 800574<br>Plug on section 800574                                     |                               |                                                                                      |

Le cerniere e le chiusure sono accessori commerciali non di serie  
 The hinge and closure are commercial accessories, not in series.

\* Commercializzati da ESINPLAST  
 Marketed by ESINPLAST

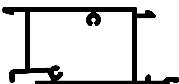
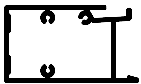
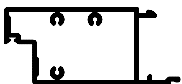
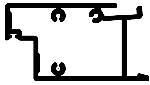
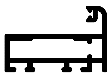
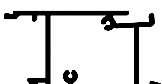
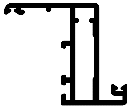
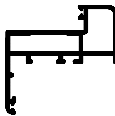
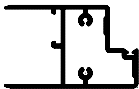
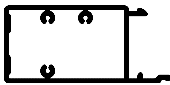
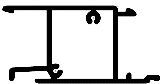
● Commercializzati da Dago srl, TURATE  
 Marketed by Dago srl, TURATE





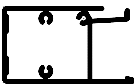
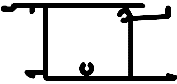
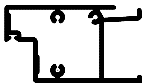
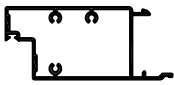
**ELENCO PROFILATI**  
**LIST OF SECTIONS**

**Scurone Padova**

| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800671               |    | 1,048                  | 333                          | 0,140                                                       | 25,63                 | 5,19                  | 10,54                 | 5,10                  |
| 800672               |    | 1,010                  | 260                          | 0,163                                                       | 9,46                  | 4,62                  | 18,46                 | 4,78                  |
| 800673               |    | 1,139                  | 300                          | 0,196                                                       | 10,68                 | 5,12                  | 29,04                 | 5,60                  |
| 800674               |    | 0,991                  | 514                          | 0,172                                                       | 9,13                  | 4,26                  | 16,77                 | 4,46                  |
| 800675               |    | 0,794                  | 296                          | 0,111                                                       | 2,46                  | 1,17                  | 9,90                  | 3,33                  |
| 800676               |   | 0,977                  | 313                          | 0,120                                                       | 17,80                 | 4,05                  | 9,54                  | 4,60                  |
| 800703               |  | 0,437                  | 213                          | 0,043                                                       | 0,47                  | 0,29                  | 7,26                  | 2,57                  |
| 800704               |  | 0,923                  | 333                          | 0,147                                                       | 6,98                  | 1,80                  | 13,51                 | 5,03                  |
| 800714               |  | 0,907                  | 273                          | 0,124                                                       | 3,25                  | 1,61                  | 14,93                 | 4,34                  |
| 800715               |  | 0,483                  | 255                          | 0,043                                                       | 0,48                  | 0,29                  | 11,66                 | 3,38                  |
| 800716               |  | 1,036                  | 346                          | 0,160                                                       | 7,96                  | 2,01                  | 19,70                 | 5,57                  |
| 800717               |  | 0,994                  | 308                          | 0,194                                                       | 9,86                  | 4,34                  | 11,96                 | 2,95                  |
| 800718               |  | 1,091                  | 280                          | 0,187                                                       | 27,47                 | 5,42                  | 10,88                 | 5,37                  |
| 800719               |  | 0,972                  | 333                          | 0,120                                                       | 15,50                 | 3,66                  | 9,44                  | 4,57                  |

## ELENCO PROFILATI LIST OF SECTIONS

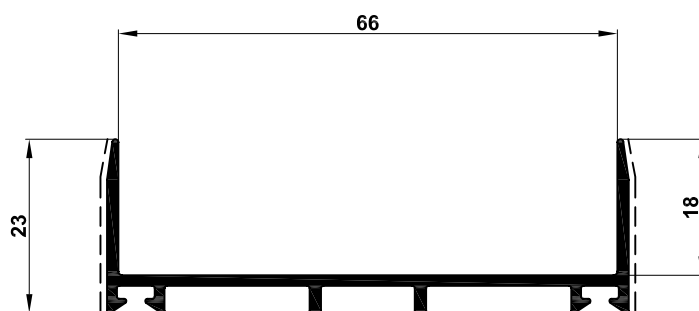
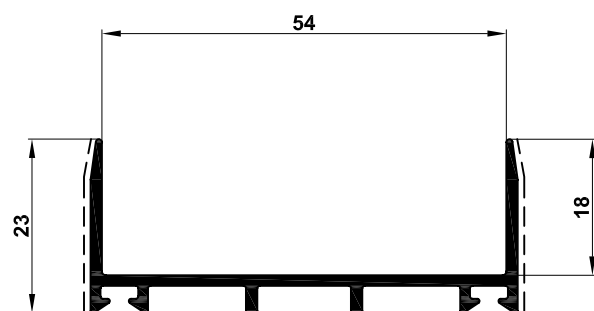
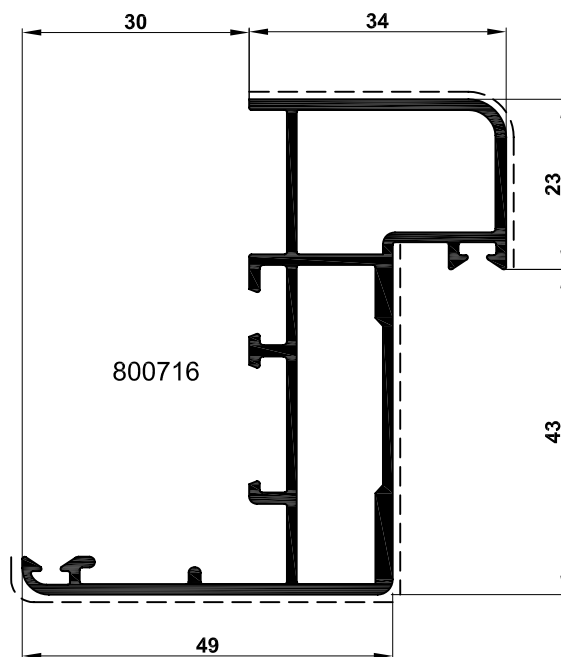
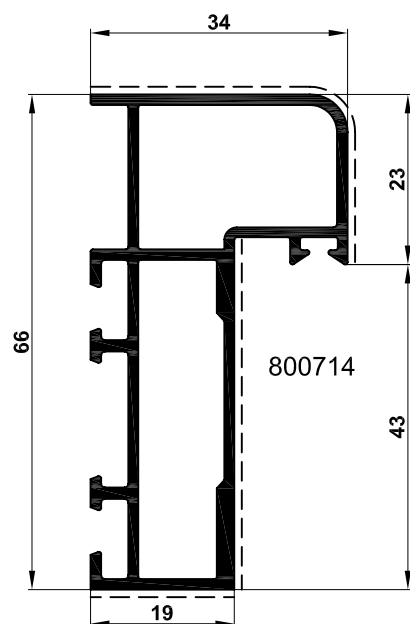
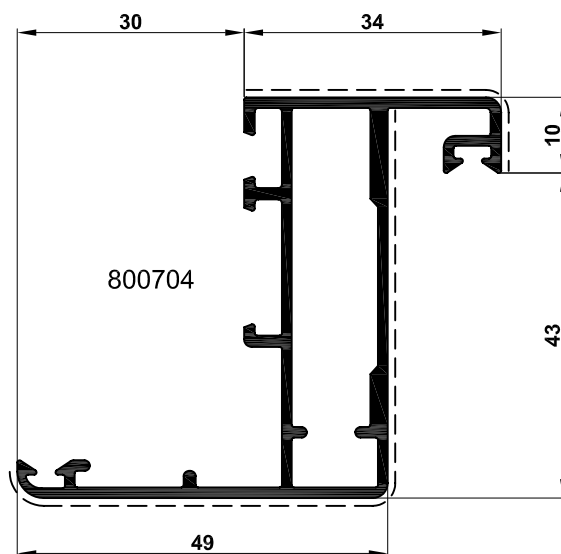
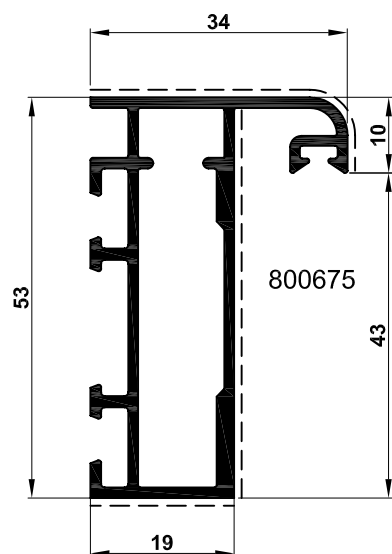
## Scurone Padova

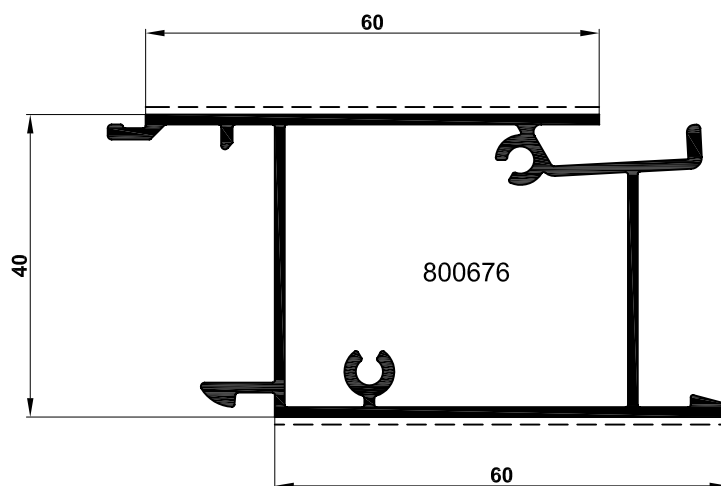
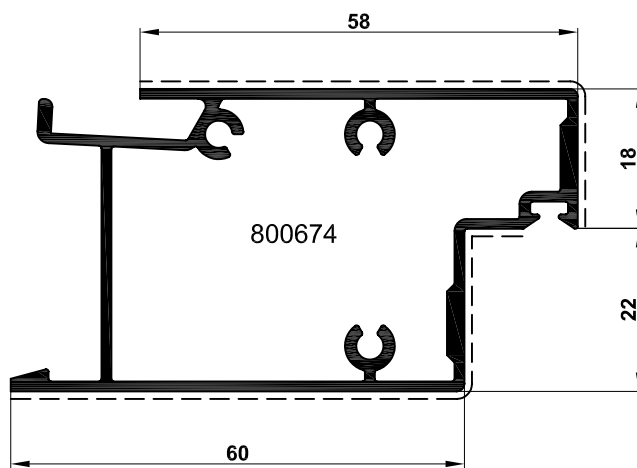
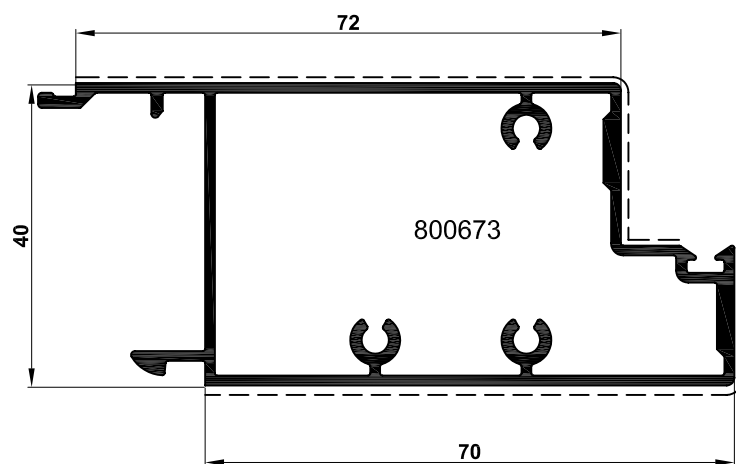
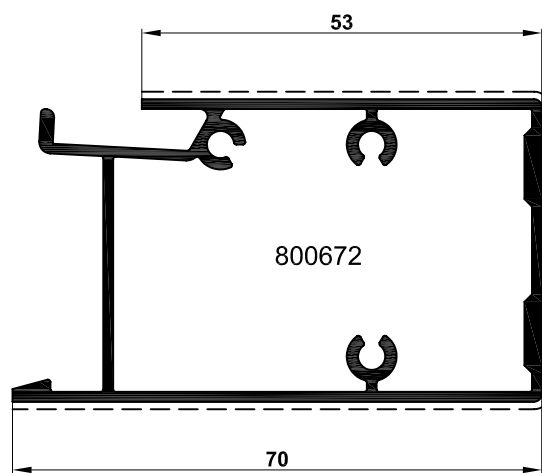
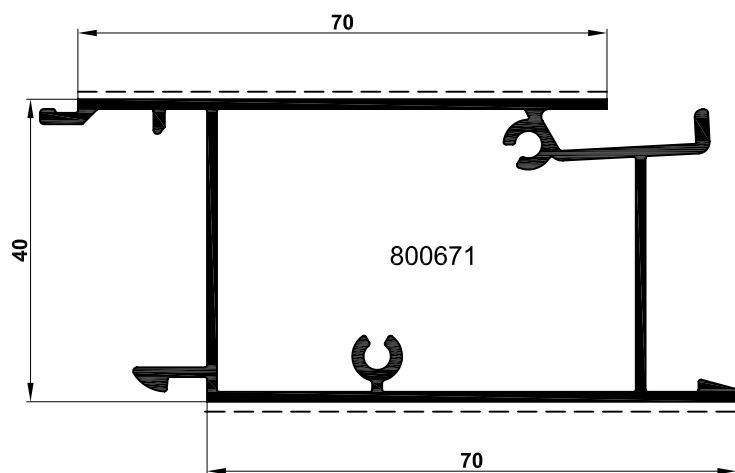
| Profilato<br>Section | Sezione<br>Cross section                                                          | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-----------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800720               |  | 1,004                  | 281                          | 0,163                                                       | 9,31                  | 4,57                  | 15,96                 | 3,98                  |
| 800721               |  | 1,048                  | 355                          | 0,140                                                       | 22,66                 | 4,72                  | 10,41                 | 5,05                  |
| 800732               |  | 1,048                  | 301                          | 0,172                                                       | 17,00                 | 4,14                  | 9,06                  | 4,21                  |
| 800733               |  | 1,142                  | 301                          | 0,196                                                       | 29,03                 | 5,59                  | 10,69                 | 5,12                  |

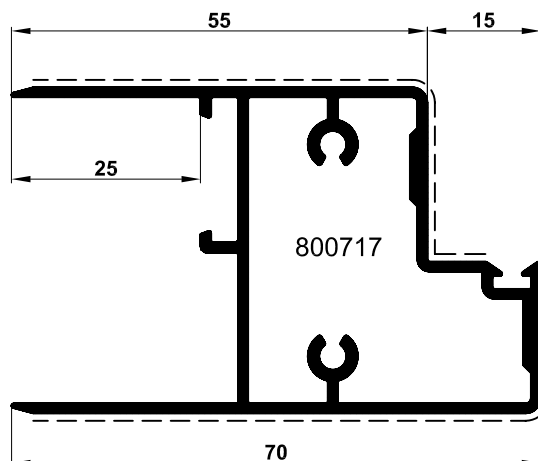
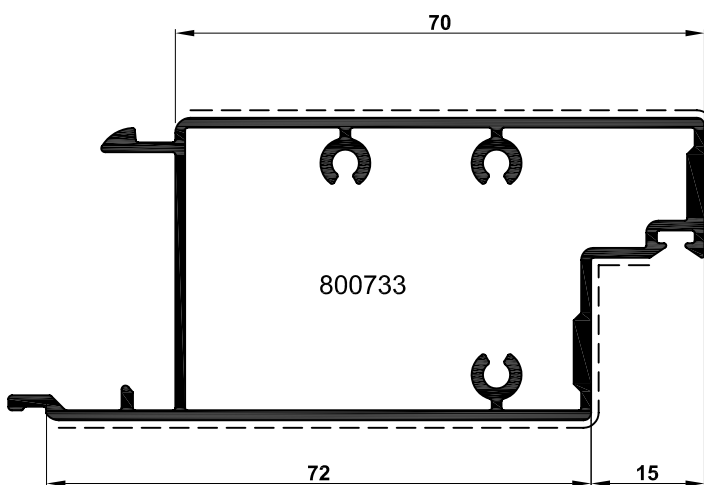
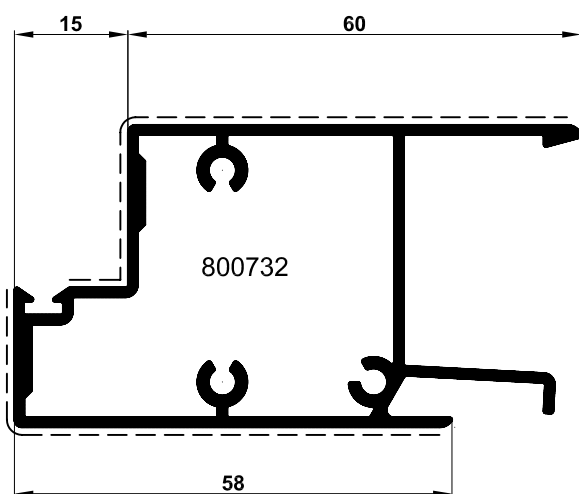
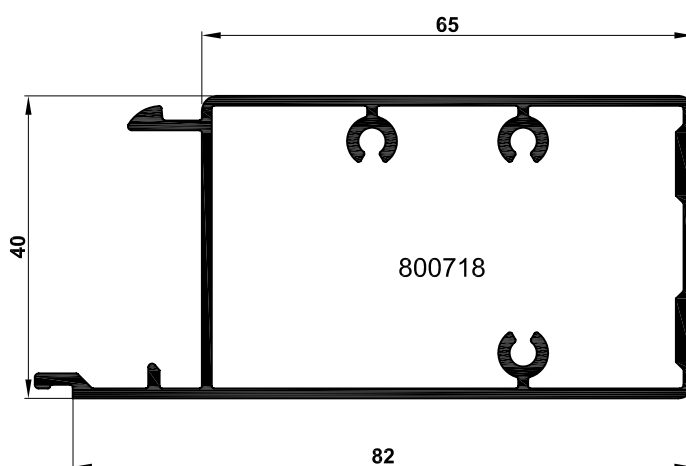
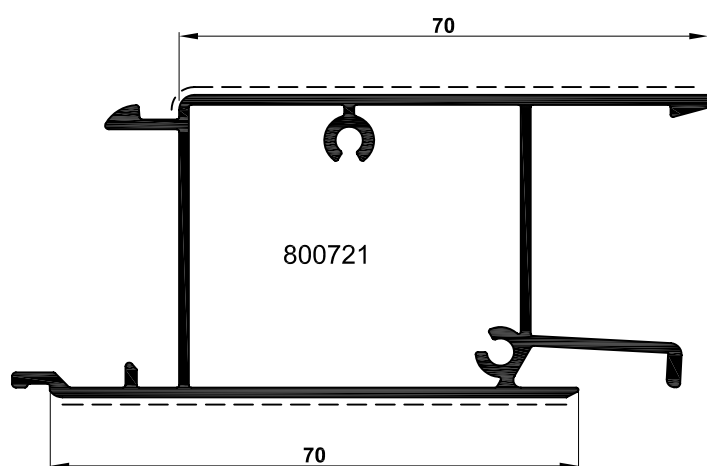
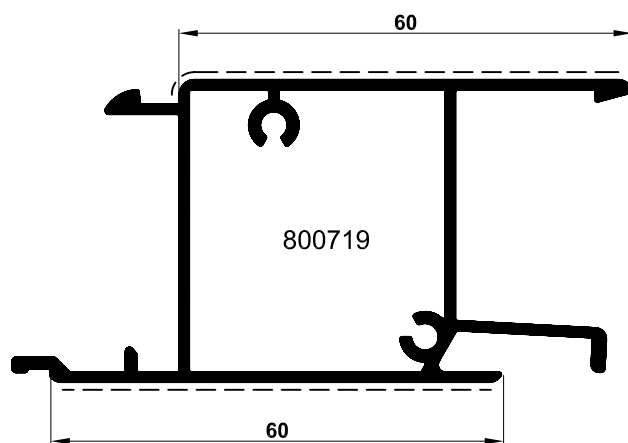
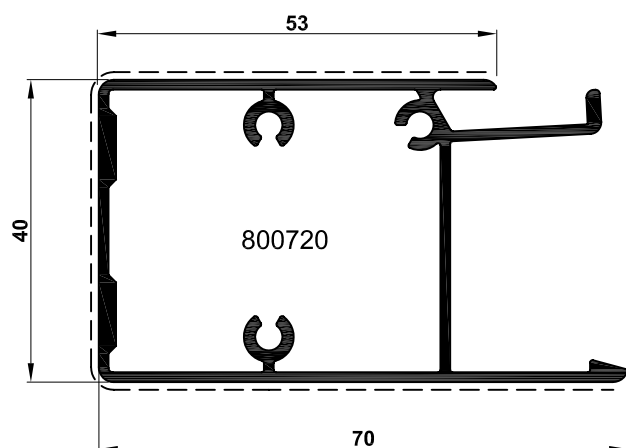
## ACCESSORI BREVETTATI PATENTED ACCESSORIES

| Articolo<br>Item     | Descrizione<br>Description                                          | Finiture Standard<br>Standard Finishes |                               | Articolo<br>Item     | Descrizione<br>Description                                                                    | Finiture Standard<br>Standard Finishes |                               |
|----------------------|---------------------------------------------------------------------|----------------------------------------|-------------------------------|----------------------|-----------------------------------------------------------------------------------------------|----------------------------------------|-------------------------------|
| A.1020.AN<br>EPM 229 | Cerniera a pettine<br>Comb hinge                                    | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw | A.2892.AX<br>EPF 346 | Piastrina intermedia<br>interasse 40mm<br>Intermediate plate<br>with center to center<br>40mm | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw |
| A.2890.AX<br>EPF 344 | Piastrina incontro<br>ante (COPPIA)<br>Plate central node<br>(PAIR) | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw | A.2893.AX<br>EPF 347 | Piastrina intermedia<br>interasse 50mm<br>Intermediate plate<br>with center to center<br>50mm | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw |
| A.2891.AX<br>EPF 345 | Piastrina laterale<br>Side plate                                    | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw | A.2894.AX<br>EPF 348 | Piastrina terminale<br>su profilato 800717<br>Plate terminal<br>on section 800717             | Verde<br>Nero<br>Marrone<br>Grezzo     | Green<br>Dark<br>Brown<br>Raw |

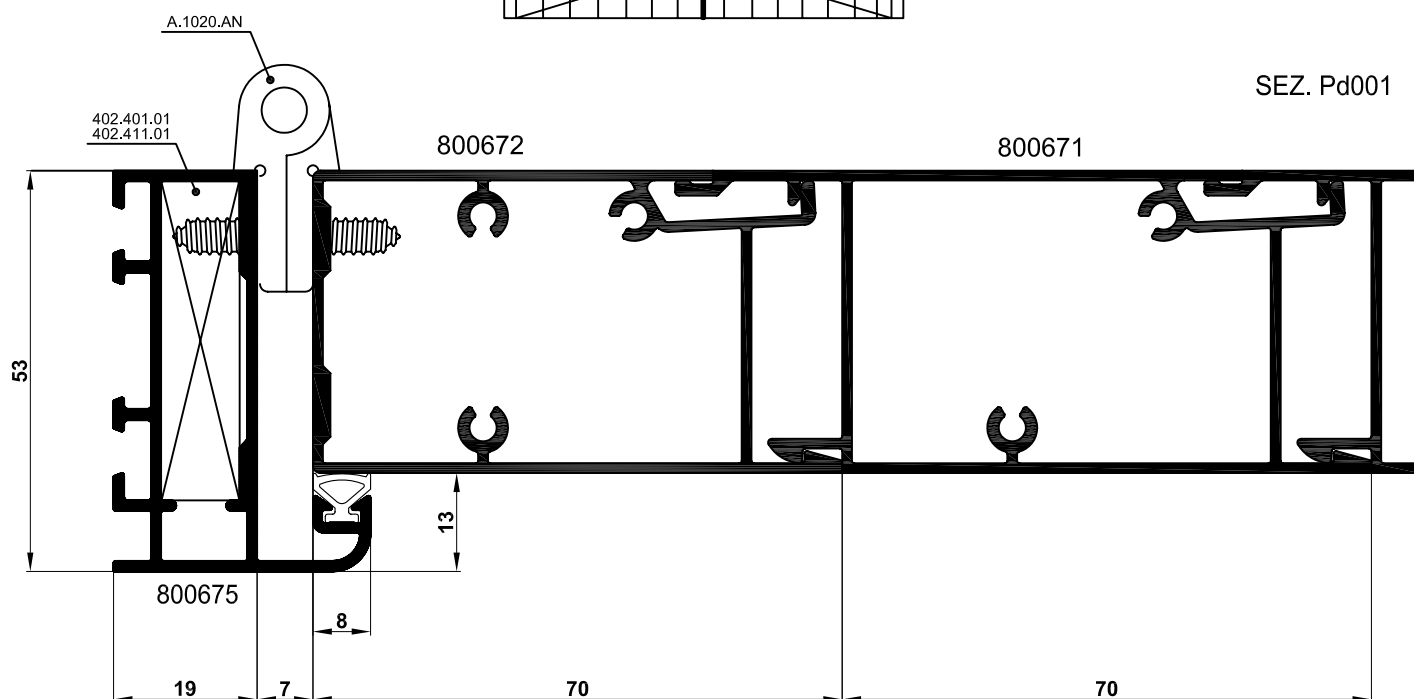
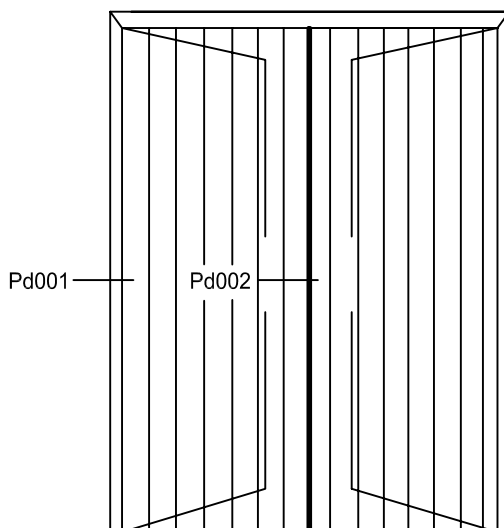
NB.: Gli accessori EPM ed EPF sono commercializzati dalla Soc. EMILIO PEREGO di Milano



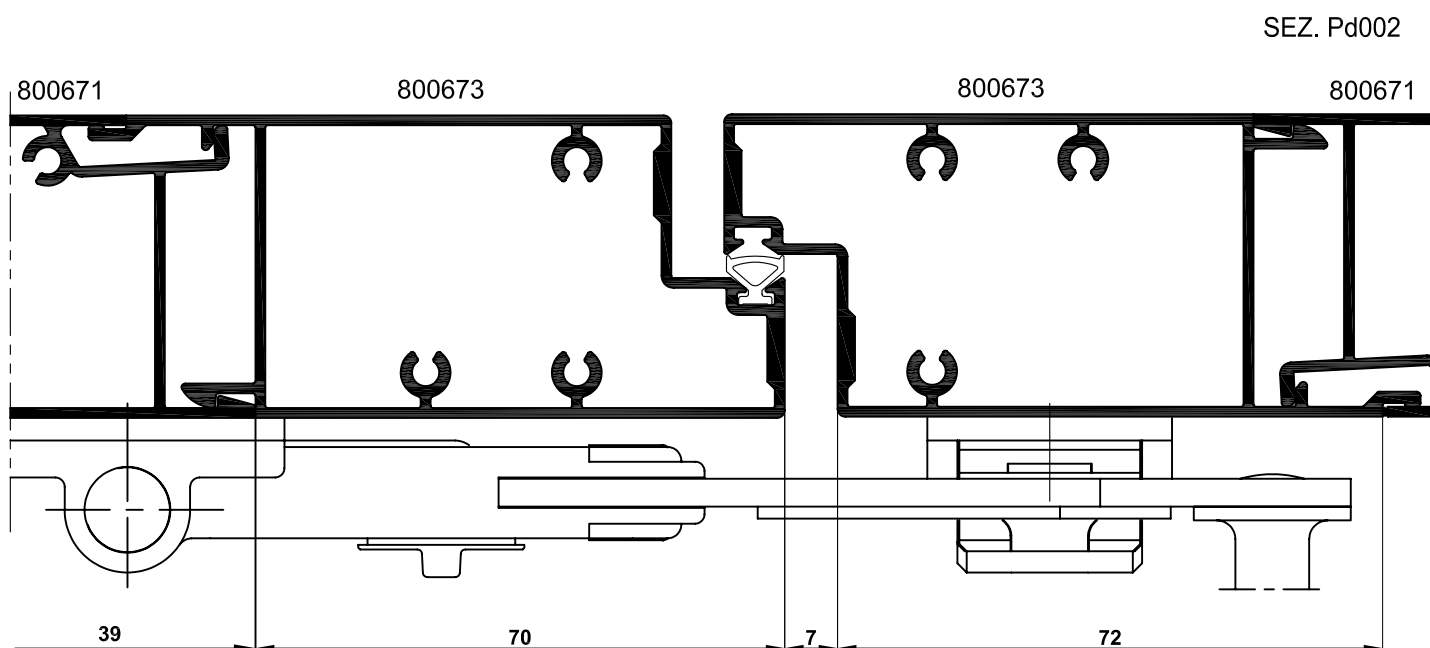




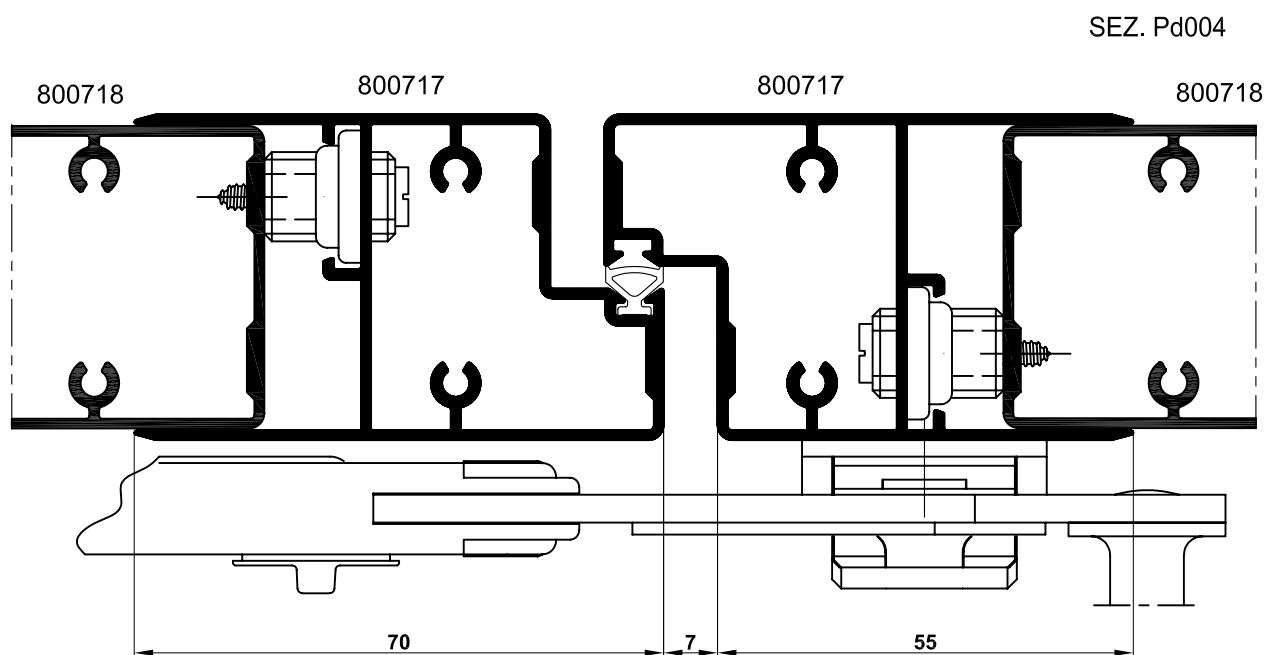
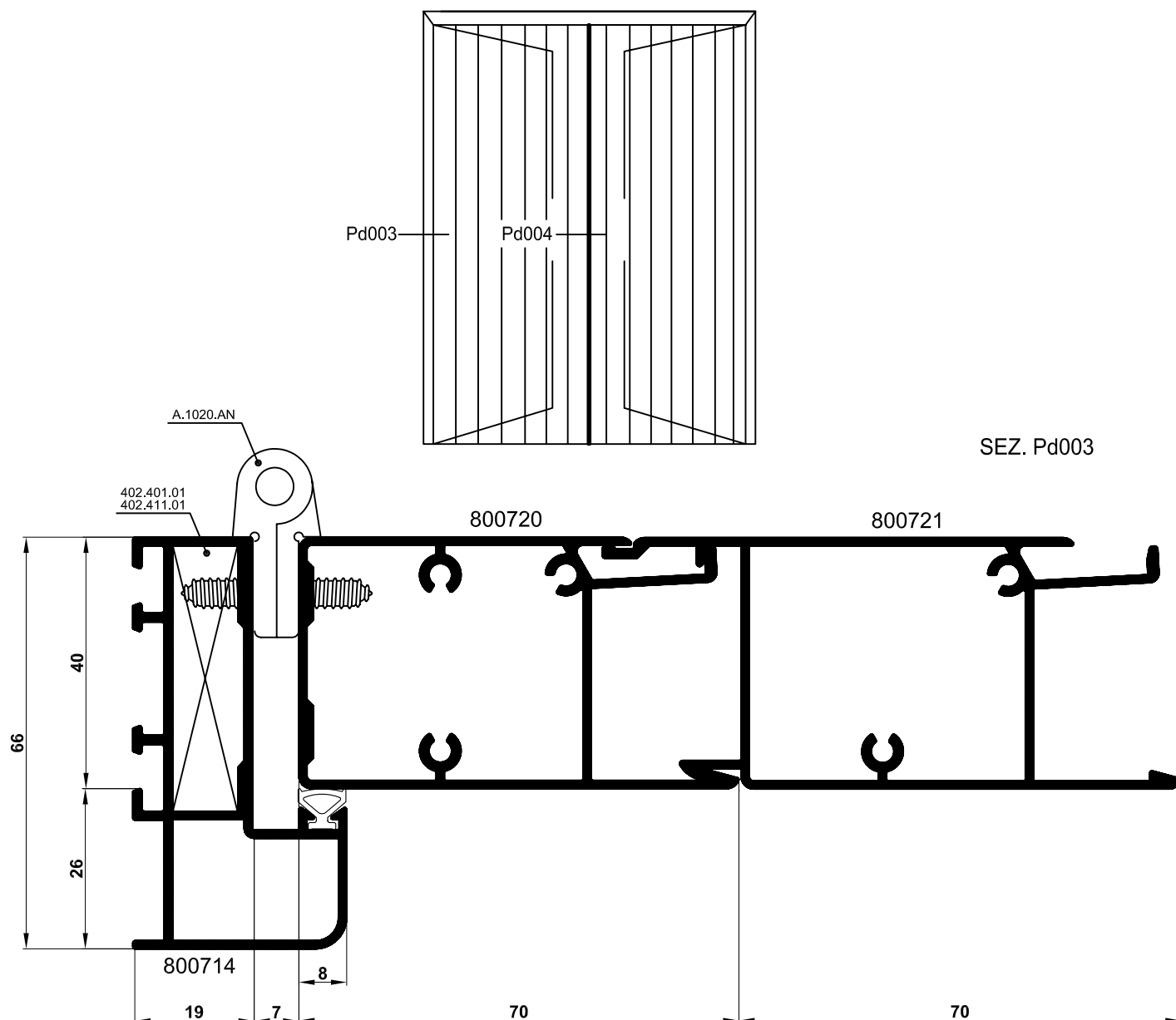


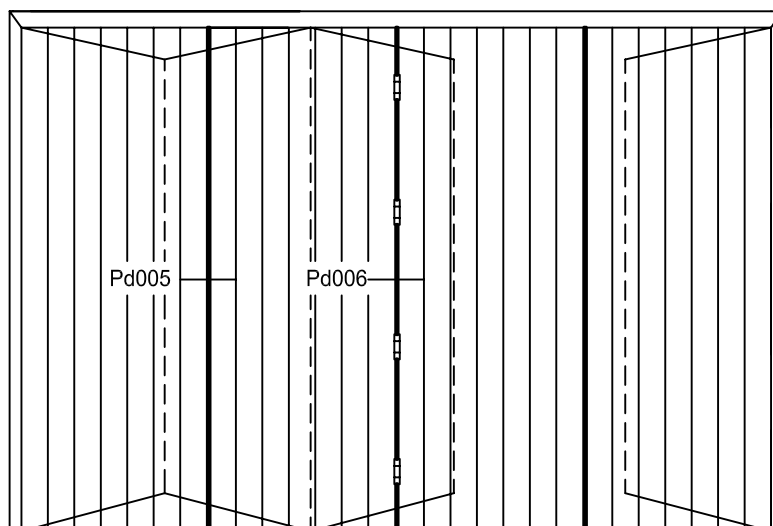


SEZ. Pd001

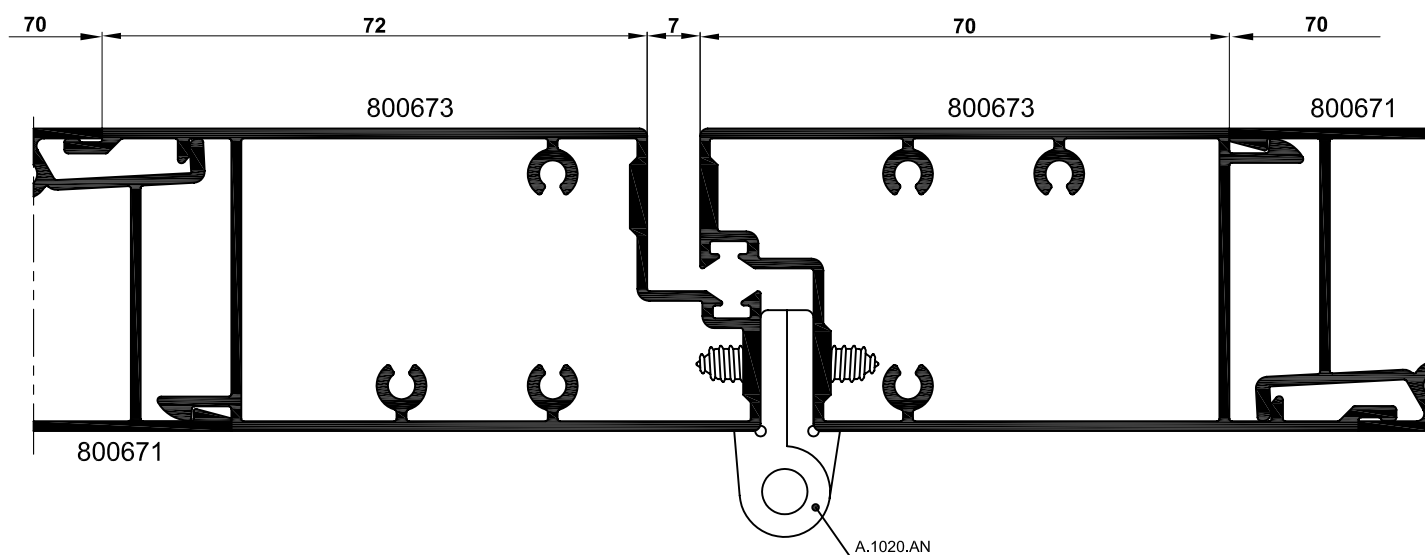


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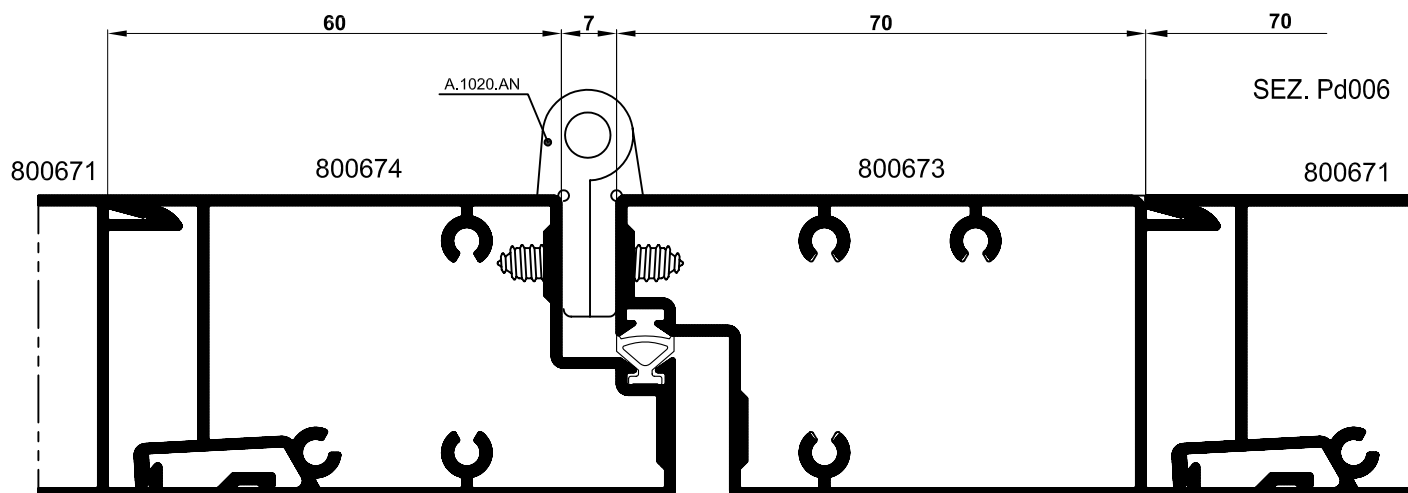


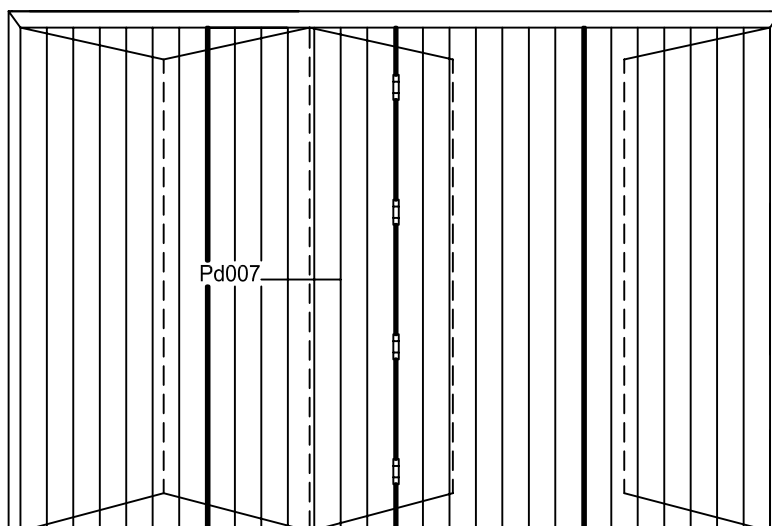


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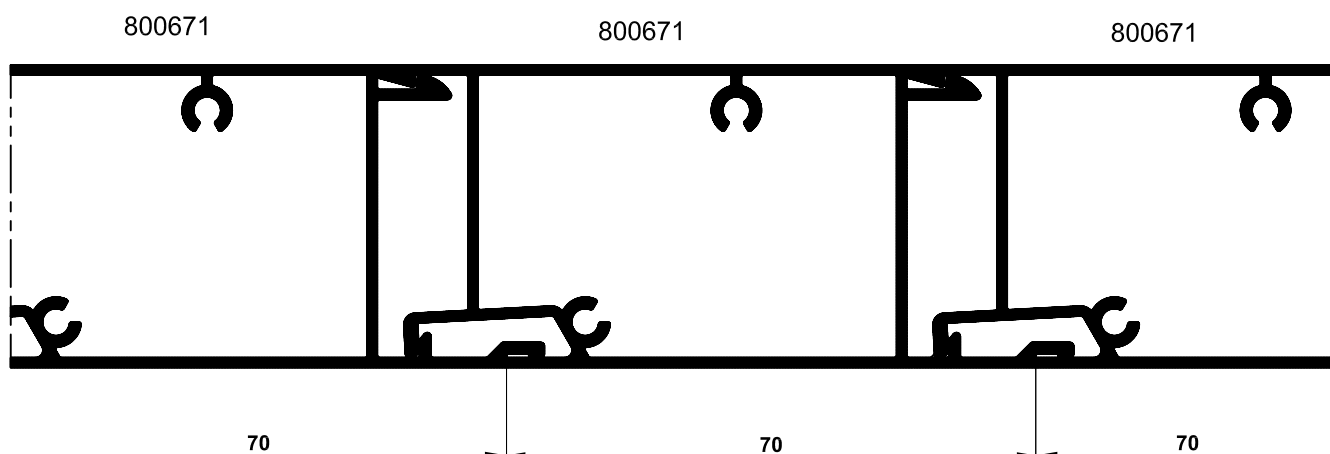


SEZ. Pd006

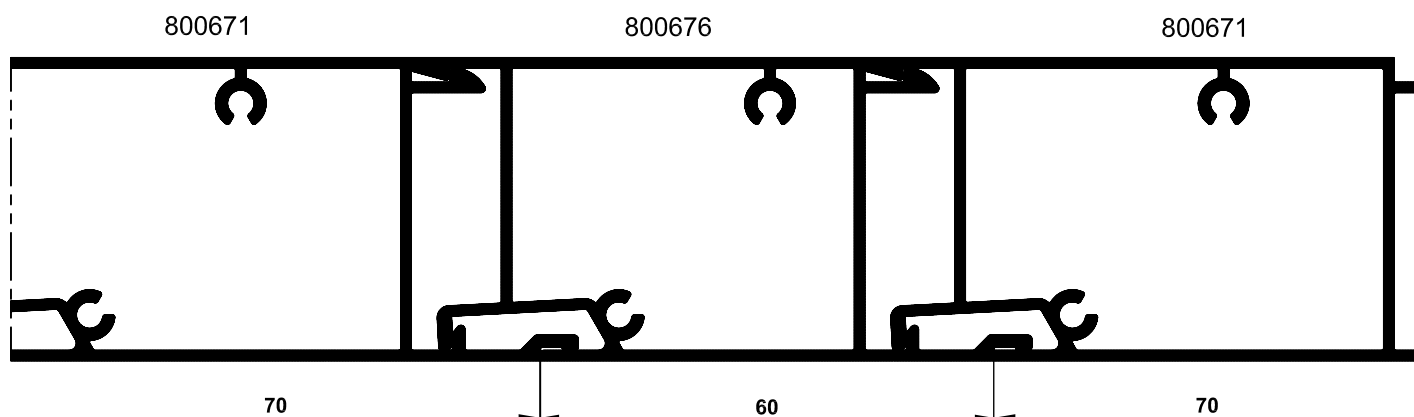


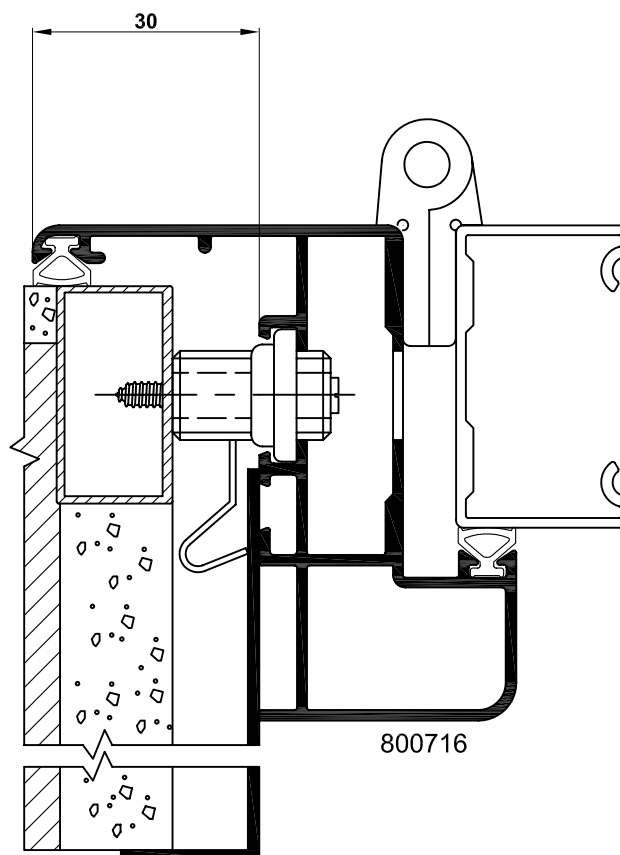
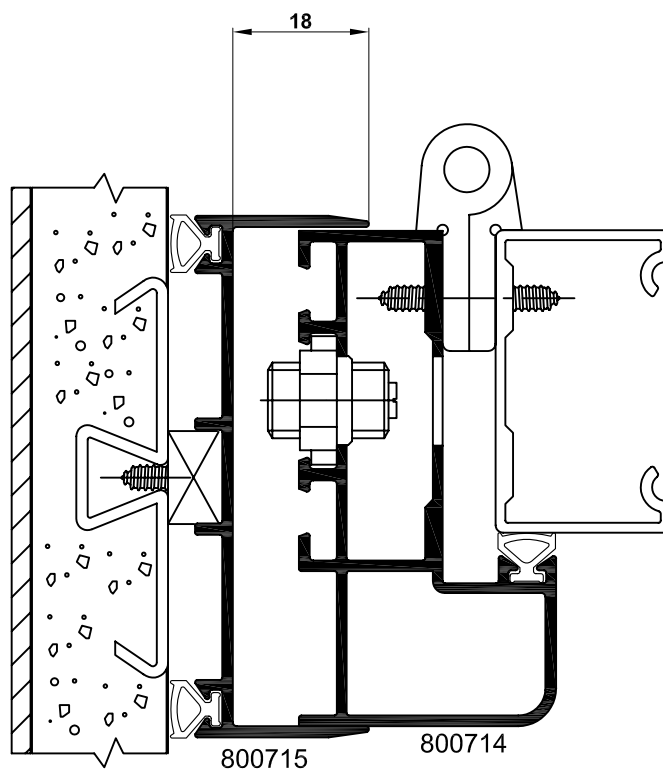
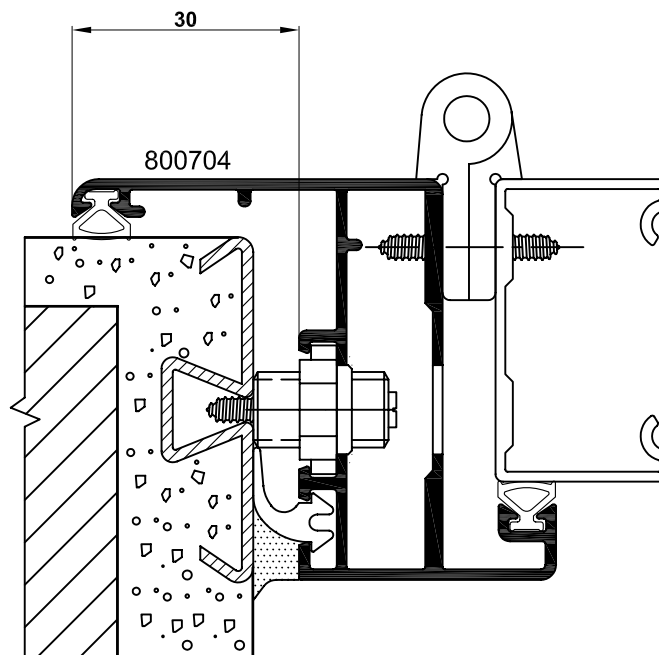
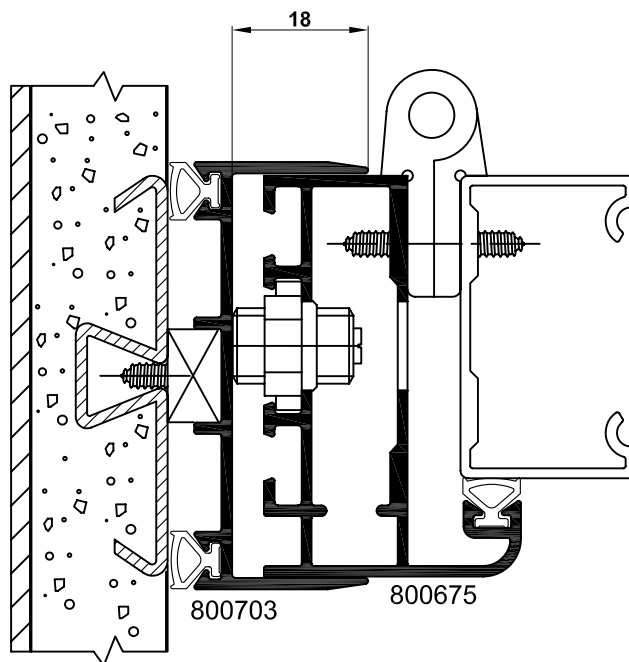


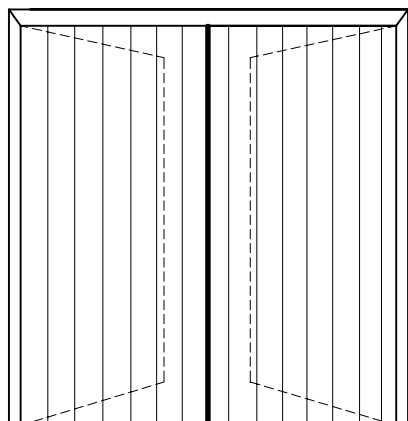
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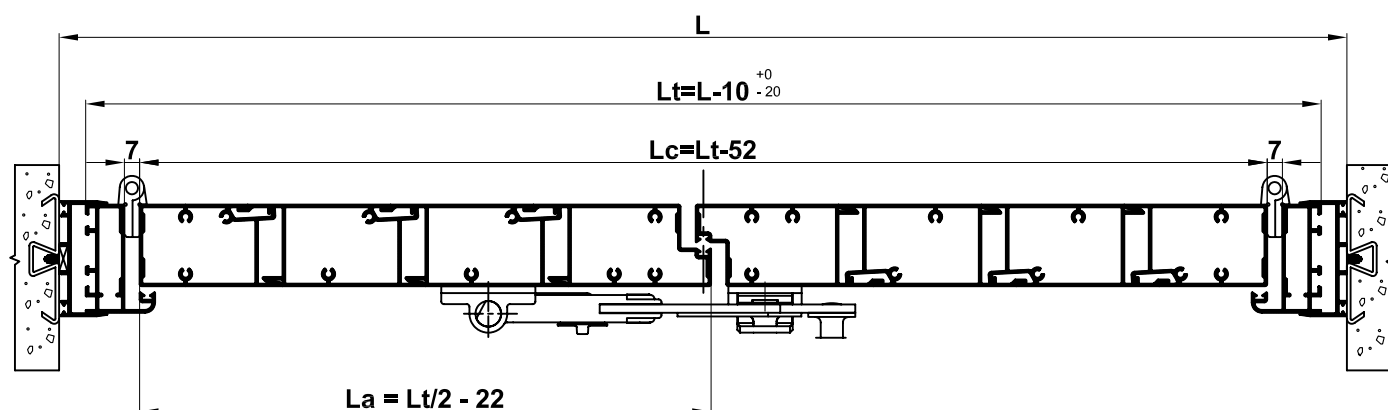
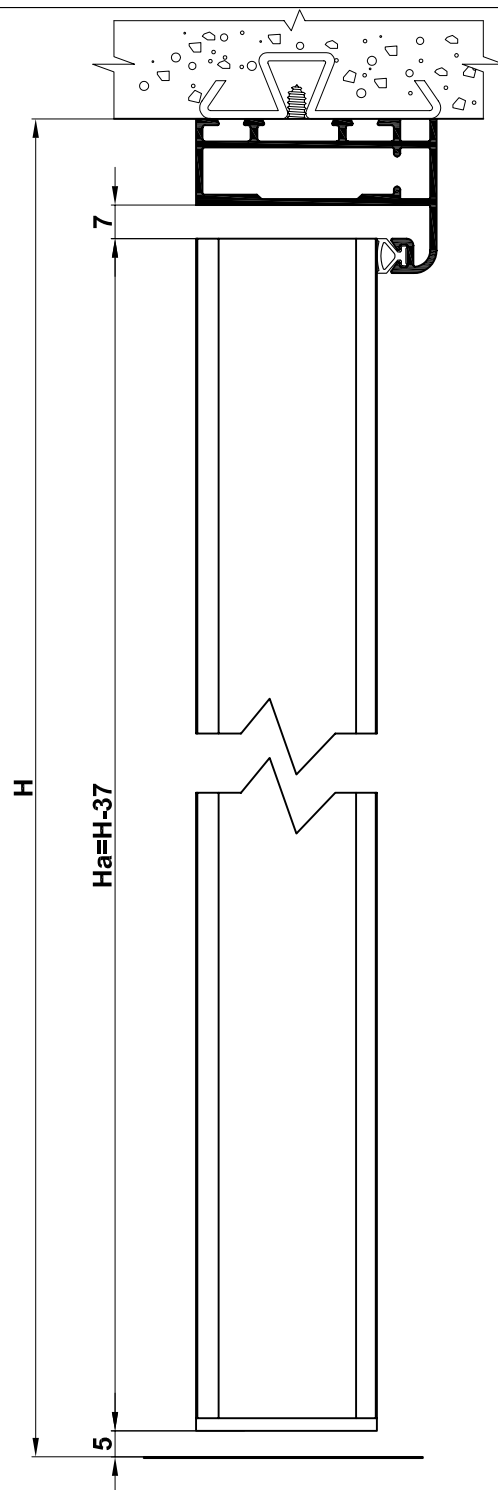
SEZ. Pd007 (VARIANTE)

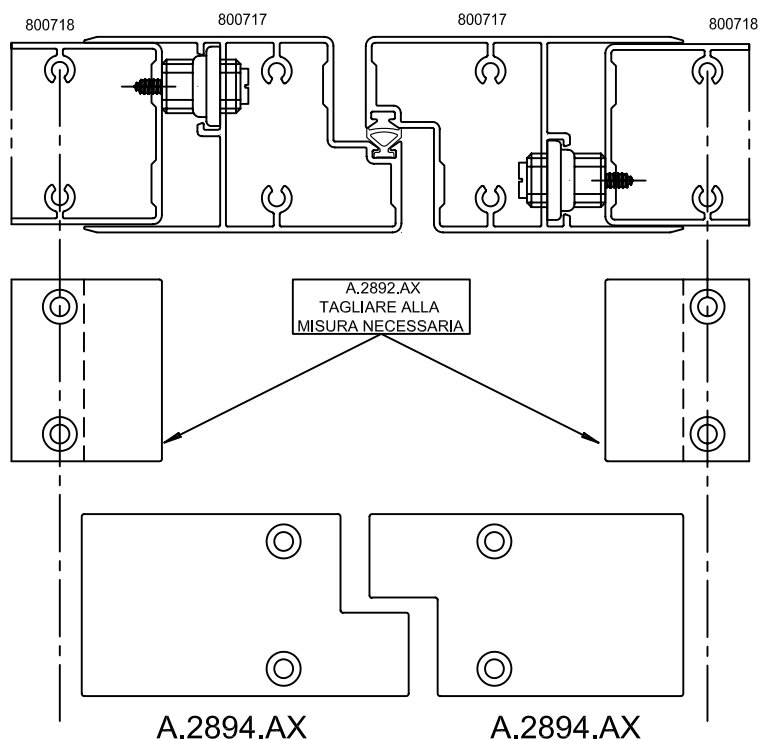
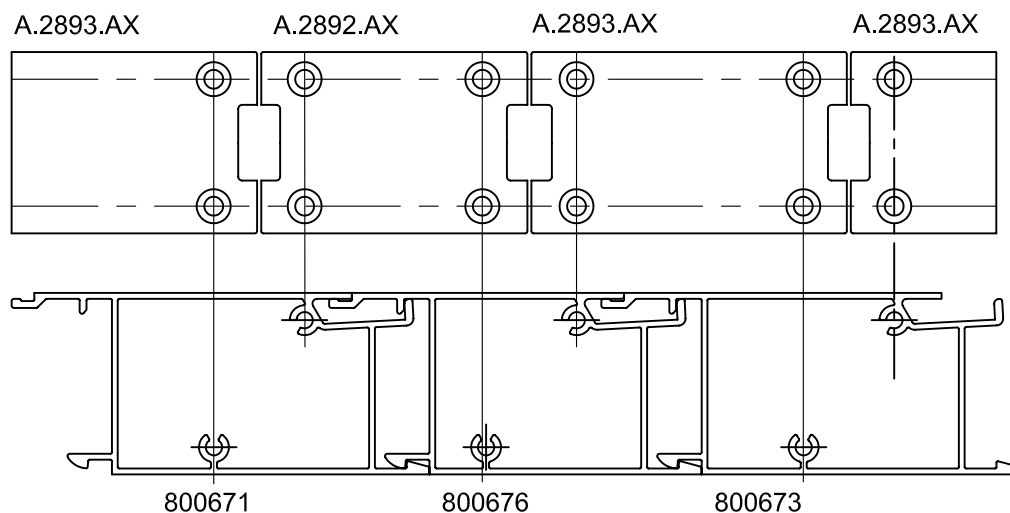
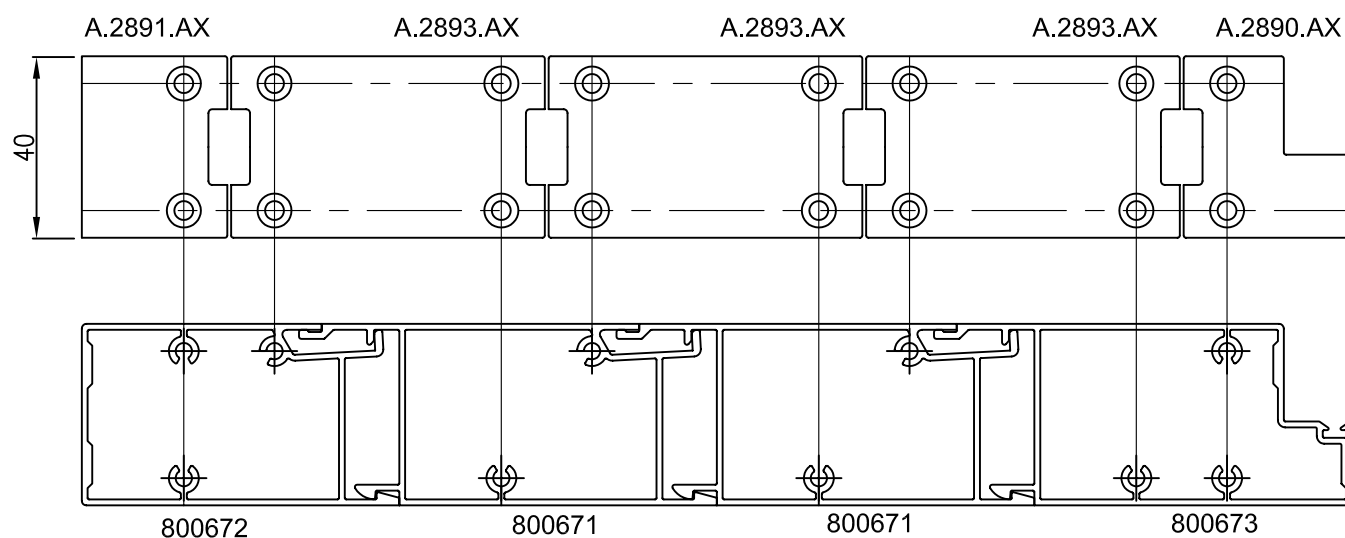






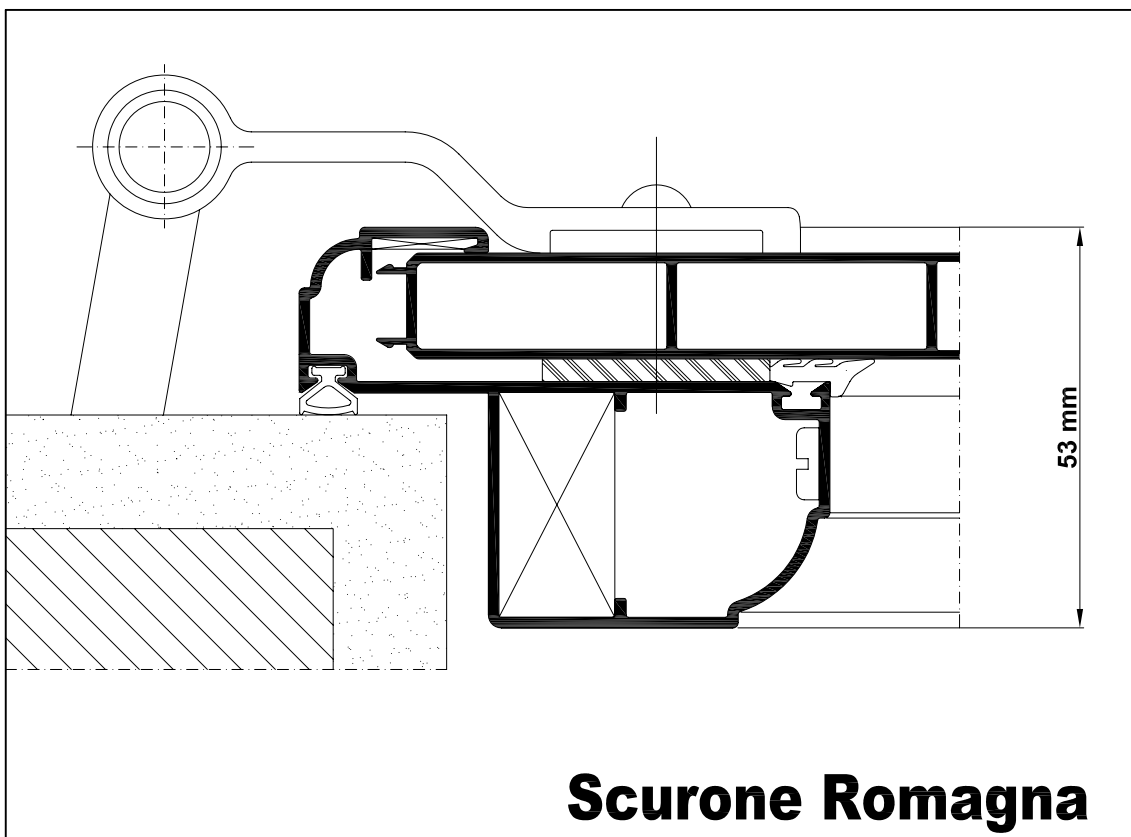
| Profilato | Sezione | N°<br>Pezzi         | Taglio                                       |
|-----------|---------|---------------------|----------------------------------------------|
| 800703    |         | 2                   | H                                            |
| 800675    |         | 2                   | H                                            |
|           |         | 1                   | L-20 $\begin{matrix} +0 \\ -20 \end{matrix}$ |
| 800671    |         | $\frac{La-202}{70}$ |                                              |
| 800672    |         | 2                   | H-37                                         |
| 800673    |         | 2                   |                                              |





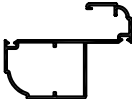






## ELENCO PROFILATI LIST OF SECTIONS

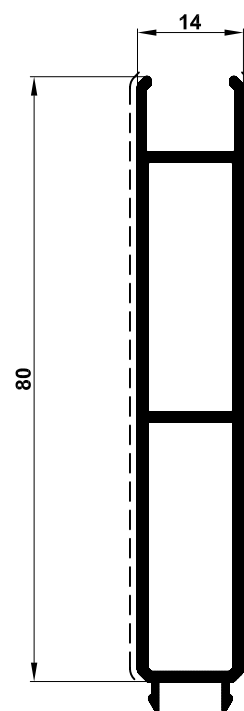
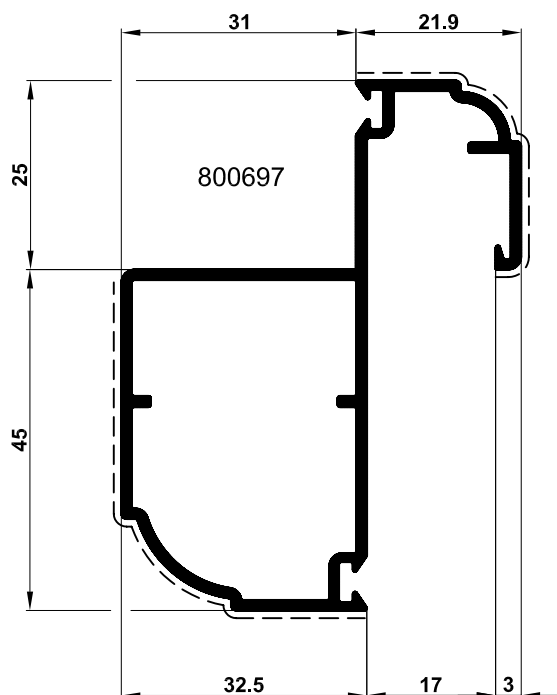
# Scurone Romagna

| Profilato<br>Section | Sezione<br>Cross section                                                          | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-----------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 800694               |  | 0,445                  | 142                          | 0,063                                                       | 1,31                  | 1,04                  | 1,90                  | 1,17                  |
| 800697               |  | 0,864                  | 311                          | 0,117                                                       | 8,48                  | 3,11                  | 15,65                 | 4,36                  |
| 800698               |  | 0,586                  | 166                          | 0,114                                                       | 2,89                  | 1,80                  | 6,90                  | 2,72                  |
| 800699               |  | 0,688                  | 222                          | 0,160                                                       | 0,89                  | 1,27                  | 15,14                 | 3,59                  |
| 800700               |  | 0,699                  | 320                          | 0,107                                                       | 18,95                 | 4,74                  | 0,67                  | 0,53                  |

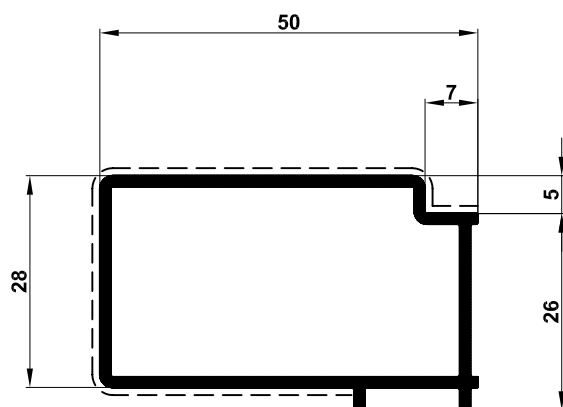
## ACCESSORI E GUARNIZIONI BREVETTATI PATENTED ACCESSORIES AND WEATHERSTRIPS

| Articolo<br>Item       | Descrizione<br>Description                                                                                       | Articolo<br>Item                        | Descrizione<br>Description                            |
|------------------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------|-------------------------------------------------------|
| 502.441.01             | Squadretta d'angolo su profilato 800697<br>Corner joint for profile 800697                                       | G.0027.EN<br>G.117.X.001<br>G.114.X.002 | Guarnizione di battuta<br>Weatherstrip of rabbet      |
| 296.027.05<br>10001.00 | Squadretta D'allineamento aletta esterna su profilato 800697<br>Alignment corner joint on fin for profile 800697 | G.0004.EN<br>G.114.X.004                | Guarnizione di tenuta dogia<br>Weatherstrip door seal |
| A.2170.TN<br>EPT 082   | Kit tappi nodo centrale<br>Pair of plugs for central rabbet                                                      | G.118.1.001                             | Spazzolino<br>Protective Fiber                        |
| A.2171.TN<br>EPT 083   | Tappo laterale su profilato 800694<br>Lateral plug for profile 800694                                            |                                         |                                                       |

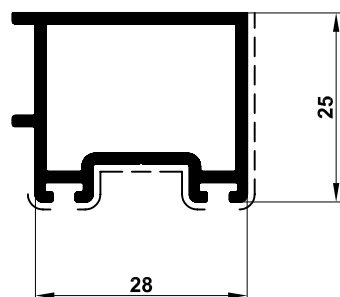
NB.: Gli accessori EPT sono commercializzati dalla Soc. EMILIO PEREGO di Milano



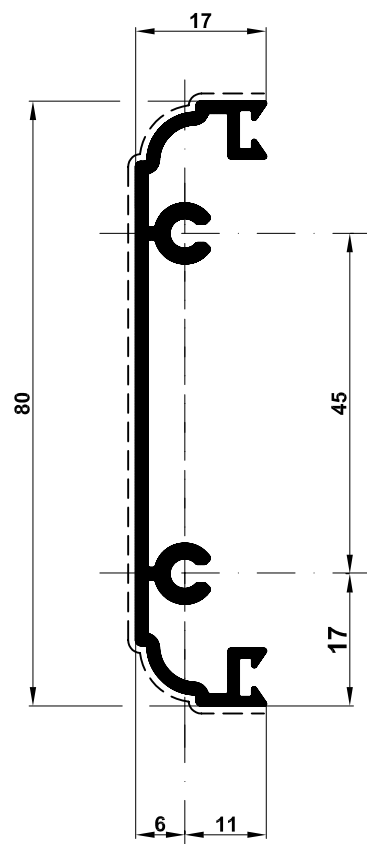
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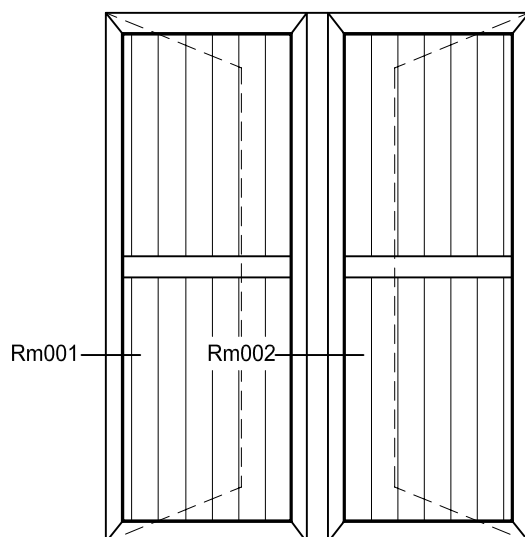
800698



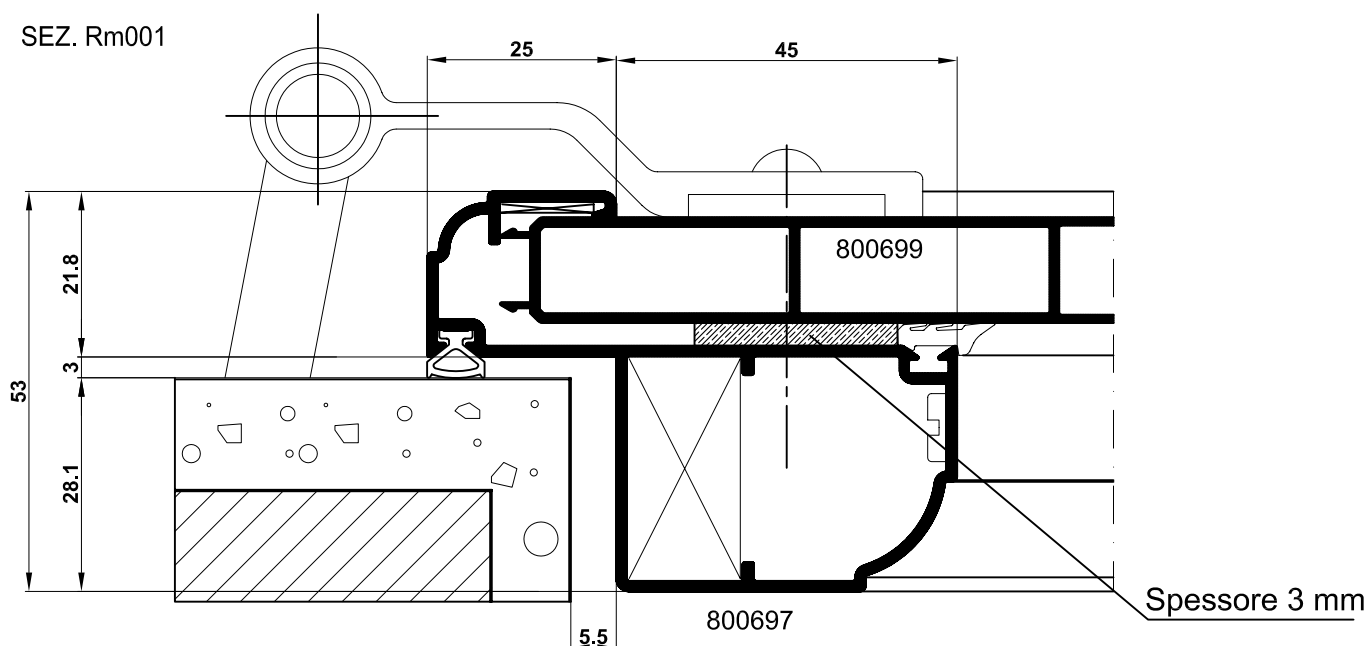
800694



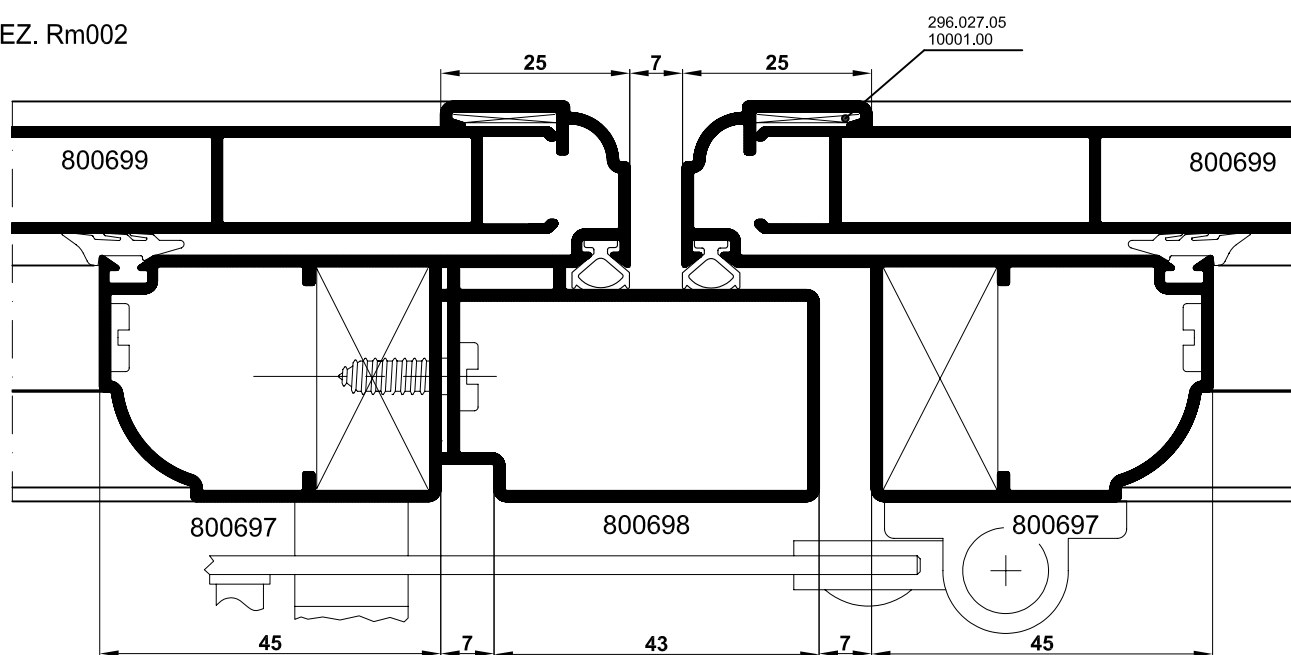
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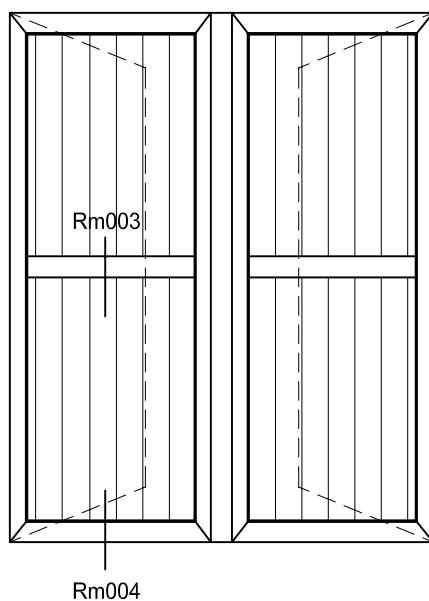


SEZ. Rm001



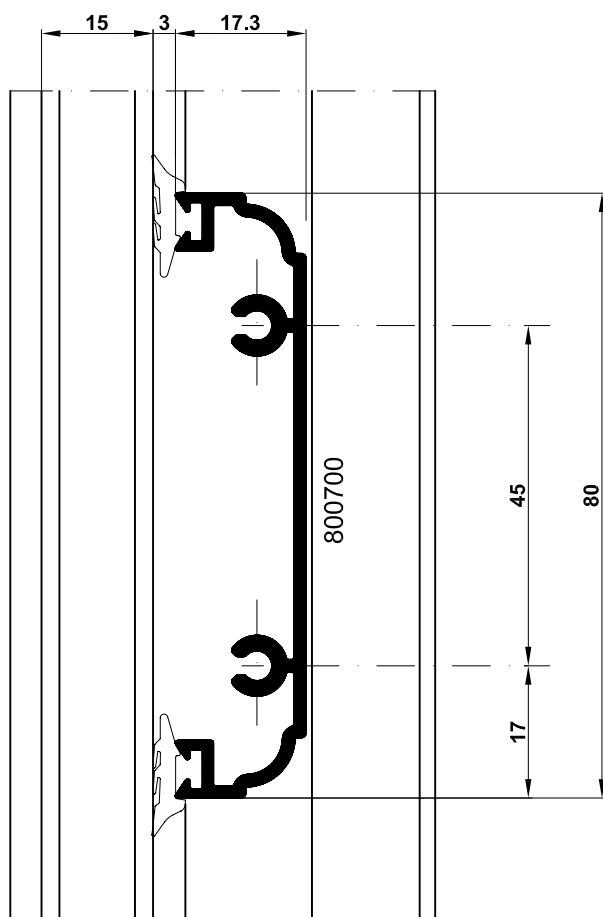
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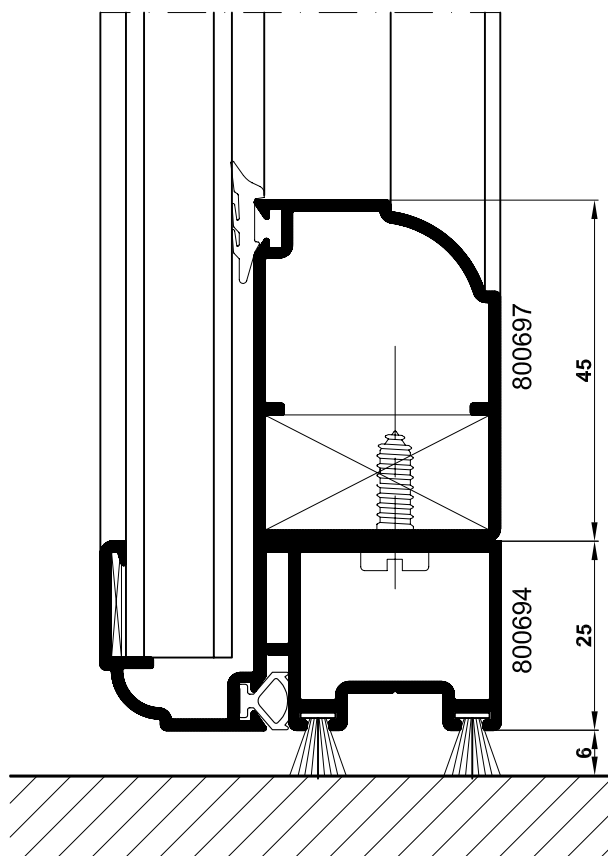


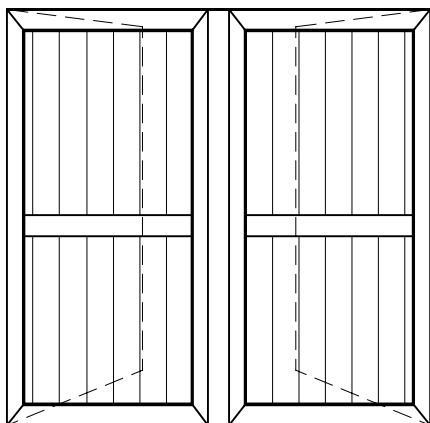
SEZ. Rm003

Rm004

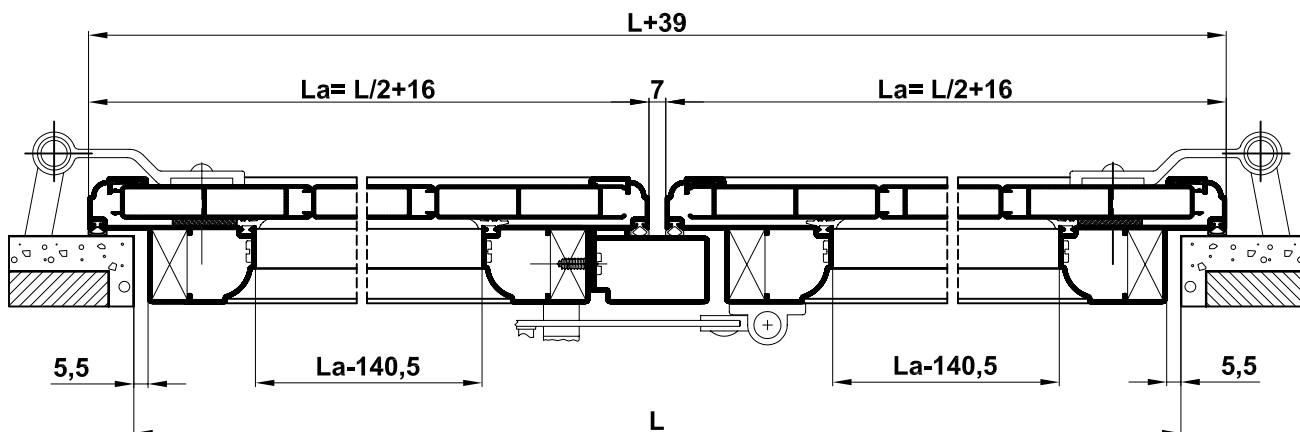
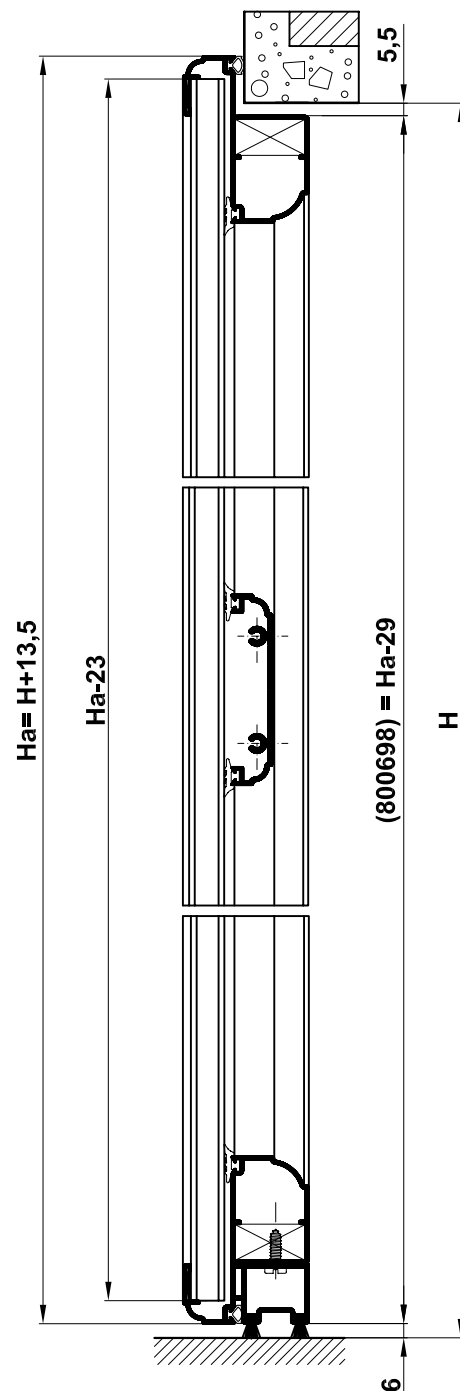


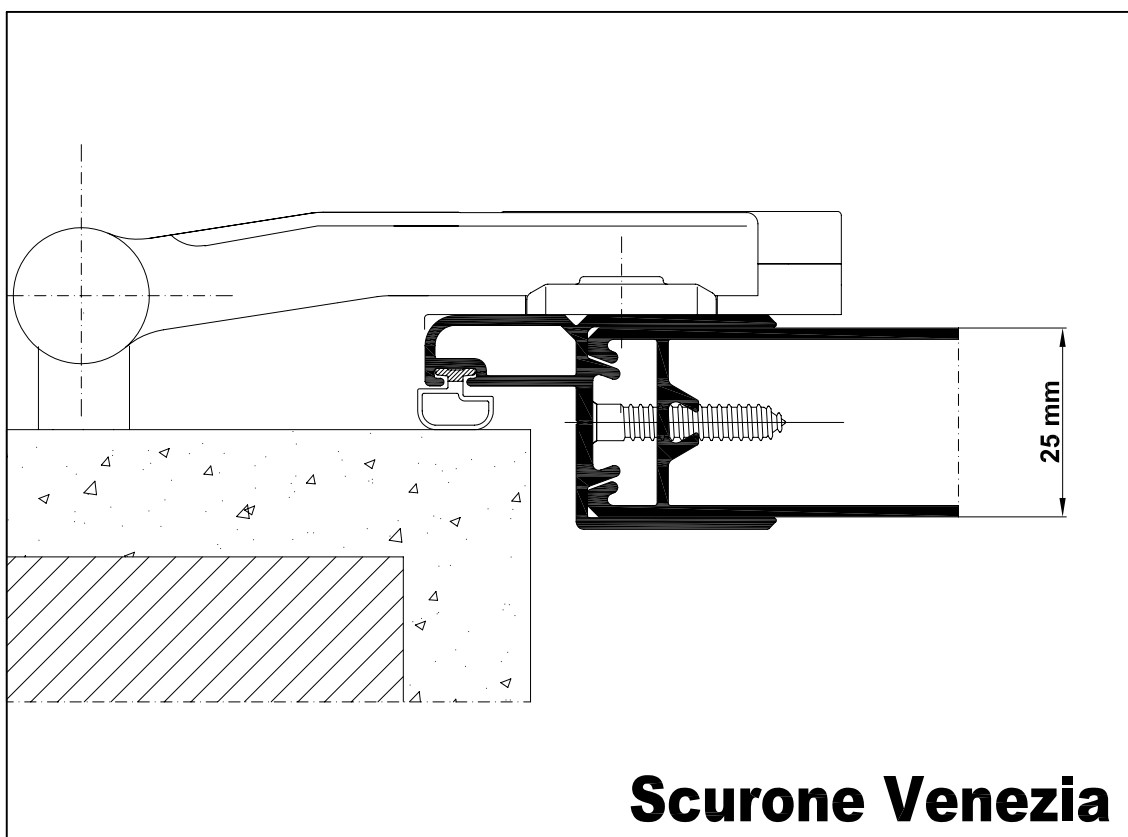
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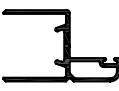
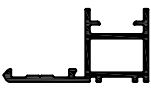
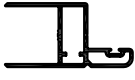
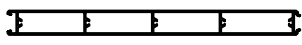




| Profilato | Sezione | N°<br>Pezzi                 | Taglio   |
|-----------|---------|-----------------------------|----------|
| 800694    |         | 2                           | La-50    |
| 800697    |         | 4                           | H+13,5   |
|           |         | 4                           | L/2+16   |
| 800698    |         | 1                           | Ha-29    |
| 800699    |         | $\frac{L/2-4}{80} \times 2$ | Ha-23    |
| 800700    |         | 2                           | La-140,5 |



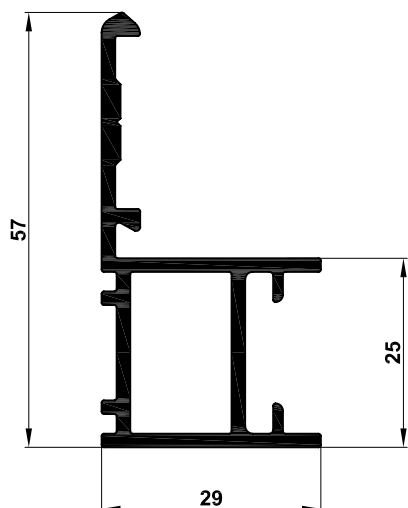


| Profilato<br>Section | Sezione<br>Cross section                                                            | Peso<br>Weight<br>Kg/m | Perimetro<br>Perimeter<br>mm | Superficie In vista<br>Exposed surface<br>m <sup>2</sup> /m | Jx<br>cm <sup>4</sup> | Wx<br>cm <sup>3</sup> | Jy<br>cm <sup>4</sup> | Wy<br>cm <sup>3</sup> |
|----------------------|-------------------------------------------------------------------------------------|------------------------|------------------------------|-------------------------------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 2100532              |    | 0,248                  | 141                          | 0,059                                                       | 0,02                  | 0,03                  | 0,00                  | 0,00                  |
| 800791               |    | 0,908                  | 257                          | 0,160                                                       | 3,62                  | 2,90                  | 21,96                 | 5,55                  |
| 800792               |    | 1,685                  | 409                          | 0,315                                                       | 6,88                  | 5,50                  | 114,26                | 18,85                 |
| 800793               |    | 0,547                  | 218                          | 0,085                                                       | 2,14                  | 0,79                  | 2,76                  | 1,07                  |
| 800794               |    | 0,376                  | 181                          | 0,080                                                       | 1,67                  | 0,92                  | 0,87                  | 0,62                  |
| 800795               |   | 0,751                  | 228                          | 0,045                                                       | 2,21                  | 1,13                  | 7,26                  | 1,95                  |
| 800807               |  | 0,688                  | 222                          | 0,142                                                       | 2,89                  | 1,71                  | 5,03                  | 1,71                  |
| 800808               |  | 0,312                  | 90                           | 0,072                                                       | 0,53                  | 0,50                  | 0,52                  | 0,46                  |
| 800809               |  | 0,763                  | 202                          | 0,090                                                       | 6,84                  | 2,27                  | 3,19                  | 1,97                  |
| 800810               |  | 0,455                  | 117                          | 0,064                                                       | 0,80                  | 0,72                  | 3,23                  | 1,55                  |
| 800926               |  | 3,360                  | 707                          | 0,612                                                       | 14,17                 | 11,34                 | 1042,85               | 68,85                 |

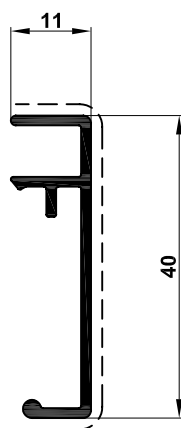


| Articolo<br><i>Item</i> | Descrizione<br><i>Description</i>                                                 | Articolo<br><i>Item</i> | Descrizione<br><i>Description</i>                                                           |
|-------------------------|-----------------------------------------------------------------------------------|-------------------------|---------------------------------------------------------------------------------------------|
| A.2172.TN               | Tappo reversibile combinato<br><i>Reversible plug</i>                             | ● 03593                 | Cardine a muro con regolazione laterale<br><i>Hinge pivot for wall with side adjustable</i> |
| A.2174.TN               | Tappo per profilato 800807<br><i>Plug for profile 800807</i>                      | ● 03575                 | Cerniera centrale a croce<br><i>Central hinge</i>                                           |
| A.2175.TN               | Coppia tappi per profilato 800808<br><i>Plugs for profiles 800808 (PAIR)</i>      | ● 03807                 | Bandella senza angolo di appoggio<br><i>Hinge without support corner</i>                    |
| A.2176.TN               | Coppia tappi per profilato 800810<br><i>Plugs for profiles 800810 (PAIR)</i>      | ● 03647                 | Cardine su piastra<br><i>Hinge pivot plate</i>                                              |
| 10402.01                | Basetta per regolo compensatore<br><i>Plate for fixing compensator</i>            | ● 03614                 | Piastra di chiusura<br><i>Locking plate</i>                                                 |
| 10410.00                | Regolo compensatore<br><i>Fixing compensator</i>                                  | ● 03625                 | Spagnoletta a 1 e 2 ante<br><i>Espagnolette for 1 and 2 wing</i>                            |
| G.0166.RN               | Guarnizione di battuta<br><i>Weatherstrip of rabbet</i>                           | ● 03731                 | Asta per spagnoletta<br><i>Espagnolette for bar</i>                                         |
| 10026.00                | Squadretta d'angolo su profilato 800807<br><i>Corner joint for profile 800807</i> | 10069.00                | Squadretta d'angolo su profilato 800809<br><i>Corner joint for profile 800809</i>           |
| G.118.X.001             | Spazzolino<br><i>Protective fiber</i>                                             |                         |                                                                                             |

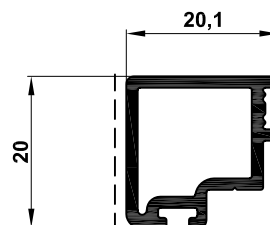
Gli accessori contrassegnati con ● sono puramente indicativi Vi preghiamo, pertanto, a consultare i cataloghi "Country" di GIESSE e "Rustico" di MAICO.



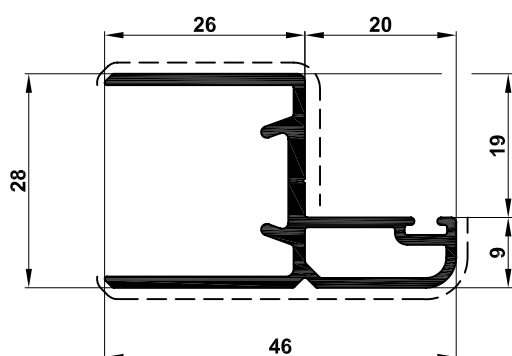
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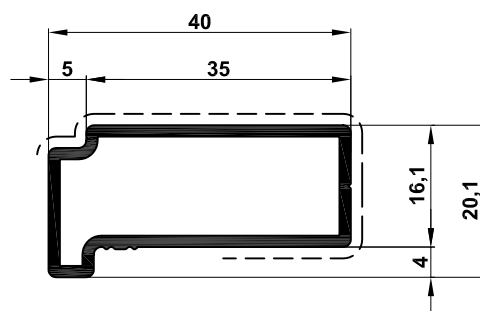
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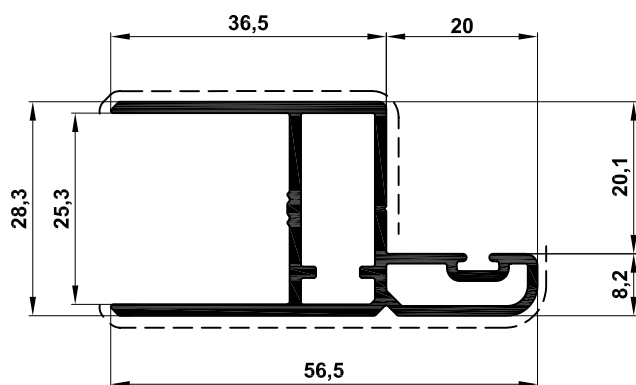
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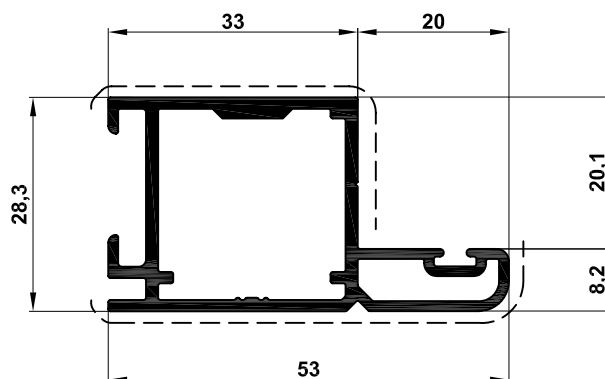
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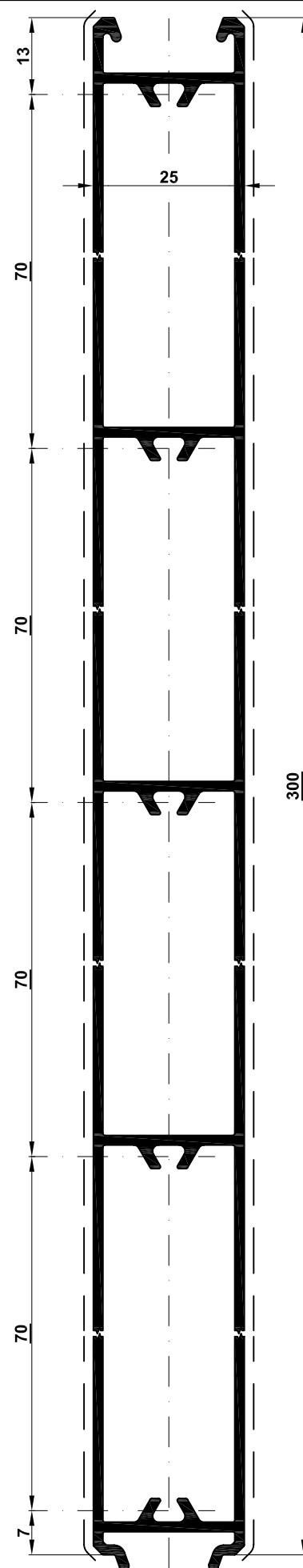
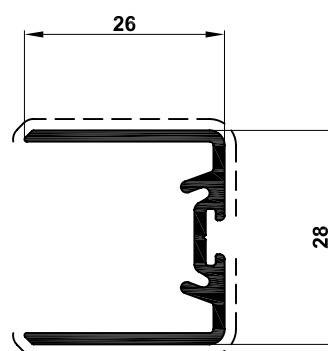
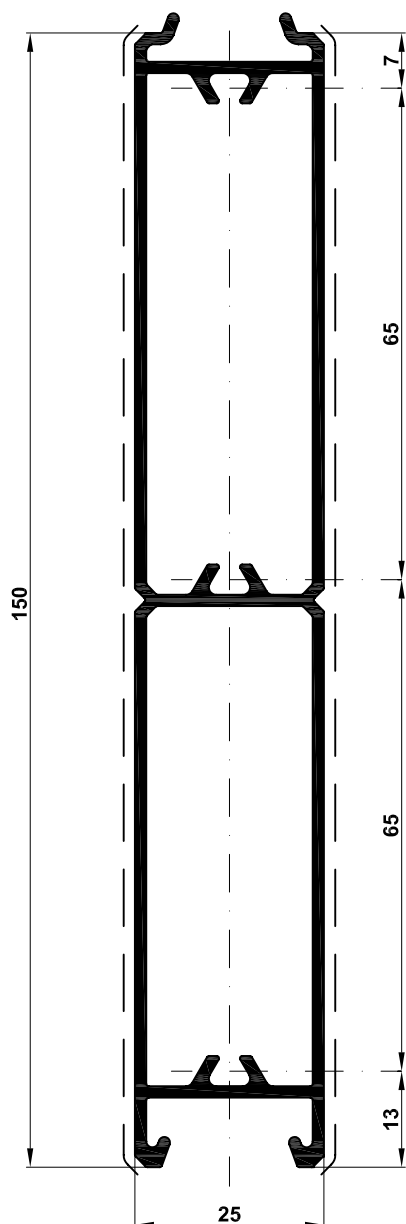
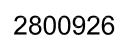
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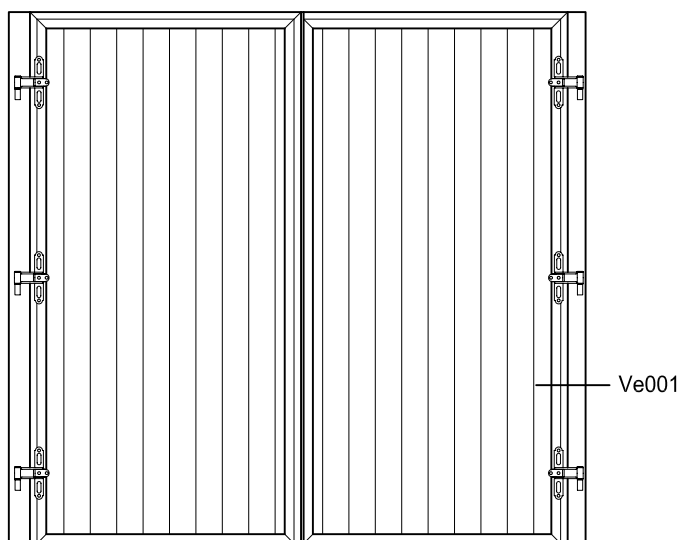


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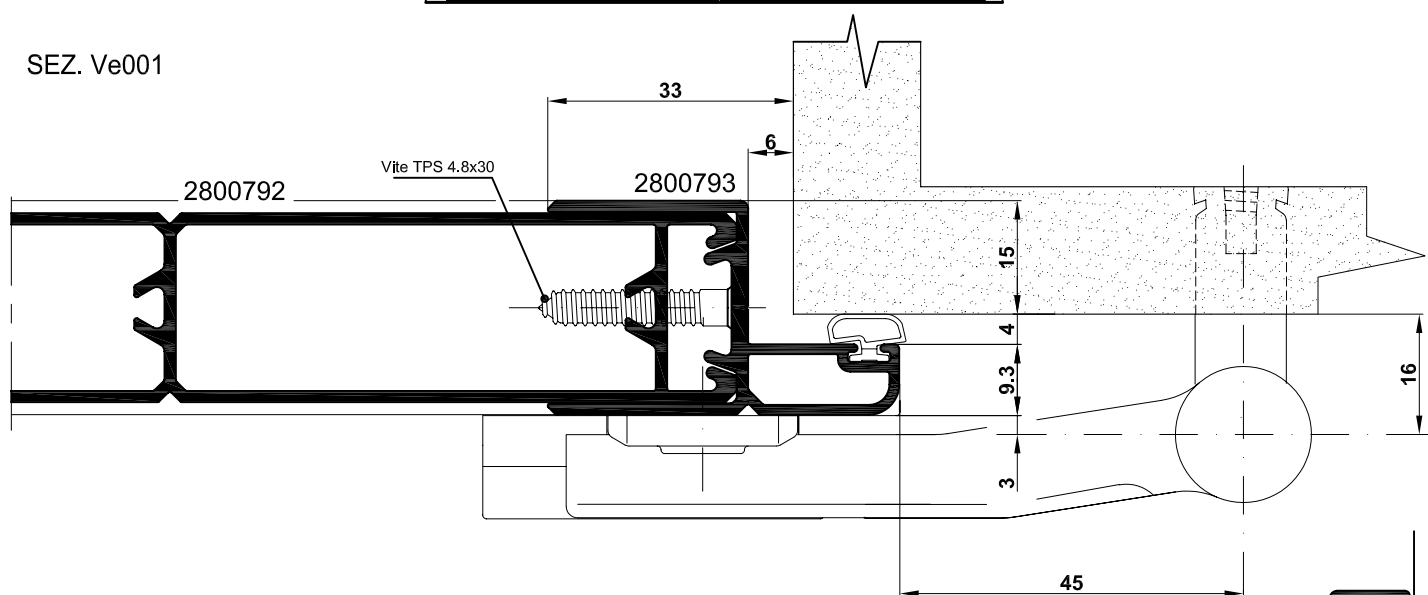


800809

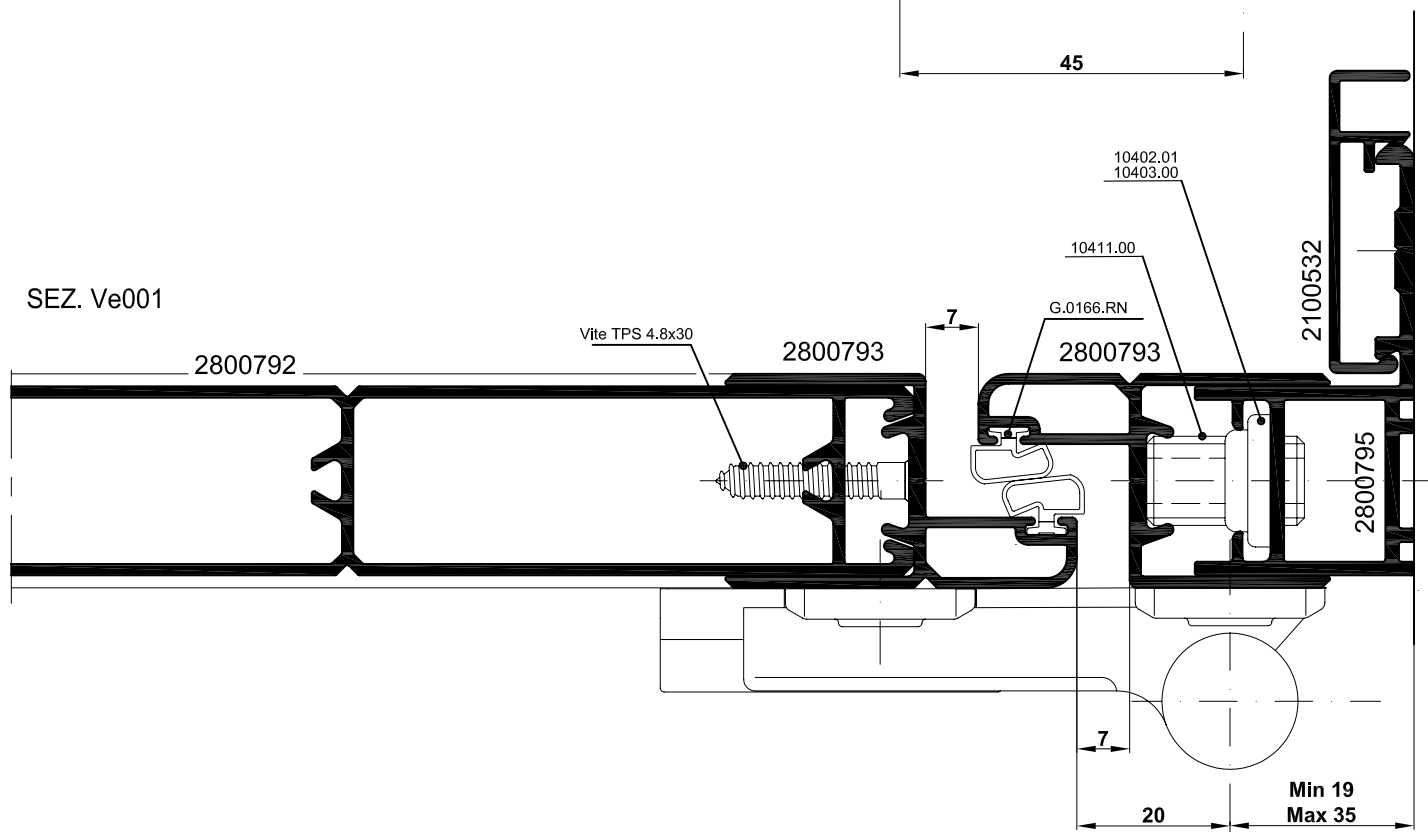


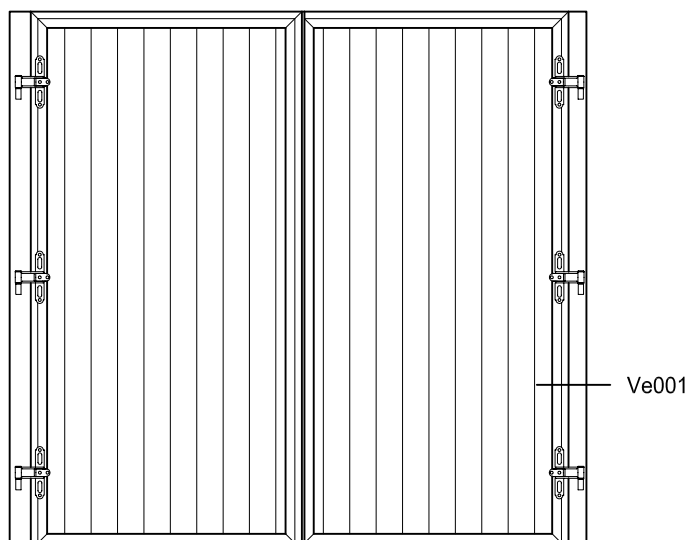


SEZ. Ve001

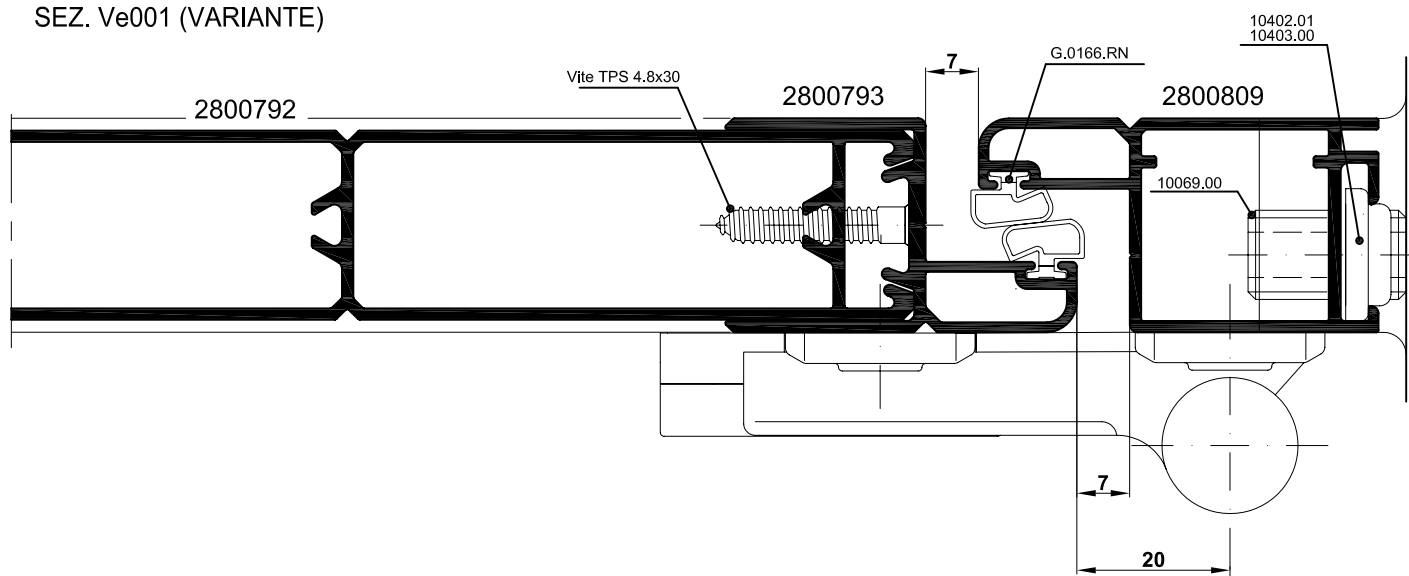


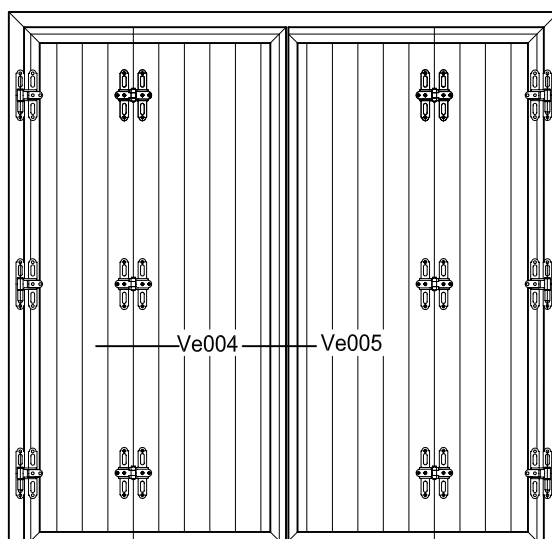
SEZ. Ve001



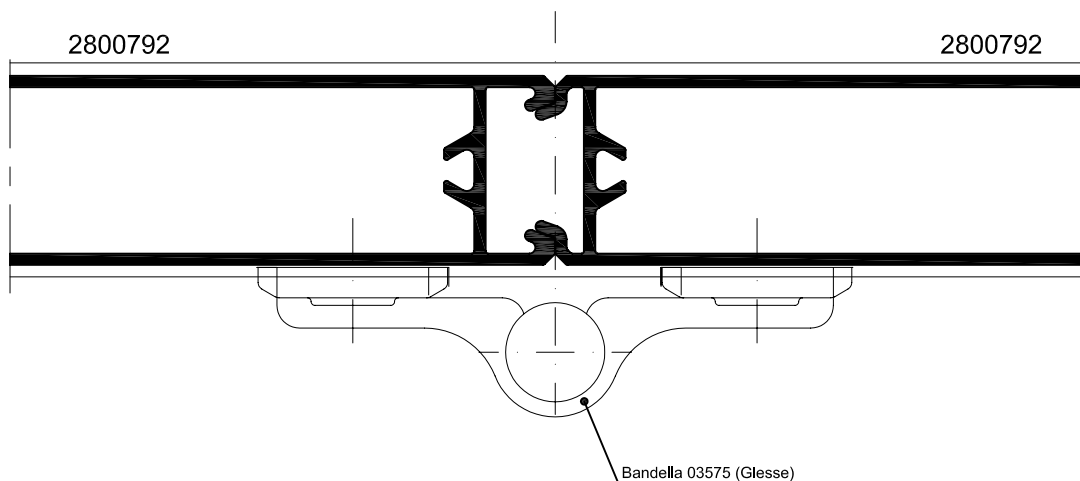


SEZ. Ve001 (VARIANTE)

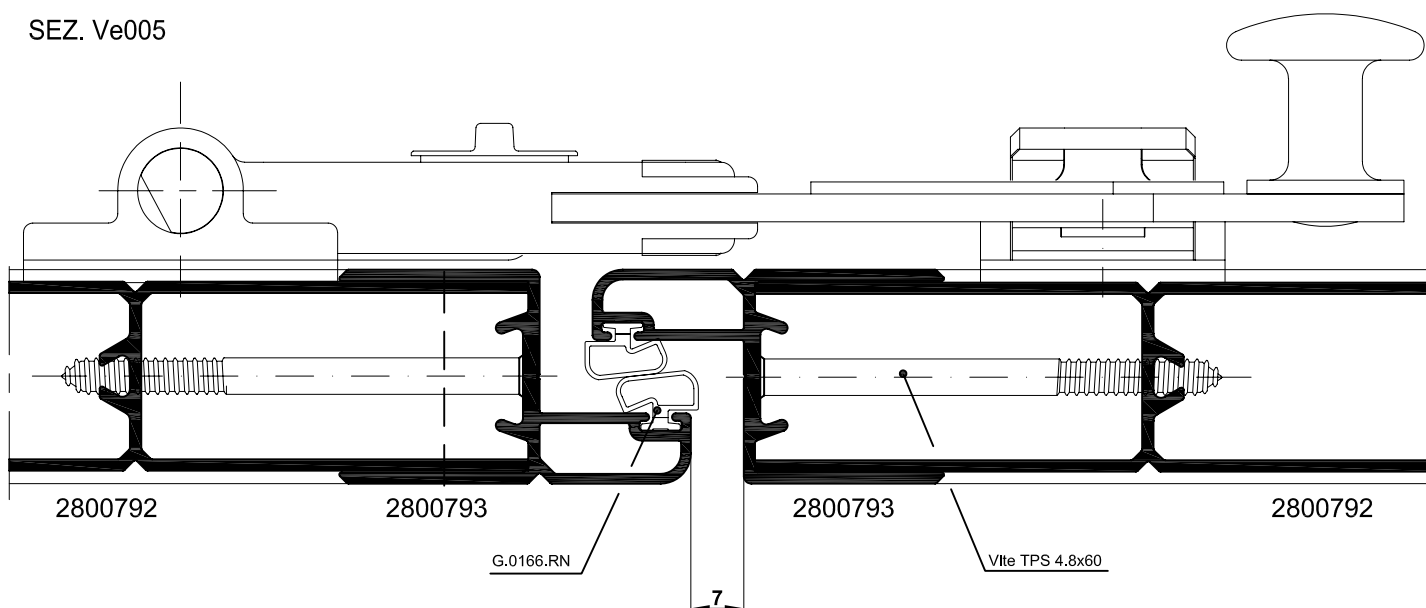


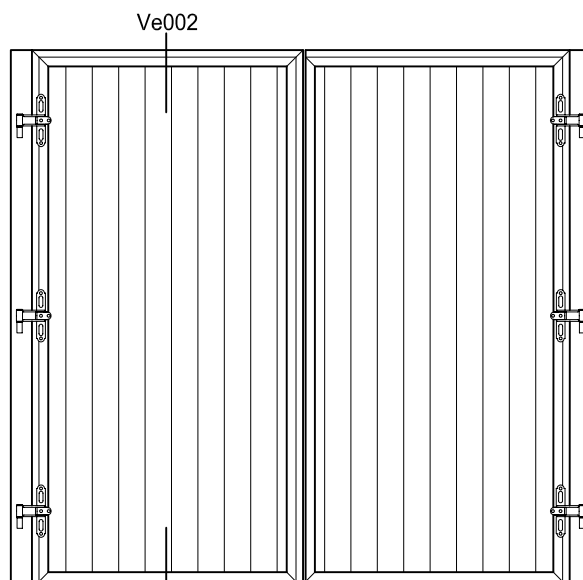


SEZ. Ve004



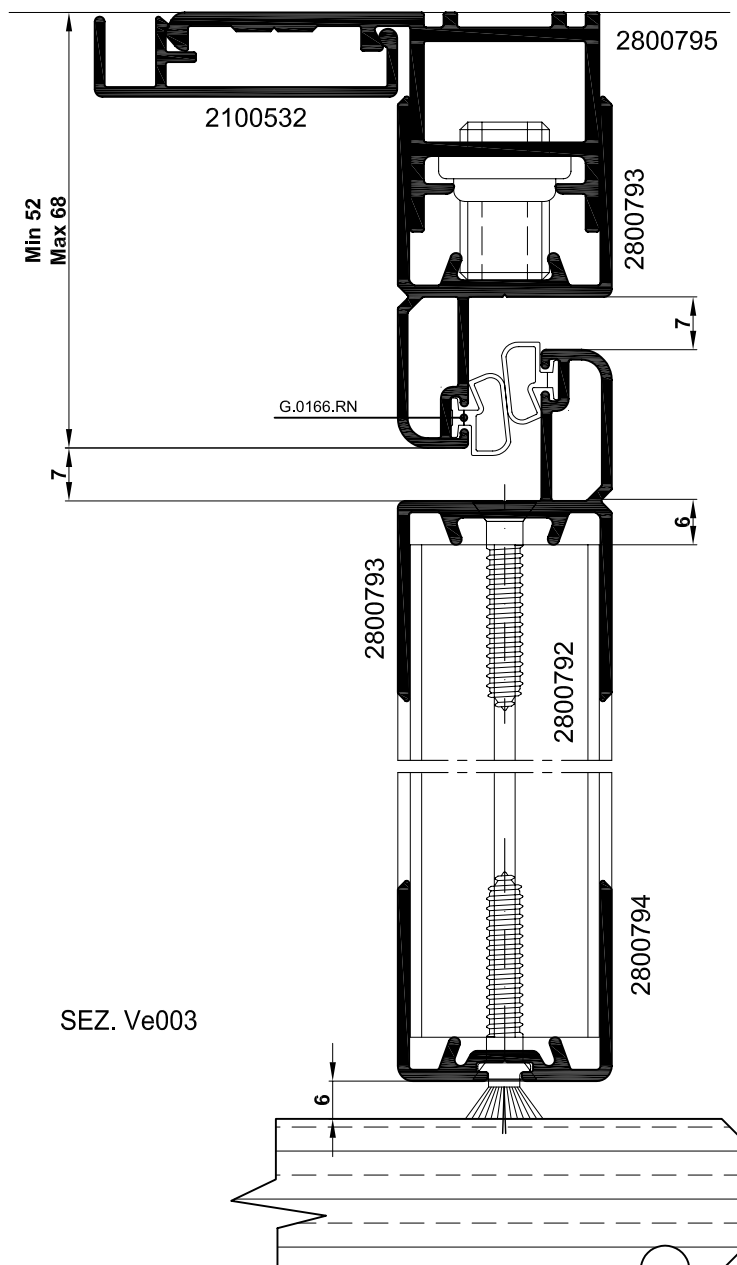
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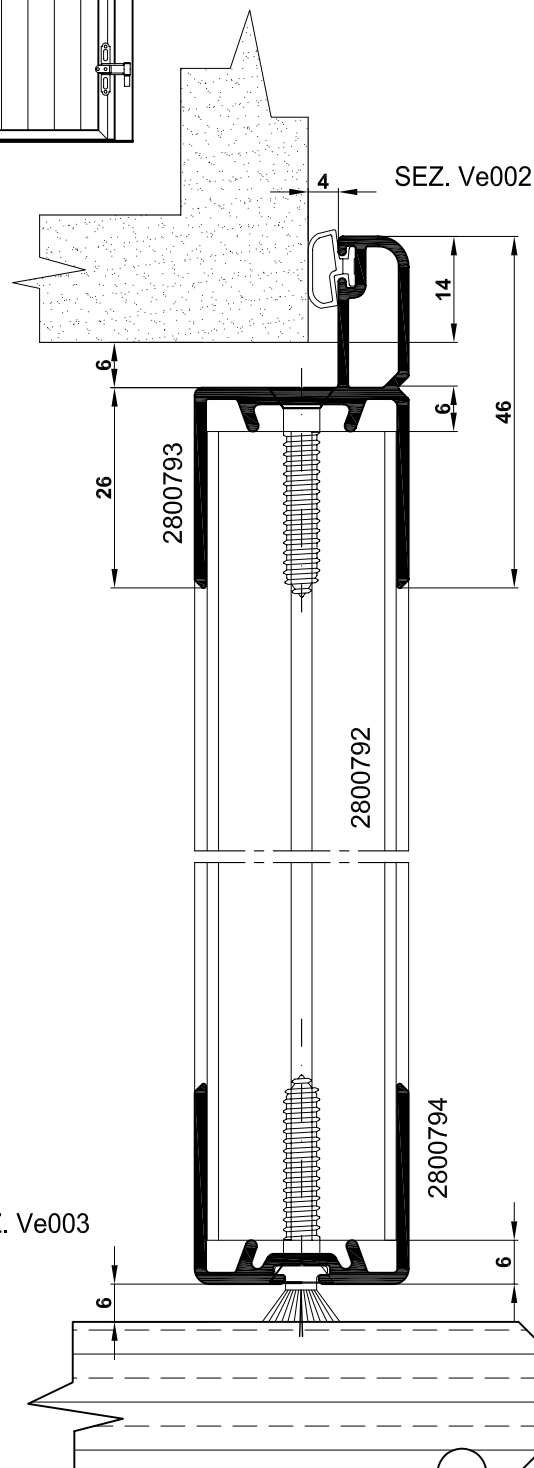


SEZ. Ve002

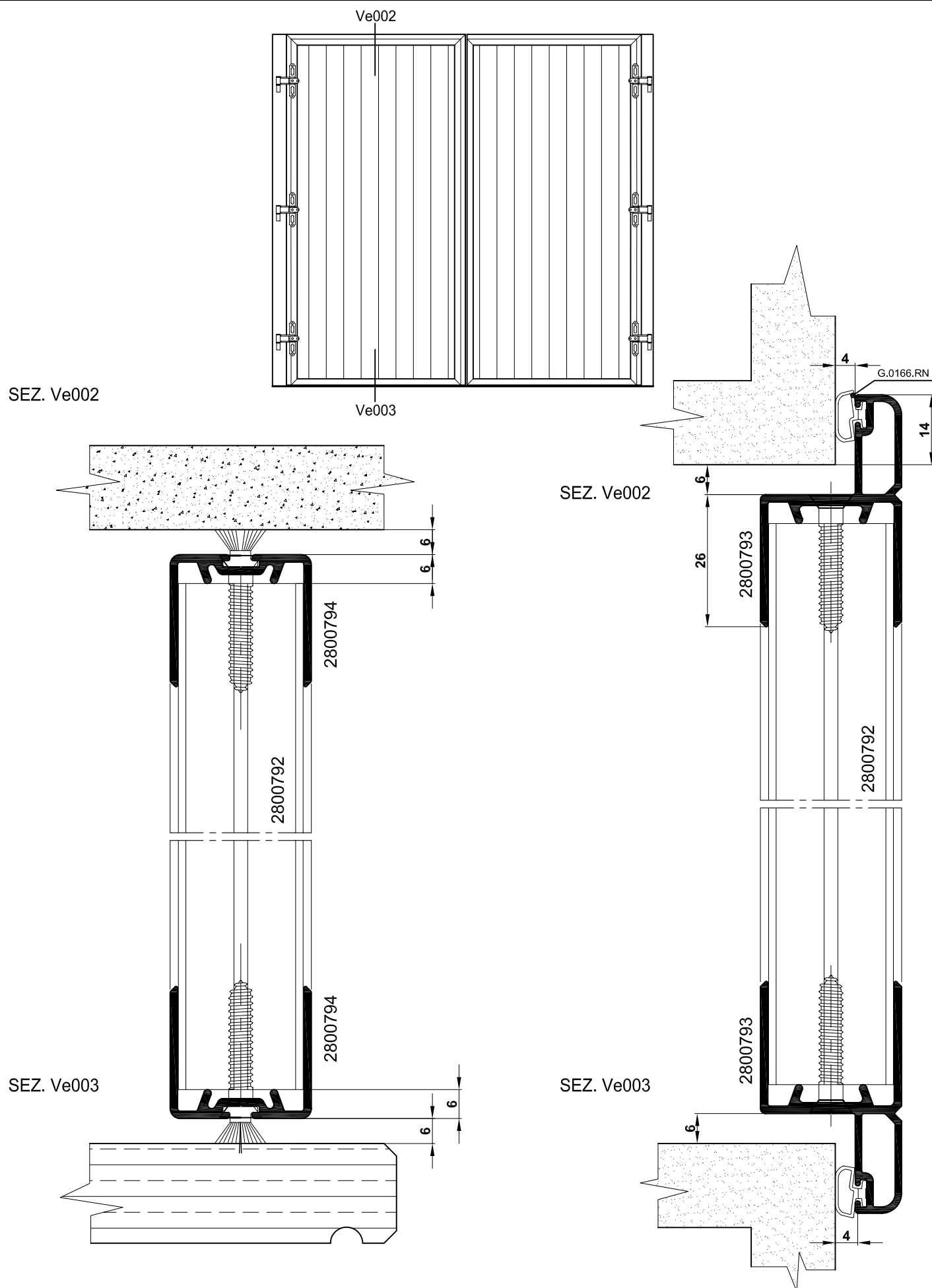
Ve003



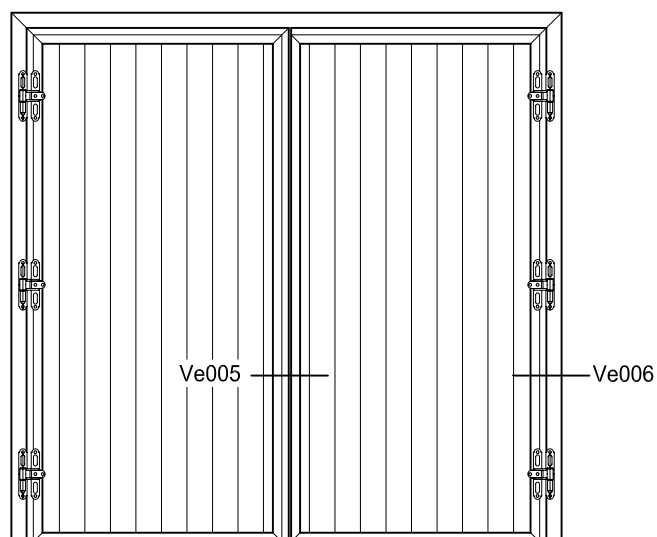
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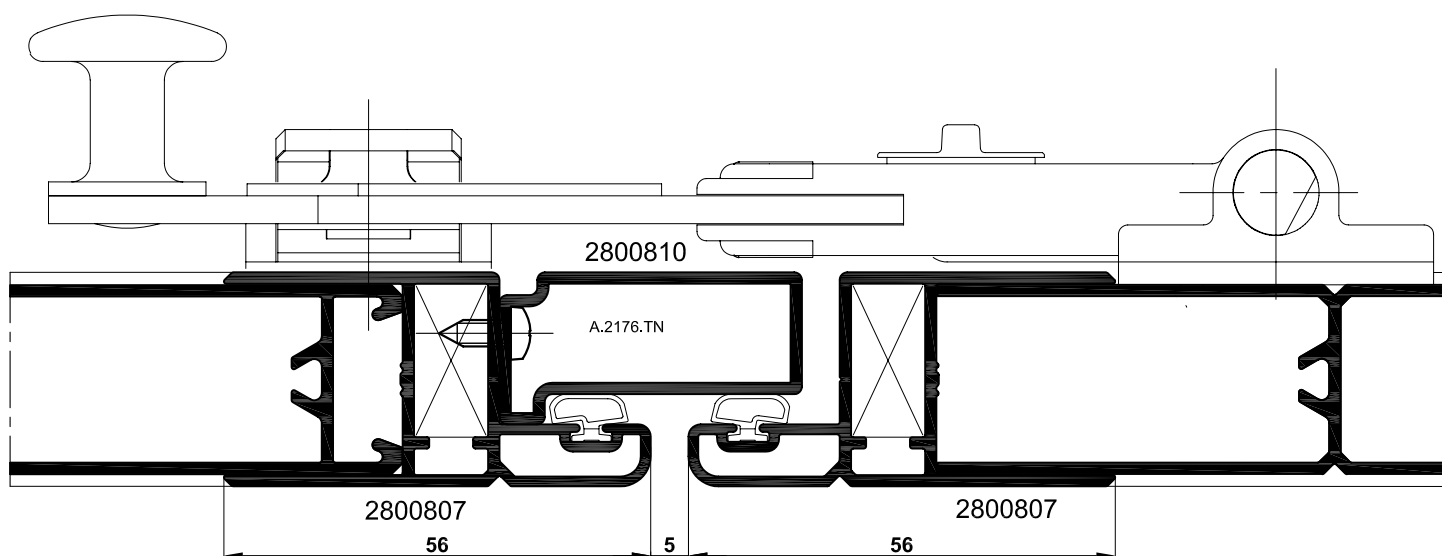
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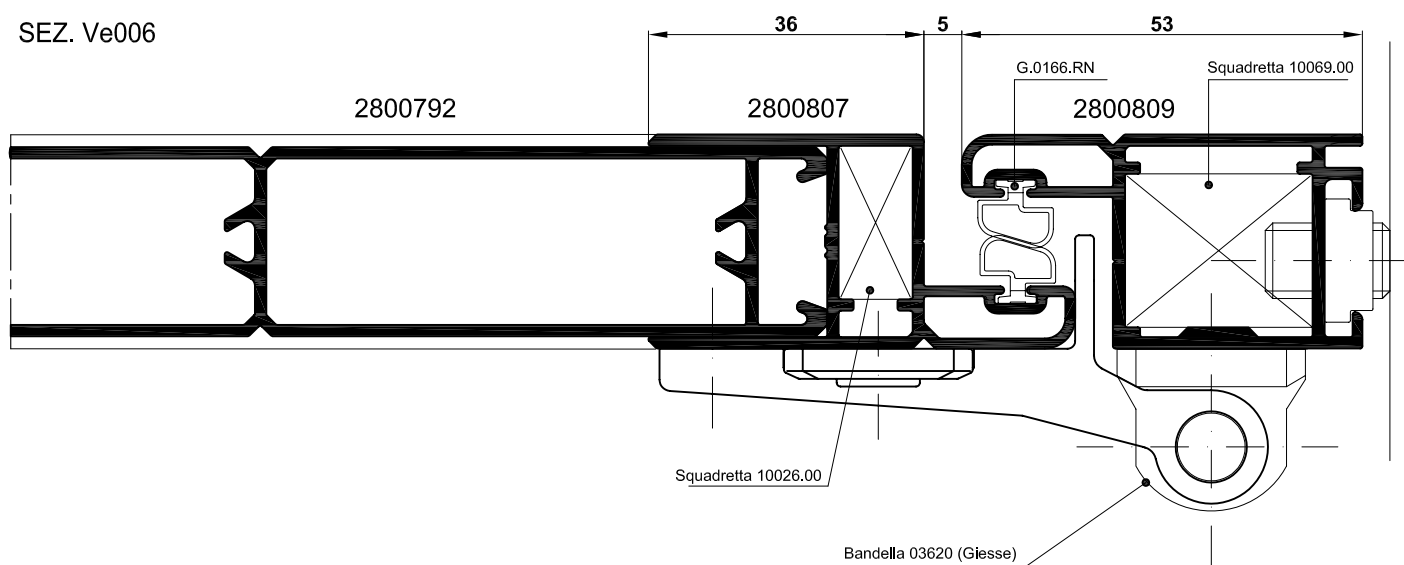


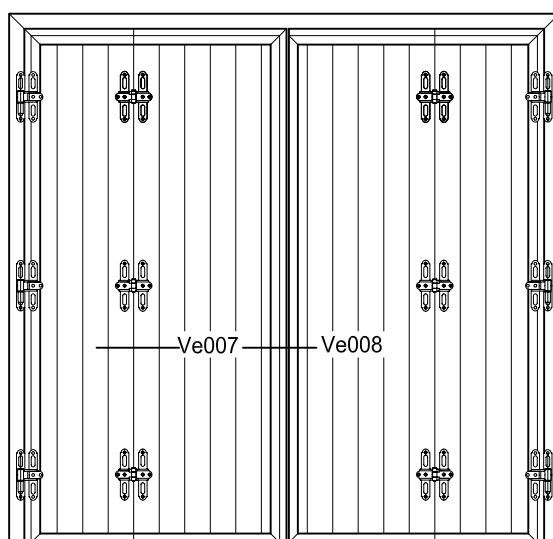


SEZ. Ve005

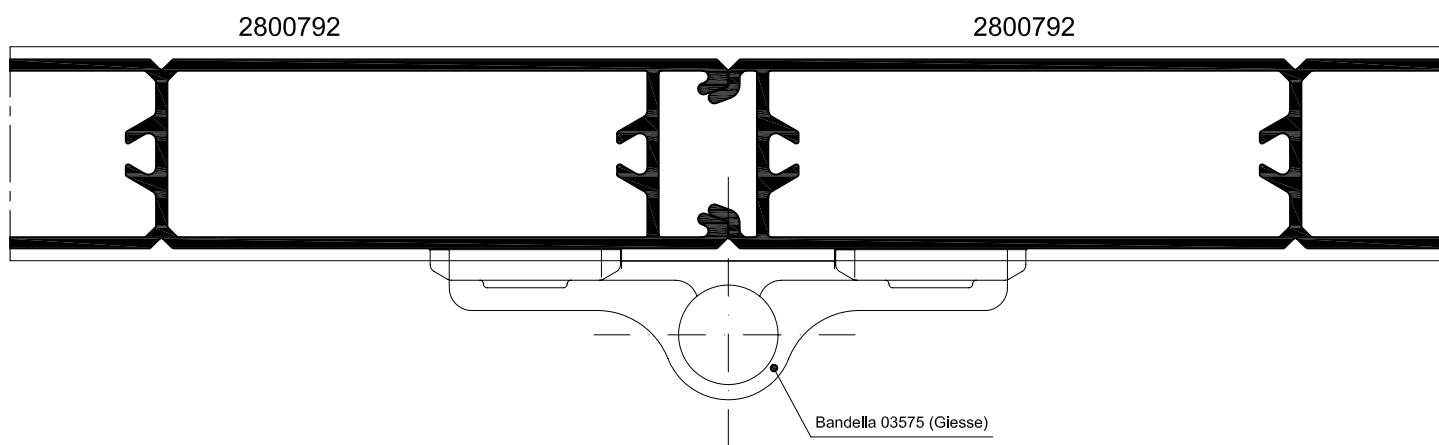


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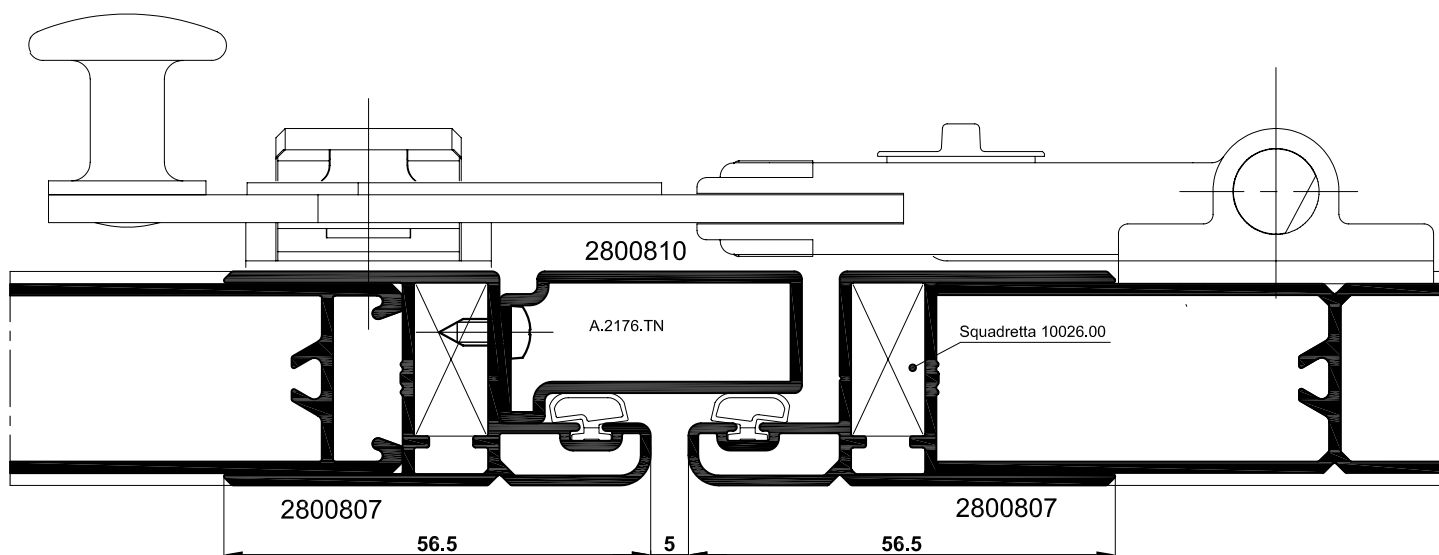


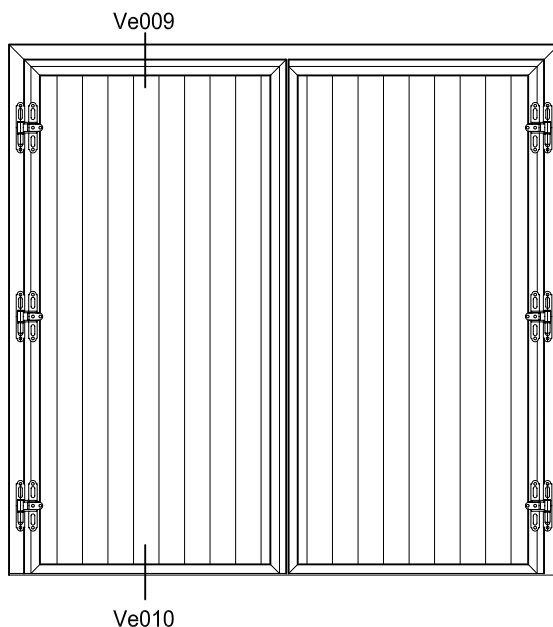


SEZ. Ve007



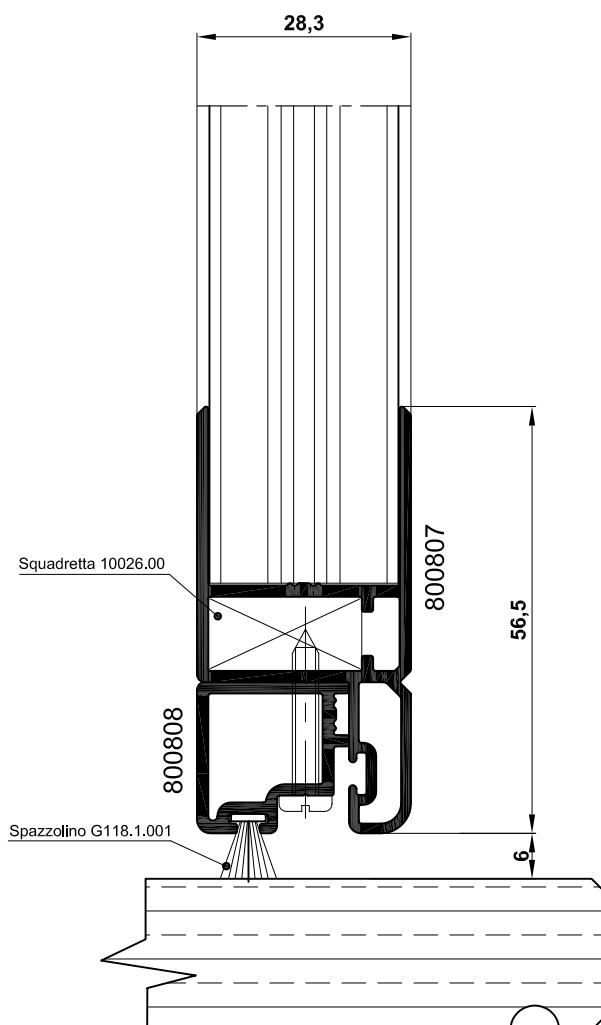
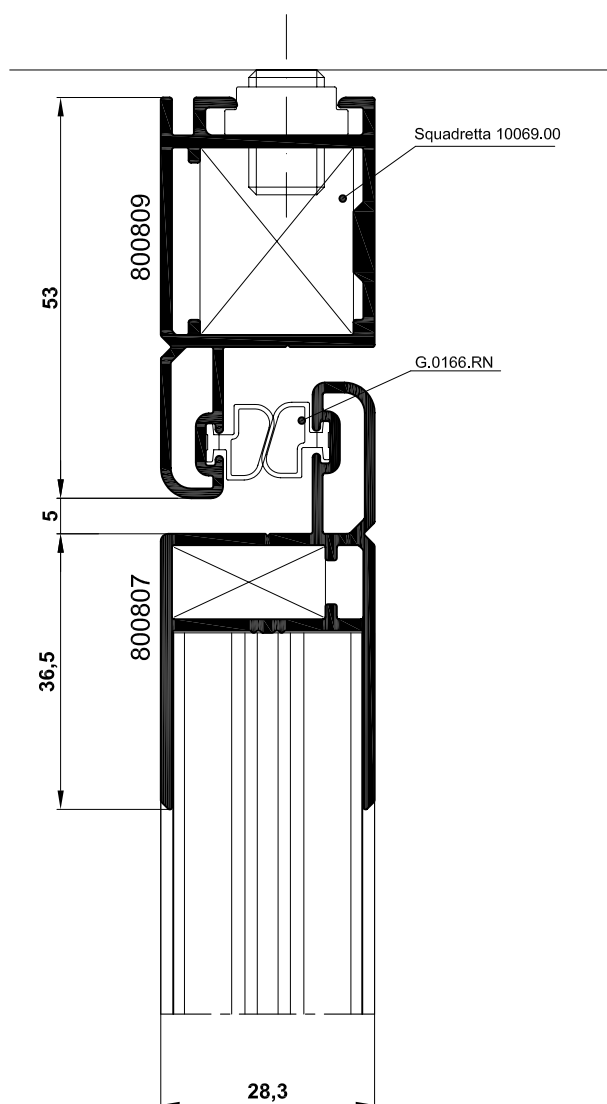
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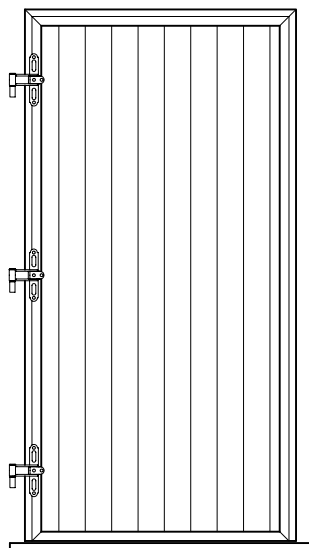




SEZ. Ve009

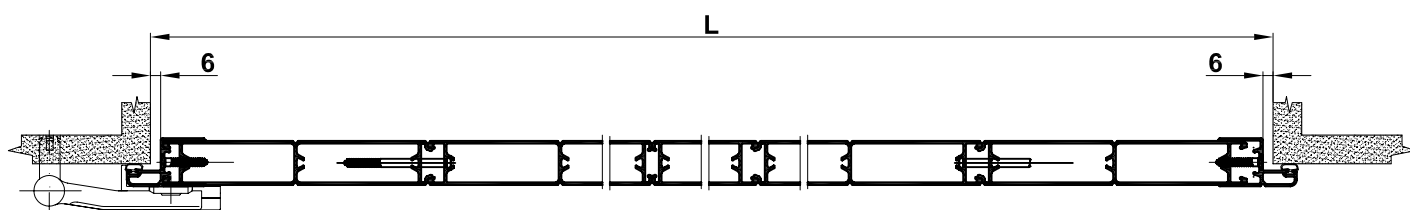
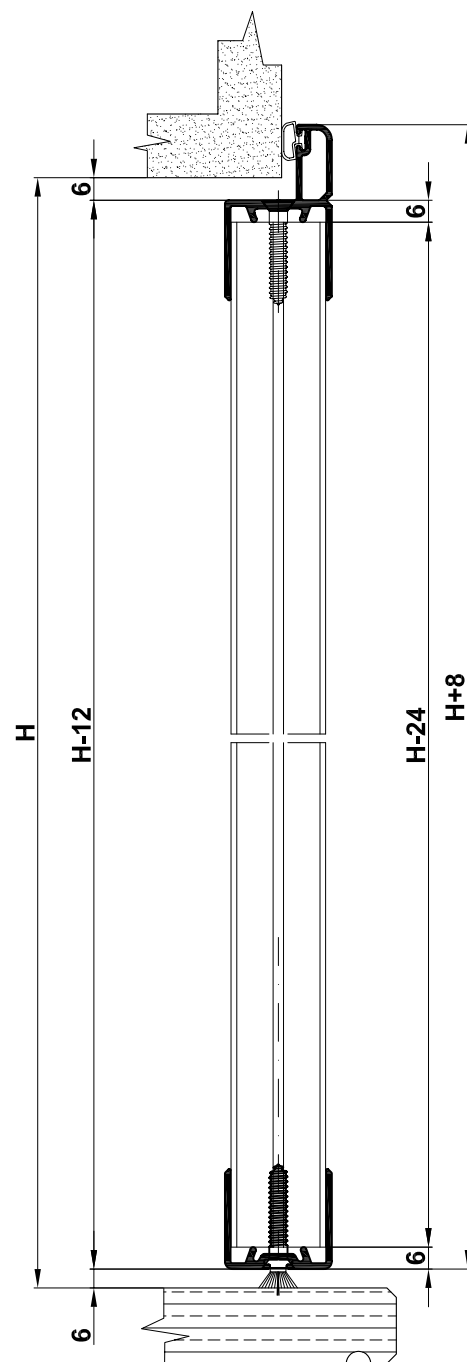
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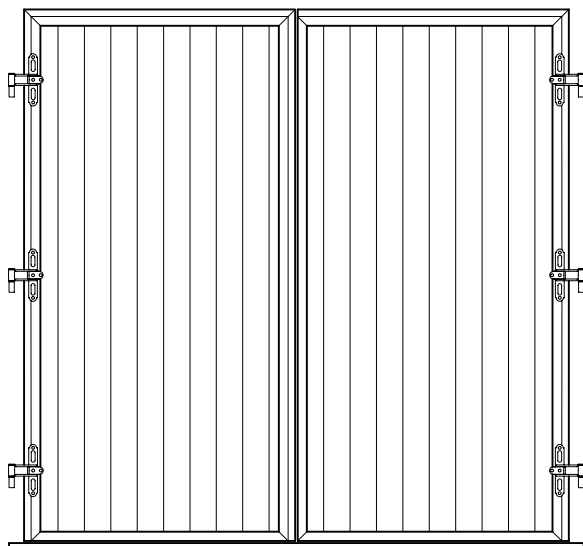




1 ANTA

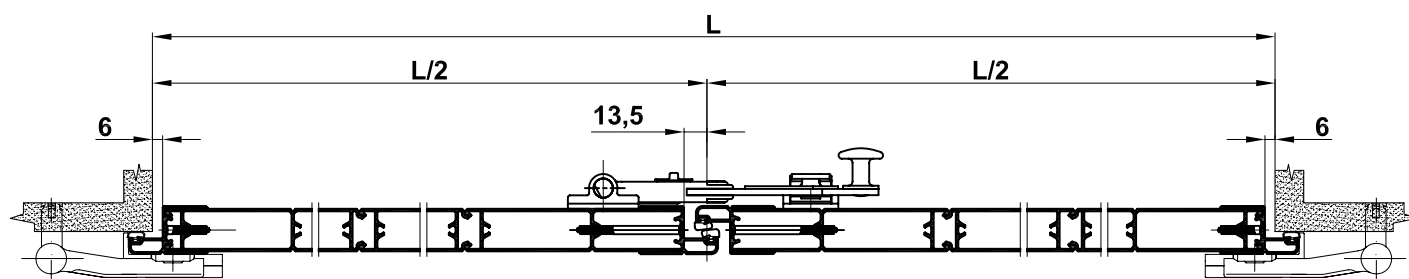
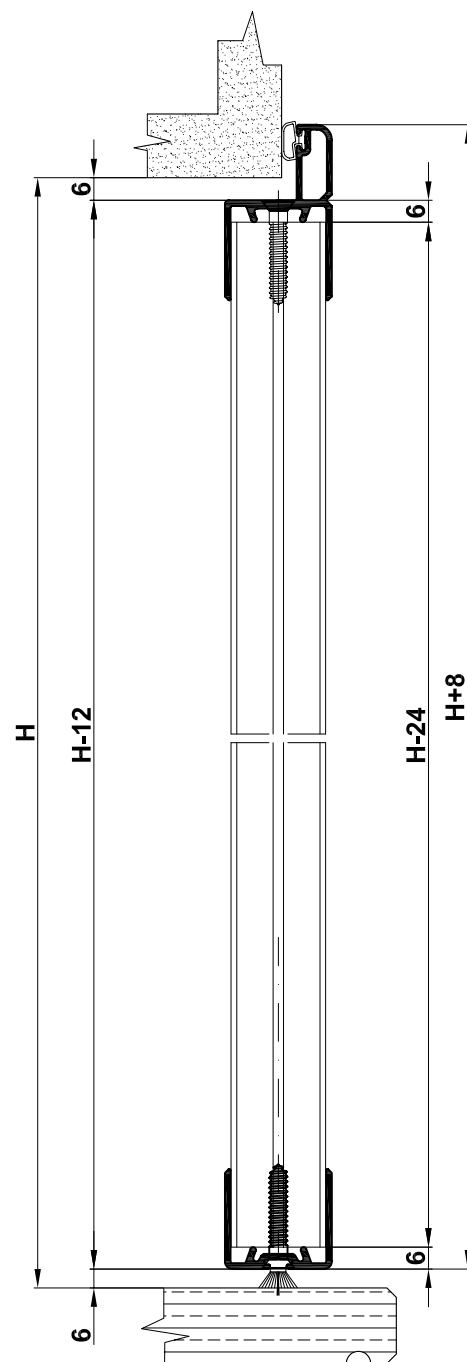
| Profilato<br>Section | Sezione<br>Cross section | N°<br>Pezzi                             | Taglio<br>Cut |
|----------------------|--------------------------|-----------------------------------------|---------------|
| 2800791              |                          | Vedi<br>Tabella<br>pagina<br>SO-Ve-E.06 | H-24          |
| 2800792              |                          | Vedi<br>Tabella<br>pagina<br>SO-Ve-E.06 | H-24          |
| 2800793              |                          | 1                                       | L+28          |
|                      |                          | 2                                       | H+28<br>20    |
| 2800794              |                          | 1                                       | L-12          |

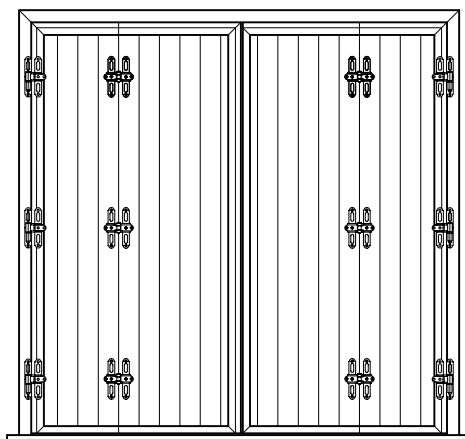




2 ANTE

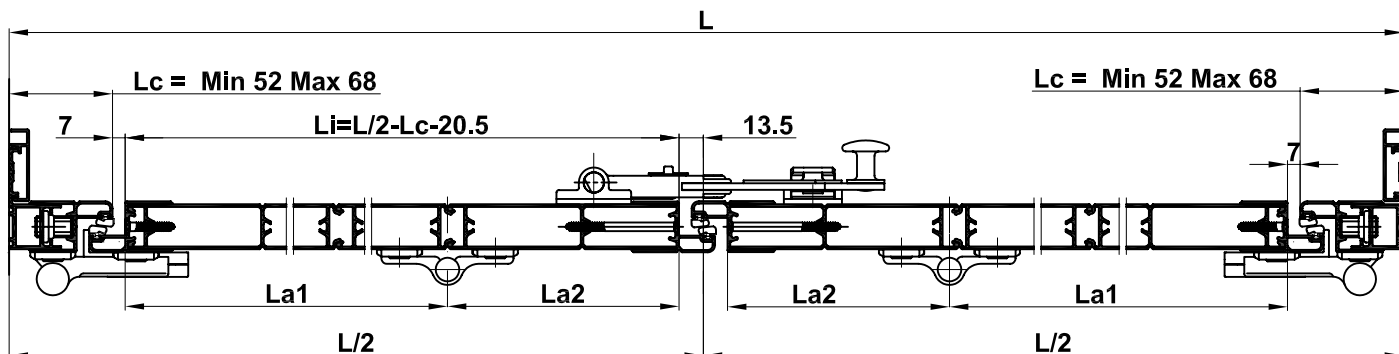
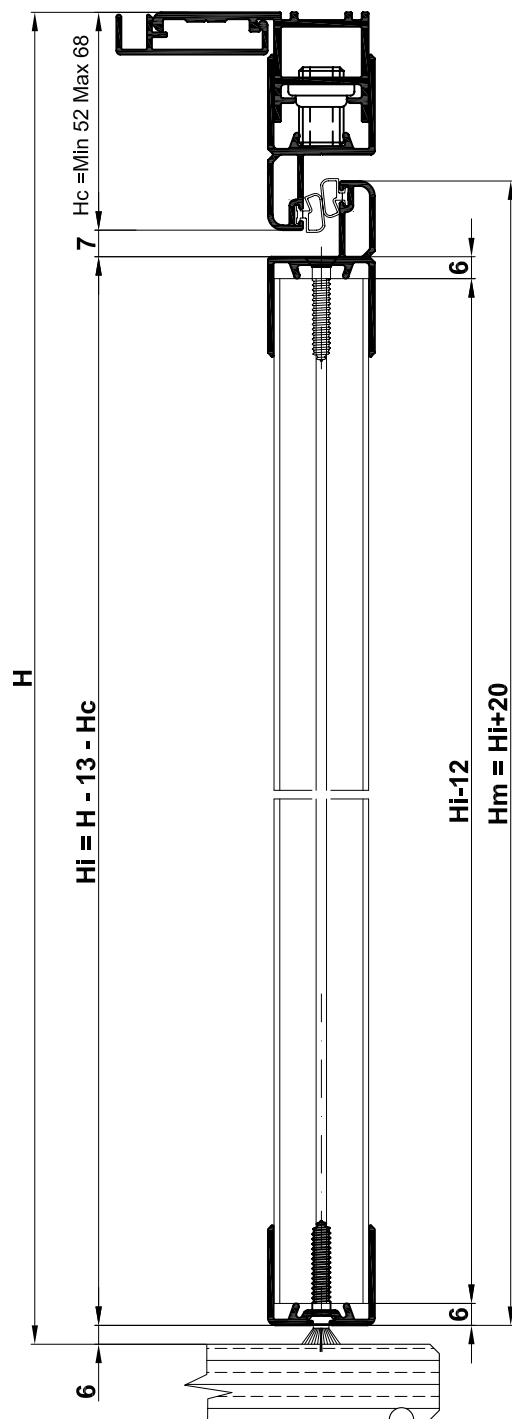
| Profilato<br>Section | Sezione<br>Cross section | N°<br>Pezzi                             | Taglio<br>Cut |
|----------------------|--------------------------|-----------------------------------------|---------------|
| 2800791              |                          | Vedi<br>Tabella<br>pagina<br>SO-Ve-E.06 | H-24          |
| 2800792              |                          | Vedi<br>Tabella<br>pagina<br>SO-Ve-E.06 | H-24          |
| 2800793              |                          | 3                                       |               |
|                      |                          | 1                                       |               |
|                      |                          | 1                                       |               |
|                      |                          | 1                                       |               |
| 2800794              |                          | 2                                       |               |

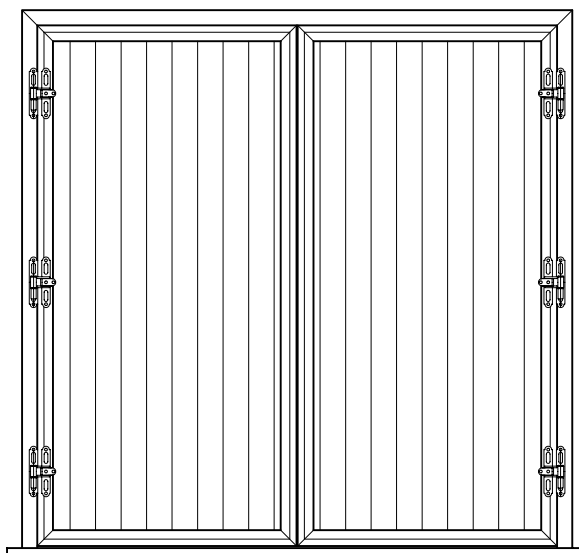




4 ANTE

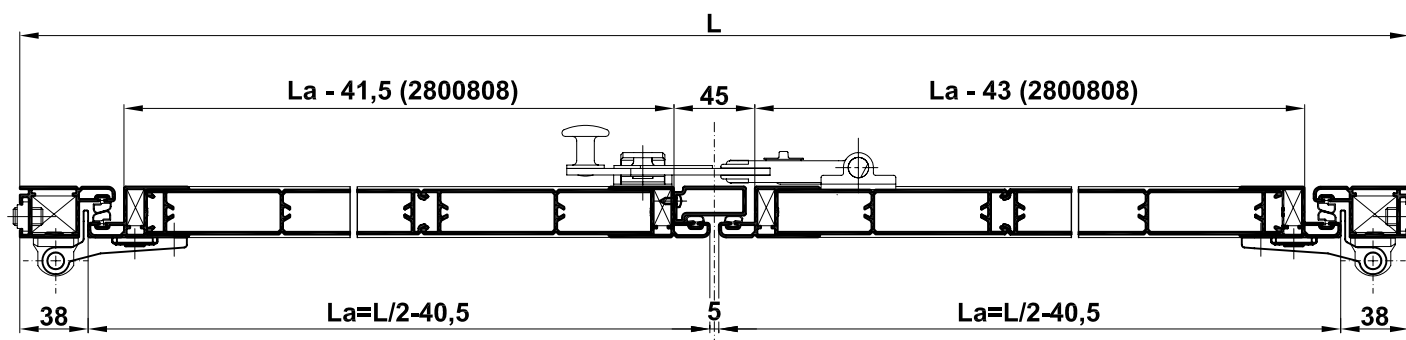
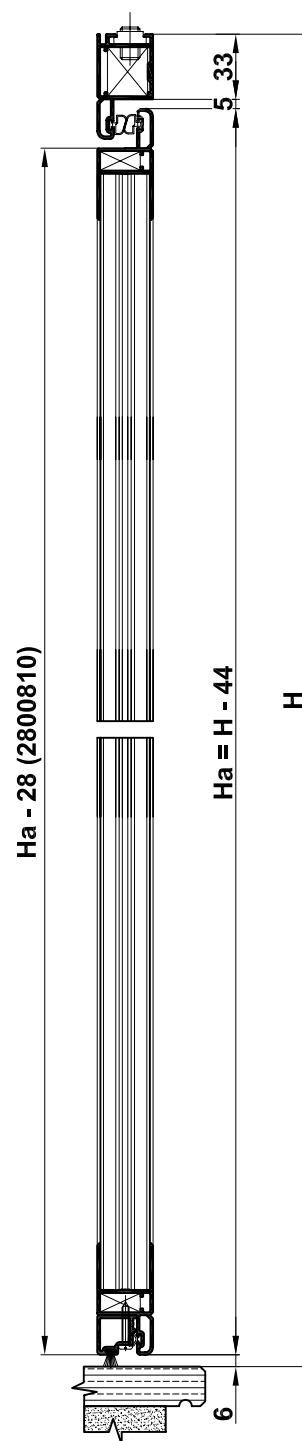
| Profilato<br>Section | Sezione<br>Cross section | N°<br>Pezzi                            | Taglio<br>Cut |
|----------------------|--------------------------|----------------------------------------|---------------|
| 2100532              |                          | 2                                      | H             |
|                      |                          | 1                                      | L             |
| 2800791              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Hi - 12       |
| 2800792              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Hi - 12       |
| 2800793              |                          | 2                                      | H - Hc + 46   |
|                      |                          | 1                                      | L - 2Lc + 92  |
|                      |                          | 3                                      | Hm + 20       |
|                      |                          | 1                                      | Hm + 20       |
|                      |                          | 1                                      | La1 + 20      |
|                      |                          | 1                                      | La2 + 20      |
|                      |                          | 1                                      | La2 + 20      |
|                      |                          | 1                                      | La1 + 20      |
| 2800794              |                          | 2                                      | La1 La2       |
| 2800795              |                          | 2                                      | H             |
|                      |                          | 1                                      | L             |

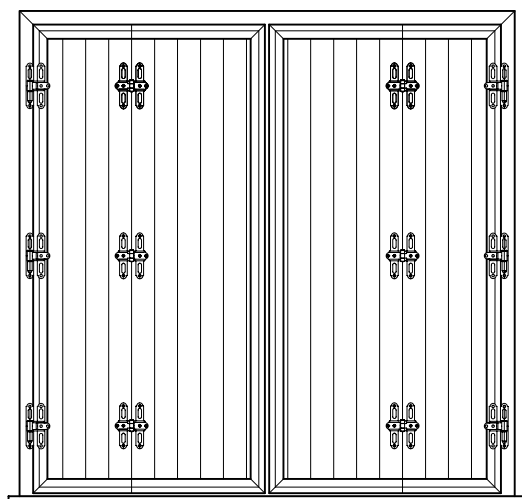




2 ANTE

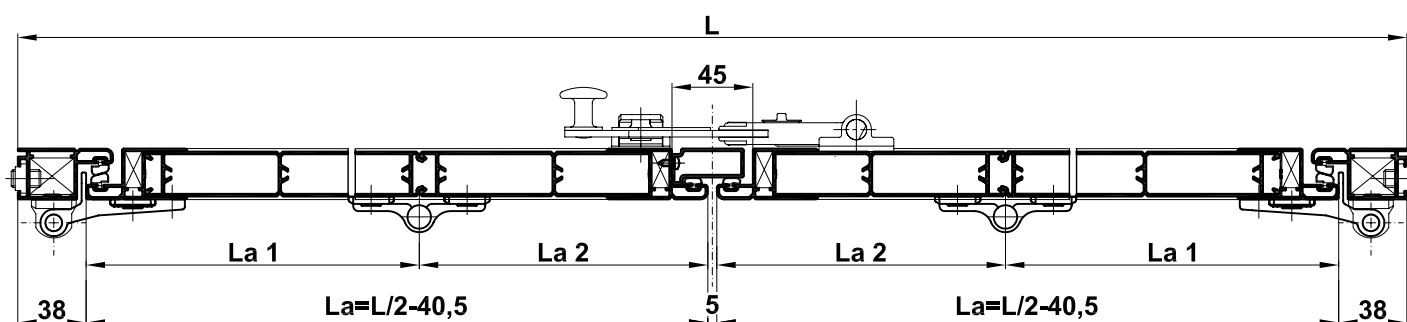
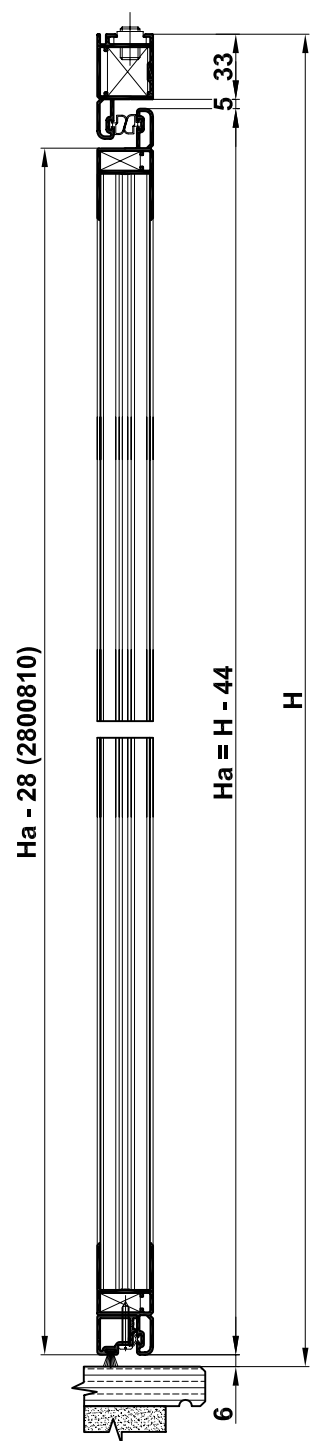
| Profilato<br>Section | Sezione<br>Cross section | N°<br>Pezzi                            | Taglio<br>Cut |
|----------------------|--------------------------|----------------------------------------|---------------|
| 2800791              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Ha - 66       |
| 2800792              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Ha - 66       |
| 2800807              |                          | 4                                      | La            |
|                      |                          | 4                                      | Ha            |
| 2800808              |                          | 1                                      | La - 43       |
|                      |                          | 1                                      | La - 41,5     |
| 2800809              |                          | 1                                      | L             |
|                      |                          | 2                                      | H             |
| 2800810              |                          | 1                                      | Ha - 28       |





4 ANTE

| Profilato<br>Section | Sezione<br>Cross section | N°<br>Pezzi                            | Taglio<br>Cut |
|----------------------|--------------------------|----------------------------------------|---------------|
| 2800791              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Ha - 66       |
| 2800792              |                          | Vedi Tabella<br>pagina<br>SO-S-Ve-E.06 | Ha - 66       |
| 2800807              |                          | 2                                      | La1 - 2       |
|                      |                          | 2                                      | La2 - 2       |
|                      |                          | 2                                      | La1 - 2       |
|                      |                          | 2                                      | La2 - 2       |
|                      |                          | 4                                      | Ha            |
| 2800808              |                          | 2                                      | La1 - 23      |
|                      |                          | 1                                      | La1 - 21,5    |
|                      |                          | 1                                      | La2 - 21,5    |
| 2800809              |                          | 1                                      | L             |
|                      |                          | 2                                      | H             |
| 2800810              |                          | 1                                      | Ha - 28       |

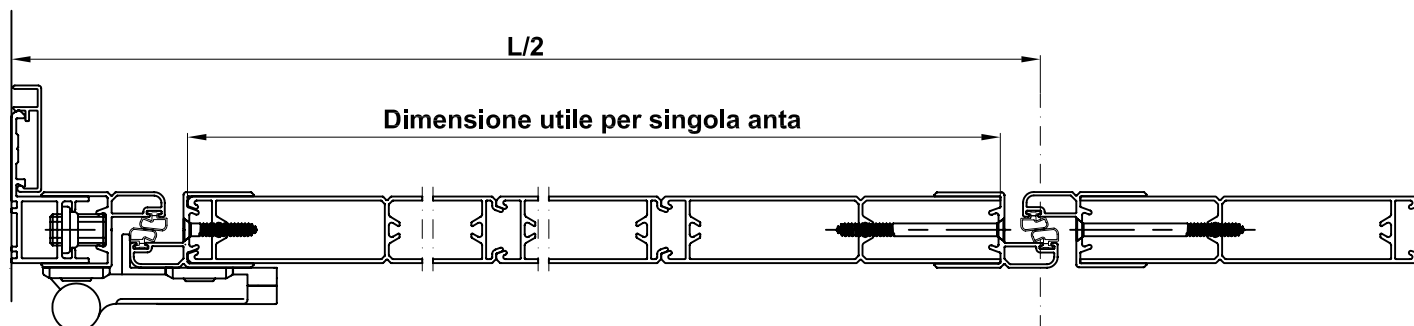




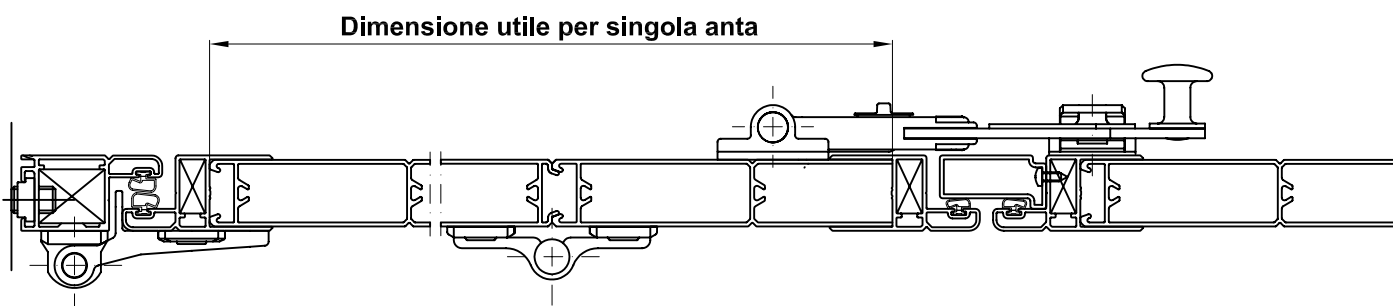
**TABELLA 1 - Schema applicazione doghe**

| Dimensione utile doghe per singola anta | Prof. 2800791<br>N°Pezzi | Prof. 2800792<br>N°Pezzi |
|-----------------------------------------|--------------------------|--------------------------|
| 150 ≤                                   | -                        | 1                        |
| 150 : 225 mm                            | 1                        | 1                        |
| 225 : 300 mm                            | -                        | 2                        |
| 300 : 375 mm                            | 1                        | 2                        |
| 375 : 450 mm                            | -                        | 3                        |
| 450 : 525 mm                            | 1                        | 3                        |
| 525 : 600 mm                            | -                        | 4                        |
| 600 : 675 mm                            | 1                        | 4                        |
| 675 : 750 mm                            | -                        | 5                        |
| 750 : 825 mm                            | 1                        | 5                        |
| 825 : 900 mm                            | -                        | 6                        |
| 900 : 975 mm                            | 1                        | 6                        |

**TABELLA 2**

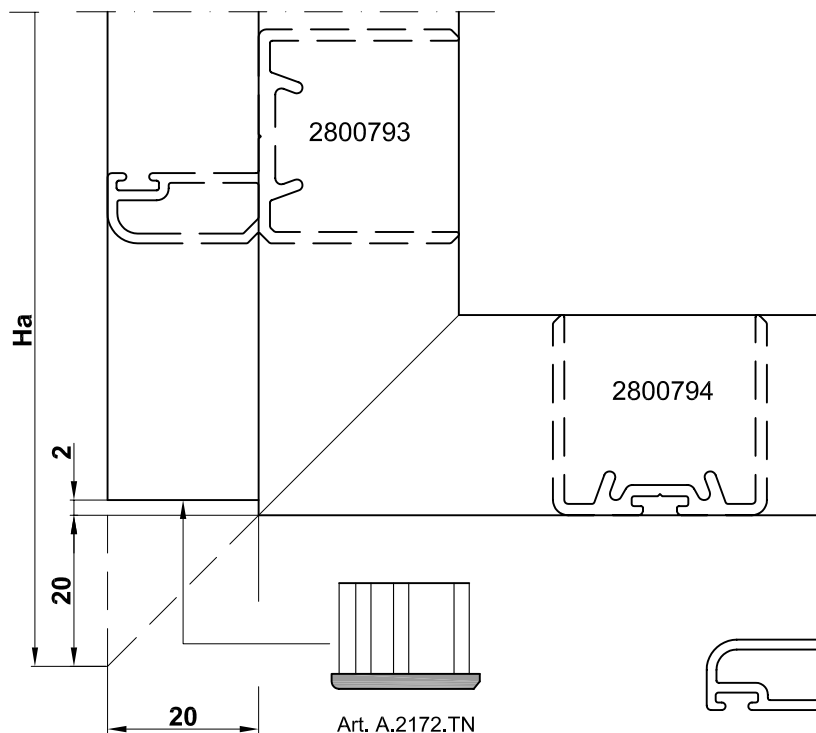


**TABELLA 3**

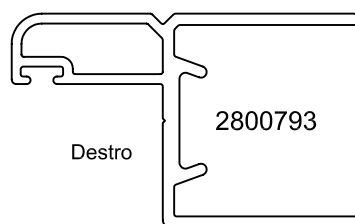


**TAPPO REVERSIBILE COMBINATO ART. A.2172.TN**

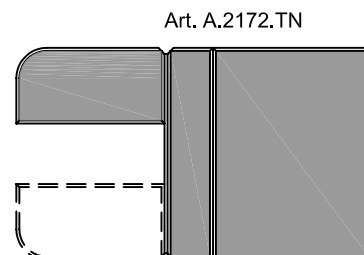
Soluzione con taglio a 45°



Art. A.2172.TN

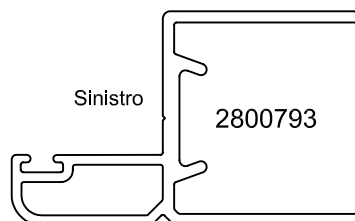
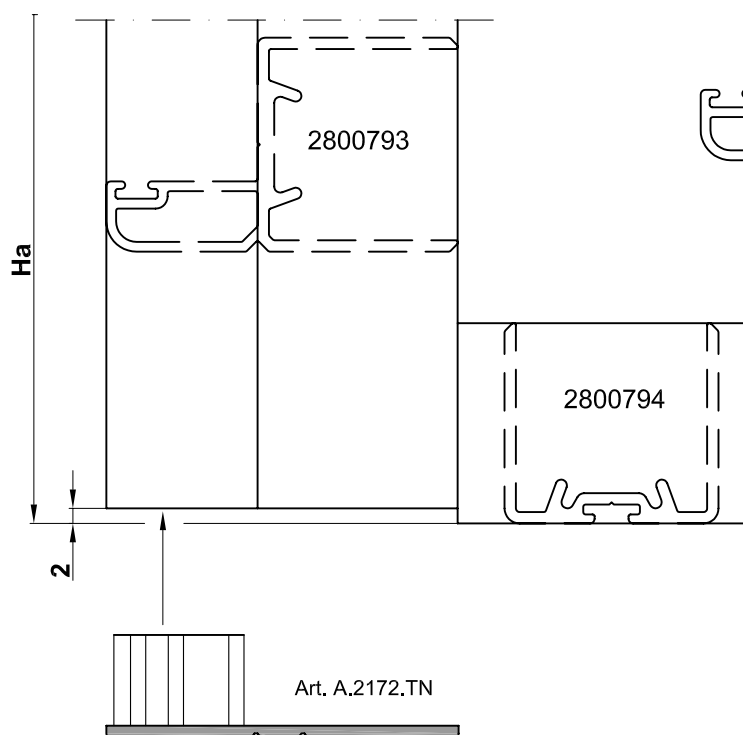


Destro

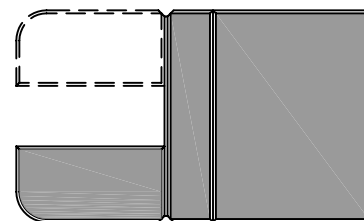


Art. A.2172.TN

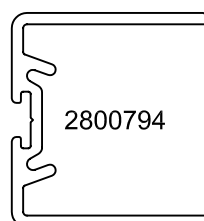
Soluzione con taglio a 90°



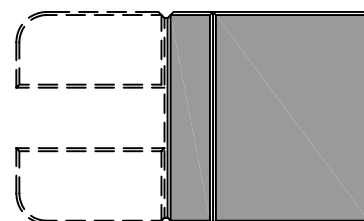
Sinistro



Art. A.2172.TN



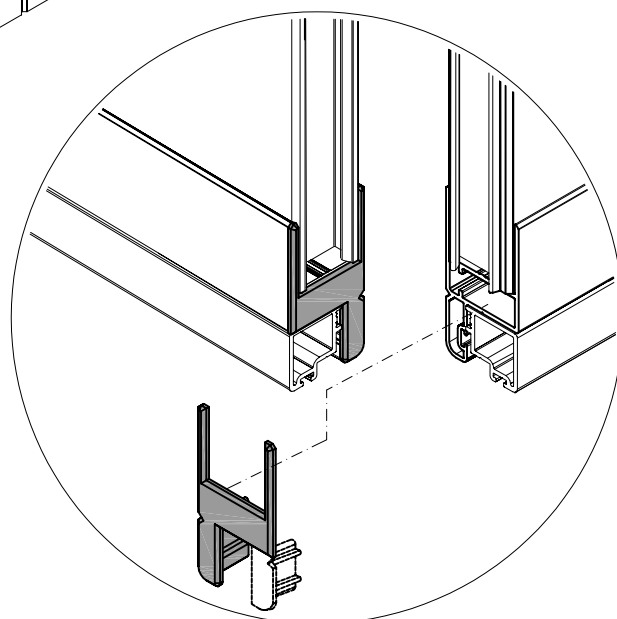
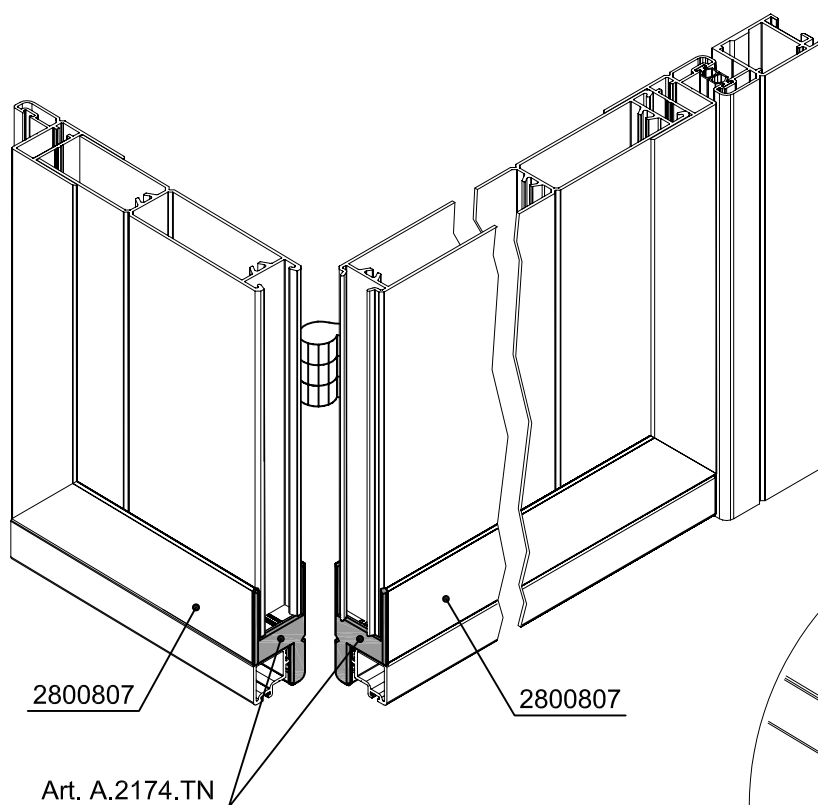
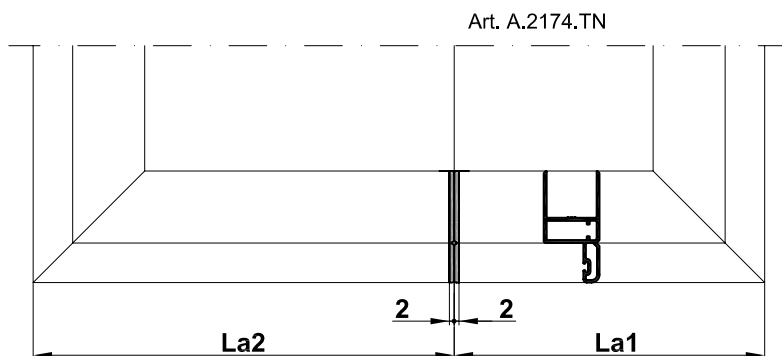
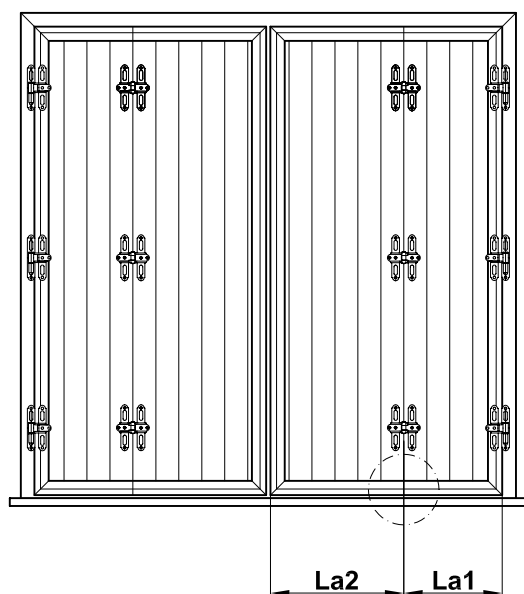
2800794



Art. A.2172.TN

Da incollare

**TAPPO SU PROFILATO 2800807 ART. A.2174.TN**



**TAPPO SU PROFILATO 2800808 ART. A.2175.TN**

